Features

- Miniature size (1.08" OAL)
- Direct acting
- Mounting versatility
- Lightweight (.4 oz)
- Manual override
- Fast response time
- LED standard
- 2 & 3-way normally closed,3-way normally open



Pneumadyne's 10 mm direct acting solenoid valves are a cost effective, space saving solution for the use of single or multiple valves. An overall length of 1.08" and height of .52" make this valve the ideal choice for limited space applications.

Select from three connector options to simplify valve installation. Convenient Line & 90° Connectors (both with LED) provide quick electrical connection when used in conjunction with the plug-in cable (sold separately). The standard Flying Lead Connector features 300 mm wires for direct connection.

Life Expectancy

50 million cycles @ 2,700 maximum cycles per minute



This versatile valve offering includes 12 & 24 Volt DC and a low watt 24 Volt DC. Fast response times and high flow rates make this miniature valve suitable for numerous applications.

Pneumatic Performance Data 10 mm

Temperature Range			20°F to 120°F (-5°C to 50°C)*			
Orifice/ Function	Operating Pressure	C _v	50 psi	Flow Rate (scfm) Max. psi	Fill Time sec/ in ³ 0-90 psi	Exhaust Time sec/ in ³ 100-10 psi
0.7 mm NC	105 psi	.013	.54	1.05 @ 105 psi (7 bar)	.28	.32
0.5 mm NC	105 psi	.010	.27	.51 @ 105 psi (7 bar)	.54	.54
0.7 mm NO	105 psi	.010	.38	.79 @ 105 psi (7 bar)	.40	.42

Cv per ANSI / (NFPA) T3.21.3 *100% Duty Cycled

Electrical Performance Data 10 mm

Voltage Response Tolerance Time Energize		Response Time De-energize	Copper Wire Insulation Class
-5 % to 10%	8 ms	10 ms	F 311°F (155°C)

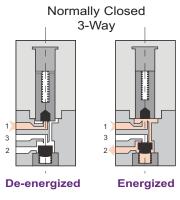
Connector wire gauge: 24 AWG

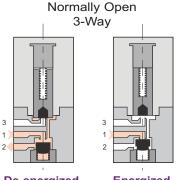
Materials

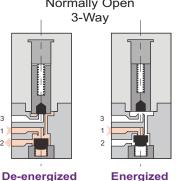
Copper, Nylon-Glass Filled, Stainless Steel, Buna-N

10 mm Solenoid Valve Cross Section

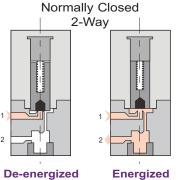
2-Way & 3-Way





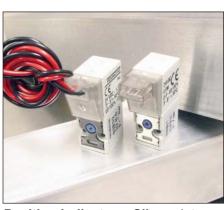


10 mm Solenoid Flow Chart 1.25 1.00 0.75 0.50 Flow Rate 0.25 O 25 50 75 100 125 Input Pressure (psi) Ø 0.7 mm Orifice, 1.3 W



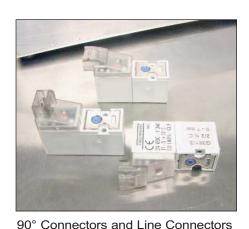
1 Input Port 2 **Output Port** 3 **Exhaust Port**

Port Designation



Position Indicators- Silver plate indicates Normally Closed valve, **Black** plate indicates Normally Open valve

Product Number Diagram 10 mm **Actuator** Connectors **Voltage** Solenoid 10 mm 2= Flying Leads 12= 12V DC **Function** 300 mm 24= **24V DC** 3= Line Connector 2= 2-Way 24LW= 24V DC w/LED 3= 3-Way (0.6 Watt) 4= 90° Connector **Position One** w/LED 0= Normally Closed 1= Normally Open **Example:** 10 mm, 3-Way, Normally Closed, 12V DC, Flying Leads



offer plumbing versatility and feature a "surge voltage suppressor" Plug-in Cable lengths of 300 mm, 500 mm, and 1000 mm are available for fast connection to Line and 90° Connectors



Cover Plates effectively conceal unused manifold stations and block valve supply port (sold separately)



10 mm four station manifold with Line and 90° Connectors

Product Information 10 mm

2-Way Normally Closed

Part Number	Connection	
12 DC/ 1.6 Watt/ Orifice .7mm		
S10MM-20-12-2	Flying Leads	
S10MM-20-12-3	Line Connector	
S10MM-20-12-4	90° Connector	
24 DC/ 1.6 Watt/ Orifice .7mm		
S10MM-20-24-2	Flying Leads	
S10MM-20-24-3	Line Connector	
S10MM-20-24-4	90° Connector	

24 LW/ .6 Watt/ Orifice .5mm

S10MM-20-24LW-2 Flying Leads S10MM-20-24LW-3 Line Connector S10MM-20-24LW-4 90° Connector

3-Way Normally Closed

Part Number	Connection
12 DC/ 1.6 Watt/ Or	ifice .7mm
S10MM-30-12-2	Flying Leads
S10MM-30-12-3	Line Connector
S10MM-30-12-4	90° Connector

24 DC/ 1.6 Watt/ Orifice .7mm

\$10MM-30-24-2 Flying Leads \$10MM-30-24-3 Line Connector \$10MM-30-24-4 90° Connector

24 LW/ .6 Watt/ Orifice .5mm

S10MM-30-24LW-2 Flying Leads S10MM-30-24LW-3 Line Connector S10MM-30-24LW-4 90° Connector

3-Way Normally Open

Part Number	Connection	
12 DC/ 1.6 Watt/ Orifice .7mm		
S10MM-31-12-2	Flying Leads	
S10MM-31-12-3	Line Connector	
S10MM-31-12-4	90° Connector	
24 DC/ 1.6 Watt/ Orifice .7mm		
S10MM-31-24-2	Flying Leads	
S10MM-31-24-3	Line Connector	
S10MM-31-24-4	90° Connector	

Accessories

Part Number	Description
SMMC-300	Plug-in cable 300 mm
SMMC-500	Plug-in cable 500 mm
SMMC-1000	Plug-in cable 1000 mm
MSV10-CP	10 mm cover plate

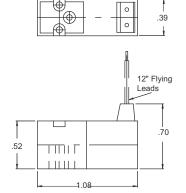
Variety of voltages, orifices and connectors are available - contact factory with requirements

109

10 mm Solenoid Valve

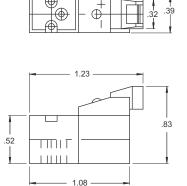
Flying Leads

"-2" Connector



Line Connector

"-3" Connector



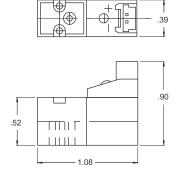
Ordering Information

- To order standard product refer to Product Information listing.
- Cover Plates available for use with manifolds.
- Plug-in Cable for use with Line and 90°
 Connectors available.
- Mounting screws provided.

Polarity Counts! Some valves require "+ to +" and "- to -" connection

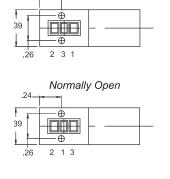
90° Connector

"-4" Connector



10 mm Port Designation

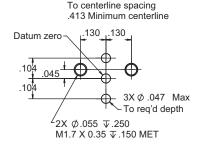
24



Normally Closed

10 mm Footprint

All measurements in inches, unless otherwise specified. When design makes a
dimension critical- contact factory for confirmation. All dimensions shown subject to
change without notice.



For use with Pneumadyne's 10 mm manifolds and bases. Click here for ordering information.

20°C to 120°C / 5°C to 50°C)*

Features

- Miniature size (1.65" OAL)
- Direct acting
- Mounting versatility
- Lightweight (1.3 oz)
- Manual override
- Fast response time
- LED standard
- 2 & 3-way normally closed,
- 2 & 3-way normally open

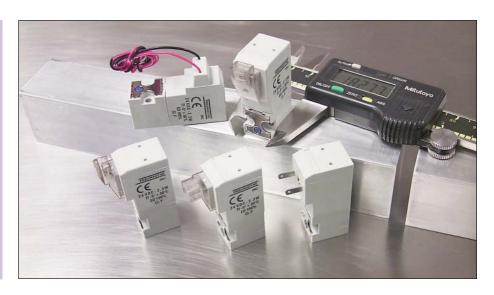


Pneumadyne's 15 mm direct acting solenoid valves are a cost effective, space saving solution for the use of single or multiple valves. A wide variety of connector, electrical and mounting options are available to accommodate numerous applications.

Convenient Line & 90°
Connectors (both with LED)
provide quick electrical connection when used in conjunction with the plug-in cable (sold separately). The standard Flying Lead features 300 mm wires for direct connection. The 15 mm valves incorporate a fourth option, the Spade Connector, providing installation versatility (DIN Connector available).

Life Expectancy

50 million cycles @ 2,700 maximum cycles per minute (with standard working conditions)



This versatile valve offering includes 12 Volt DC, 24 Volt DC and 110 Volt AC coils. Three orifice diameters, 0.8 mm, 1.1 mm & 1.6 mm, are also available to fit flow rates to application requirements. Fast response times and high flow rates make this miniature valve ideal for a wide variety of applications.

Pneumatic Performance Data 15 mm

Temperature Range				20°F to 120°F (-5°C to 50°C)*			
Orifice/ Function	Operating Pressure	Cv 50 psi	(scfm)		Fill Time sec/ in3 100-10 psi	Exhaust Time sec/ in3	
E, 0.8/1.1 mm NC, LW	150 psi	.017	.67	1.80 @ 150 psi (10 bar	.21	.19	
D, 1.1/1.1 mm NC	150 psi	.028	1.10	3.10 @ 150 psi (10 bar	.12	.17	
D, 1.1/1.1 mm NO	105 psi	.029	.97	1.82 @ 105 psi (7 bar)	.14	.26	
B, 1.6/1.6 mm NC	105 psi	.047	1.90	3.60 @ 105 psi (7 bar)	.07	.12	
B, 1.6/1.6 mm NO	75 psi	.034	1.40	2.10 @ 75 psi (5 bar)	.10	.16	
C, 1.6/1.1 mm NO	105 psi	.026	1.00	1.90 @ 105 psi (7 bar)	.21	.19	

Cv per ANSI / (NFPA) T3.21.3, *100% Duty Cycled

Electrical Performance Data 15 mm

Voltage Response		Response	Copper Wire	
Tolerance Time		Time	Insulation	
Energize		De-energize	Class	
-5 % to 10%	10 ms	12 ms	F 311°F (155°C)	

Connector wire gauge: 24 AWG

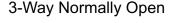
Materials

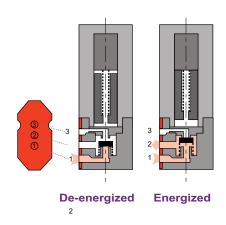
Copper, Nylon-Glass Filled, Stainless Steel, Buna-N

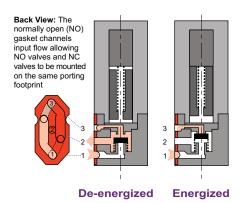
15 mm Solenoid Valve Cross Section

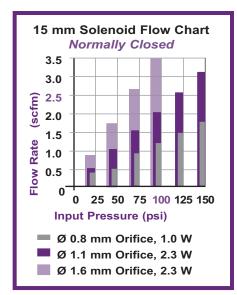
3-Way

3-Way Normally Closed







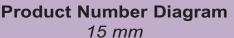


Port Designation

Example:

1.6 mm Ø Orifice

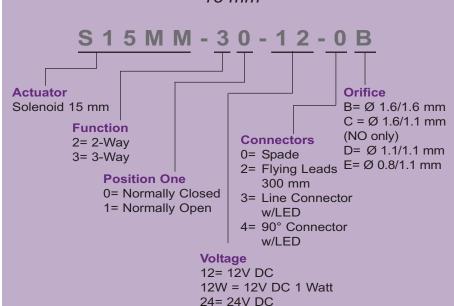
1	Input Port
2	Output Port
3	Exhaust Port

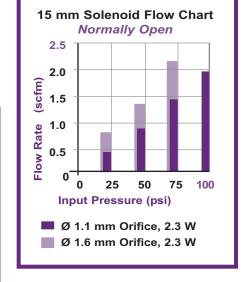


24W= 24V DC 1 Watt

110 = 110 AC

15 mm, 3-Way, Normally Closed, 12V DC, Spade Connector,





Polarity Counts!
Some components
require "+ to +" and
"- to -" connection



15 mm Cover Plate (sold separately) includes mounting screws



DIN Connectors (sold separatelyshown installed) available for 15 mm Spade Connector



Normally closed and normally open 15 mm valves can be mounted on the same manifold

Coil can be rotated 180°

Cylinder Control Valves are ideal for applications requiring controlled movement of single-acting spring return cylinders. Designed for use with Pneumadyne's 15mm valves.

Product Information 15 mm

2-Way Normally Closed

Part Number	Connection	
12V DC/ 2.5 Watt/ Orifice 1.6/1.6 mm		
105 psi- Max. Operati	ng Pressure	
S15MM-20-12-0B	Spade	
S15MM-20-12-2B	Flying Leads	
S15MM-20-12-3B	Line Connector	
S15MM-20-12-4B	90° Connector	
12V DC/ 2.5 Watt/ Orifice 1.1/1.1 mm		
150 psi- Max. Operati	ng Pressure	
S15MM-20-12-0D	Spade	
S15MM-20-12-2D	Flying Leads	

12V DC/ 1.0 Watt/ Orifice 0.8/1.1 mm 150 psi- Max. Operating Pressure

Line Connector

90° Connector

S15MM-20-12-3D

S15MM-20-12-4D

S15MM-20-12W-0E Spade S15MM-20-12W-2E Flying Leads S15MM-20-12W-3E Line Connector S15MM-20-12W-4E 90° Connector

24V DC/ 2.5 Watt/ Orifice 1.6/1.6 mm

105 psi- Max. Operating Pressure
S15MM-20-24-0B Spade
S15MM-20-24-2B Flying Leads
S15MM-20-24-3B Line Connector
S15MM-20-24-4B 90° Connector

24V DC/ 2.5 Watt/ Orifice 1.1/1.1 mm

150 psi- Max. Operating Pressure
S15MM-20-24-0D Spade
S15MM-20-24-2D Flying Leads
S15MM-20-24-3D Line Connector
S15MM-20-24-4D 90° Connector

24V DC/ 1.0 Watt/ Orifice 0.8/1.1 mm

150 psi- Max. Operating Pressure S15MM-20-24W-0E Spade S15MM-20-24W-2E Flying Leads S15MM-20-24W-3E Line Connector S15MM-20-24W-4E 90° Connector

2-Way Normally Open

Part Number	Connection	
12V DC/ 2.5 Watt/ Orifice 1.6/1.6 mm		
75 psi- Max. Operati	ng Pressure	
S15MM-21-12-0B	Spade	
S15MM-21-12-2B	Flying Leads	
S15MM-21-12-3B	Line Connector	
S15MM-21-12-4B	90° Connector	
12V DC/ 2.5 Watt/ Orifice 1.6/1.1 mm		
105 psi- Max. Operat	ting Pressure	
S15MM-21-12-0C	Spade	
S15MM-21-12-2C	Flying Leads	
S15MM-21-12-3C	Line Connector	
S15MM-21-12-4C	90° Connector	

24V DC/ 2.5 Watt/ Orifice 1.6/1.6 mm

75 psi- Max. Operating Pressure		
S15MM-21-24-0B	Spade	
S15MM-21-24-2B	Flying Leads	
S15MM-21-24-3B	Line Connector	
S15MM-21-24-4B	90° Connector	
24V DC/ 2.5 Watt/ Orifice 1.6/1.1mm		
105 psi- Max. Operating Pressure		
S15MM-21-24-0C	Spade	
S15MM-21-24-2C	Flying Leads	
S15MM-21-24-3C	Line Connector	
S15MM-21-24-4C	90° Connector	

Accessories

Part Number	Description
SMMC-300	Plug-in cable 300 mm
SMMC-500	Plug-in cable 500 mm
SMMC-1000	Plug-in cable 1000 mm
MSV15-CP	15mm cover plate
SMM-DIN	DIN (15 mm ONLY)
SMM-MDIN	Molded DIN cable 3 M
	(15 mm ONLY)

Product Information 15 mm

3-Way Normally Closed

Part Number	Connection
12V DC/ 2.5 Watt/ Orifice 1.6/1.6 mm	
105 psi- Max. Operati	ing Pressure
S15MM-30-12-0B	Spade
S15MM-30-12-2B	Flying Leads
S15MM-30-12-3B	Line Connector
S15MM-30-12-4B	90° Connector
12V DC/ 2.5 Watt/ Ori	fice 1.1/1.1 mm
150 psi- Max. Operati	ing Pressure
S15MM-30-12-0D	Spade
S15MM-30-12-2D	Flying Leads
S15MM-30-12-3D	Line Connector
S15MM-30-12-4D	90° Connector
12V DC/ 1.0 Watt/ Ori	fice 0.8/1.1 mm
150 psi- Max. Operati	ing Pressure
S15MM-30-12W-0E	Spade
S15MM-30-12W-2E	Flying Leads
S15MM-30-12W-3E	Line Connector
S15MM-30-12W-4E	90° Connector

24V DC/ 2.5 Watt/ Orifice 1.6/1.6 mm

105 psi- Max. Operating Pressure			
S15MM-30-24-0B	Spade		
S15MM-30-24-2B	Flying Leads		
S15MM-30-24-3B	Line Connector		
S15MM-30-24-4B	90° Connector		
24V DC/ 2.5 Watt/ Orifice 1.1/1.1 mm			
150 psi- Max. Operating Pressure			
CAEMM 20 24 OD Coods			

S15MM-30-24-0D Spade S15MM-30-24-2D Flying Leads S15MM-30-24-3D Line Connector

S15MM-30-24-4D 90° Connector

24V DC/ 1.0 Watt/ Orifice 0.8/1.1 mm

150 psi- Max. Operating Pressure S15MM-30-24W-0E Spade S15MM-30-24W-2E Flying Leads S15MM-30-24W-3E Line Connector S15MM-30-24W-4E 90° Connector

3-Way Normally Closed (Cont'd)

Part Number	Connection
110V AC/ 2.8 VA/ Orifice 1.6/1.6 mm	
105 psi- Max. Operati	ing Pressure
S15MM-30-110-0B	Spade
S15MM-30-110-2B	Flying Leads
S15MM-30-110-3B	Line Connector
S15MM-30-110-4B	90° Connector
110V AC/ 2.8 VA/ Orif	ice 1.1/1.1mm
S15MM-30-110-0D	Spade
S15MM-30-110-2D	Flying Leads
S15MM-30-110-3D	Line Connector
S15MM-30-110-4D	90° Connector

3-Way Normally Open

Part Number	Connection
12V DC/ 2.5 Watt/ Or	ifice 1.6/1.6 mm
75 psi- Max. Operatir	ng Pressure
S15MM-31-12-0B	Spade
S15MM-31-12-2B	Flying Leads
S15MM-31-12-3B	Line Connector
S15MM-31-12-4B	90° Connector
12V DC/ 2.5 Watt/ Or	ifice 1.6/1.1 mm
105 psi- Max. Operat	ing Pressure
S15MM-31-12-0C	Spade
S15MM-31-12-2C	Flying Leads
S15MM-31-12-3C	Line Connector
S15MM-31-12-4C	90° Connector
12V DC/ 2.5 Watt/ Or	ifice 1.1/1.1 mm
105 psi- Max. Operat	ing Pressure
S15MM-31-12-0D	Spade
S15MM-31-12-2D	Flying Leads
S15MM-31-12-3D	Line Connector
S15MM-31-12-4D	90° Connector



Pneumadyne's Solenoid Valves are recommended for use with our solenoid manifolds & single bases. For mounting convenience, single to 12-station manifolds are available with 10-32 (F) or M5 (F) threads. See page 126 for product for ordering information.

3-Way Normally Open (Cont'd)

Part Number	Connection
24V DC/ 2.5 Watt/ O	
75 psi- Max. Operating Pressure	
S15MM-31-24-0B	Spade
S15MM-31-24-2B	Flying Leads
S15MM-31-24-3B	Line Connector
S15MM-31-24-4B	90° Connector
24V DC/ 2.5 Watt/ Oi	rifice 1.6/1.1mm
105 psi- Max. Opera	ting Pressure
S15MM-31-24-0C	Spade
S15MM-31-24-2C	Flying Leads
S15MM-31-24-3C	Line Connector
S15MM-31-24-4C	90° Connector
24V DC/ 2.5 Watt/ O	rifice 1.1/1.1mm
105 psi- Max. Opera	ting Pressure
S15MM-31-24-0D	Spade
S15MM-31-24-2D	Flying Leads
S15MM-31-24-3D	Line Connector
S15MM-31-24-4D	90° Connector

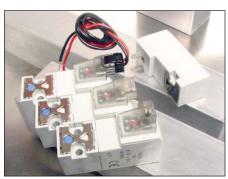


Position indicators- **Silver** plate indicates normally closed valve

Black plate indicates normally open valve



Manual override is standard on all 15 mm Solenoid Valves



A variety of connector options provides installation versatility

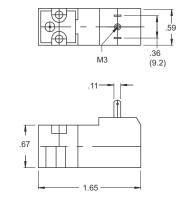
Ordering Information

- To order standard product refer to Product Information listing.
- Cover Plates available for use with manifolds.
- Plug-in Cable for use with Line and 90° Connectors available.
- Mounting screws provided.

15 mm Solenoid Valve

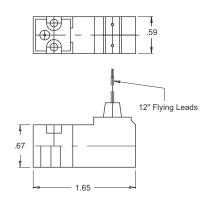
Spade

"-0" Connector



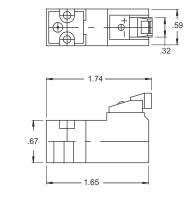
Flying Leads

"-2" Connector



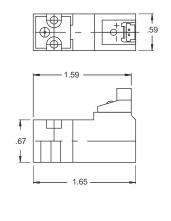
Line Connector

"-3" Connector

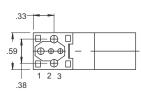


90° Connector

"-4" Connector



15 mm Port Designation



15 mm Footprint

To centerline spacing

2X Ø .1015 ▼ .276
M3 X 0.5 ▼ .197 MET

Datum zero

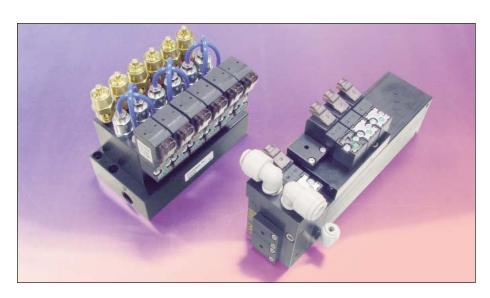
.150

3X Ø .078 Max

To req'd depth

.630 Minimum centerline

 All measurements in inches, unless otherwise specified. When design makes a dimension critical- contact factory for confirmation. All dimensions shown subject to change without notice.



Solenoid Operated Custom Products

- Reduce system size through component consolidation
- Ease product installation saving time & money
- Eliminate potential leak-points
- Improve efficiency & appearance through good design
- Increase reliability with quality components

Incorporating Solenoid Valves in Custom Products

For over 30 years, manufacturers have relied on Pneumadyne for innovative solutions to their fluid handling applications. Whether using standard or custom products, we take the time to understand your needs and recommend components and systems that best fit your requirements.

Incorporating solenoid valves in custom products allows Pneumadyne engineers to consolidate components into a common body thereby reducing system size

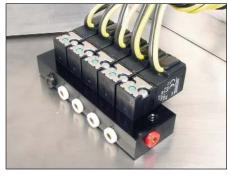
and easing product installation.
Component consolidation also
decreases the number of external
connections, eliminating potential
leak-points in your application.

From basic lifting mechanisms to critical medical devices, the breadth of Pneumadyne's solenoid offering lends itself to a wide variety of applications. Four styles of high quality valves provide an assortment of voltage, connection and wattage options to ensure that specifications are met when used in custom products. With flow rates ranging from .99 to 7.5 scfm at 100 psi and response rates as low as 8 milliseconds, Pneumadyne solenoid valves are the ideal interface between your pneumatic

systems and electrical controls.



This distinctive valve assembly features a pressure regulator, two solenoid valves, a needle valve and fittings with precision orifices



For space saving purposes, five 12V DC valves are condensed on a custom manifold. Push-to-connect fittings feature colored collets to speed installation and simplify line identification.

Features

- Multiple mounting options
- Independent coil orientation
- Manual override
- 2 & 3-Way normally closed
- DIN Connector available



2 & 3-Way Solenoid Valves System 6

System 6 solenoids offer fast response times. A wide variety of voltages is available to fit application specifications. The low wattage (0.8 watt) version is ideal for use in low power control circuits.

Single to 5-station manifolds are available for mounting convenience. System 6 solenoids can be fixed in either direction on the manifold and coil orientation is independent of valve orientation.

Pneumatic Performance Data System 6

Temperature Range		5°F t	to 122°F (-	15°C to 5	0°C)	
Orifice/ Wattage	Operating Pressure	c _v		Rate fm) 125 psi	Fill Time sec/ in ³ 0-90 psi	
Ø 0.6 mm / 0.8 watt	0-125 psi	.02	.47	1.05	.29	.47
Ø 1.0 mm / 2.9 watt, 3.1 VA	0-125 psi	.04	1.27	2.78	.11	.18

Cv per ANSI / (NFPA) T3.21.3

Electrical Performance Data System 6

Voltage Tolerance	Response Time Energize	Response Time De-energize	Copper Wire Insulation Class
-10% to 10%	15 ms	7 ms	F 311°F (155°C)

Flying leads wire gauge: 24 AWG

Life Expectancy

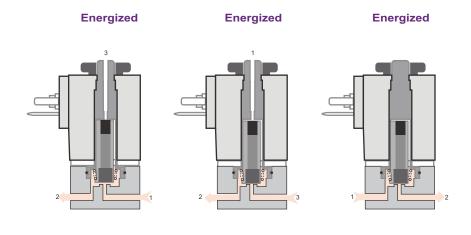
20 million cycles

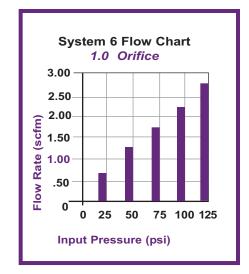
Materials

Brass, Enameled Copper, Viton®, Polyimide, Cr-Ni-Steel

System 6 Solenoid Valve Cross Section

2-Way & 3-Way





3-Way Normally Closed 3-Way Normally Open

2-Way Normally Closed

Port designation

1	2	3
Input Port	Output Port	Exhaust Port

System 6 Flow Chart

0.6 Orifice

1.25

1.00

25

1.00

0 25 50 75 100 125

Input Pressure (psi)

The low wattage (0.8 watt) version solenoid valve is ideal for use in low power control circuits



18" 20 AWG Flying Leads

3-Way Normally Closed



DIN Connector (shown installed) Provides dust and watertight termination while relieving strain between cable and solenoid



System 6 coil can be fixed at 12 o'clock, 3, 6, and 9 o'clock on the valve body

Coil orientation is independent of valve orientation

Product Information System 6

2-Way Normally Closed	
Part Number	Description
Orifice 1.0 mn	n
S6-20-110-0	110/120 AC, 3.1 VA,
	Spade
S6-20-110-2	110/120 AC, 3.1 VA,
	Flying Leads
S6-20-12-0	12 DC, 2.9 Watt,
	Spade
S6-20-12-2	12 DC, 2.9 Watt,
	Flying Leads
S6-20-220-0	220/240 AC, 3.1 VA,
	Spade
S6-20-220-2	220/240 AC, 3.1 VA,
	Flying Leads
S6-20-24AC-0	24 AC, 3.1 VA,
	Spade
S6-20-24AC-2	24 AC, 3.1 VA,
	Flying Leads
S6-20-24-0	24 DC, 2.9 Watt,
	Spade
S6-20-24-2	24 DC, 2.9 Watt,
	Flying Leads

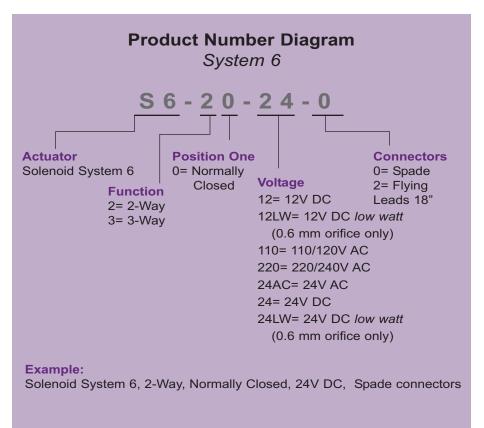
Part Number	Description
Orifice 0.6 mn	า
S6-20-12LW-0	12 DC, 0.8 Watt,
	Spade
S6-20-12LW-2	12 DC, 0.8 Watt,
	Flying Leads
S6-20-24LW-0	24 DC, 0.8 Watt,
	Spade
S6-20-24LW-2	24 DC, 0.8 Watt,
	Flying Leads

,	,
Part Number	Description
Orifice 1.0 mn	า
S6-30-110-0	110/120 AC, 3.1 VA,
	Spade
S6-30-110-2	110/120 AC, 3.1 VA,
	Flying Leads
S6-30-12-0	12 DC, 2.9 Watt,
	Spade
S6-30-12-2	12 DC, 2.9 Watt,
	Flying Leads
S6-30-220-0	220/240 AC, 3.1 VA,
	Spade
S6-30-220-2	220/240 AC, 3.1 VA,
	Flying Leads
S6-30-24AC-0	24 AC, 3.1 VA,
	Spade
S6-30-24AC-2	24 AC, 3.1 VA,
	Flying Leads
S6-30-24-0	24 DC, 2.9 Watt,
	Spade
S6-30-24-2	24 DC, 2.9 Watt,
	Flying Leads

Part Number	Description
Orifice 0.6 mn	า
S6-30-12LW-0	12 DC, 0.8 Watt,
	Spade
S6-30-12LW-2	12 DC, 0.8 Watt,
	Flying Leads
S6-30-24LW-0	24 DC, 0.8 Watt,
	Spade
S6-30-24LW-2	24 DC, 0.8 Watt,
	Flying Leads

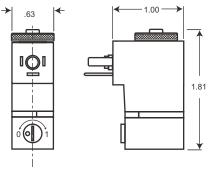
Accessories	
S6-DIN	DIN Connector

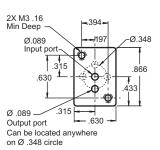
For use with Pneumadyne's System 6 manifolds and bases. See page 129 for product and ordering information



System 6

Footprint





• All measurements in inches, unless otherwise specified. When design makes a dimensions critical- contact factory for confirmation. All dimensions shown subject to change without notice.

Ordering Information

- Solenoid valve and manifold sold separately.
- To order standard product refer to Product Information listing.
- Mounting screws (2) are provided.
- Contact factory for DIN Connector with LED and/or suppression.



A wide variety of voltages is available to fit application specifications

Features

- Multiple mounting options
- Independent coil orientation
- Manual override
- 2 & 3-Way normally closed, 3-Way normally open
- DIN connector available
- 6.0 Watt coils



2 & 3-Way Solenoid Valves System 8

Pneumadyne's System 8 Solenoid Valves feature a larger orifice for applications requiring higher flow rates. A variety of voltage and mounting options are available to fit system specifications.

Our single base and 2 to 10station manifolds are convenient solutions for plumbing single or multiple valves. System 8 solenoid valves can be fixed in either direction on the manifold and coil orientation is independent of valve orientation.

Pneumatic Performance Data System 8

Temperature Range			5°F to	o 122°F (-	15°C to 5	0°C)
Orifice/ Operating C _V Function Pressure			Flow Rate (scfm) 50 psi 125 psi		Fill Time Exhaust Time sec/ in³ sec/ in³ 100-10 psi	
1.5 mm/ 3WNC / 3WNO	0-150 psi	.074	2.83	6.2	.05	.08
2.5 mm/ 2WNC	0-150 psi	.106	4.10	9.0	.03	N/A

Cv per ANSI / (NFPA) T3.21.3

Electrical Performance Data System 8

Voltage Tolerance	Response Time Energize	Response Time De-energize	Copper Wire Insulation Class
-10% to 10%	8 ms	9 ms	F 311°F (155°C)



System 8 Solenoid Valves feature a larger orifice for applications requiring higher flow rates

Materials

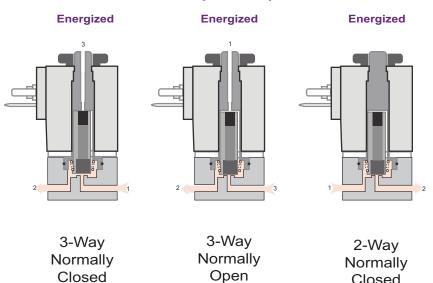
Brass, Enameled Copper, Viton®, Polyimide, Cr-Ni-Steel

Closed

Exhaust Port

System 8 Solenoid Valve Cross Section

2-Way & 3-Way

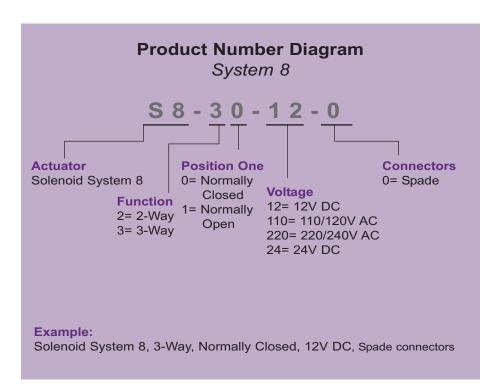


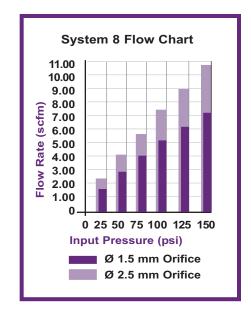
Port de

Input Port

esignation		
1	2	3

Output Port







S8-DIN- Degree of protection according to IEC 529 in attached state: IP 65 Cable outlet can be turned 180° Surge suppression available with LED light

2 to 10-station manifolds are convenient solutions for plumbing single or multiple valves



DIN Connector (shown installed)
Provides dust and watertight termination while relieving strain between cable and solenoid



System 8 coil can be fixed at 12 o'clock, 3, 6, and 9 o'clock on the valve body

Product Information System 8

2-Way Normally Closed						
Part Number Description						
Orifice 2.5 mm						
S8-20-12-0	12 DC, 6.0 Watt					
S8-20-24-0	24 DC, 6.0 Watt					
S8-20-110-0	110/120 AC, 9.3 VA					
S8-20-220-0	220/240 AC, 9.3 VA					

3-Way Norm	nally Closed
Part Number	Description
Orifice 1.5 mr	n

S8-30-12-0	12 DC, 6.0 Watt
S8-30-24-0	24 DC, 6.0 Watt
S8-30-110-0	110/120 AC, 9.3 VA
S8-30-220-0	220/240 AC 9.3 VA

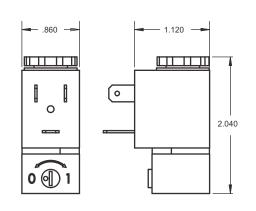
3-Way Normally Open

Part Number	Description			
Orifice 1.5 m	m			
S8-31-12-0	12 DC, 6.0 Watt			
S8-31-24-0	24 DC, 6.0 Watt			
S8-31-110-0	110/120 AC, 9.3 VA			
S8-31-220-0	220/240 AC, 9.3 VA			

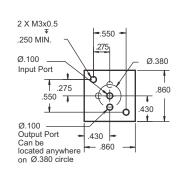
Accessories

00 0111	D11.1.0
S8-DIN	DIN Connector

System 8



Footprint

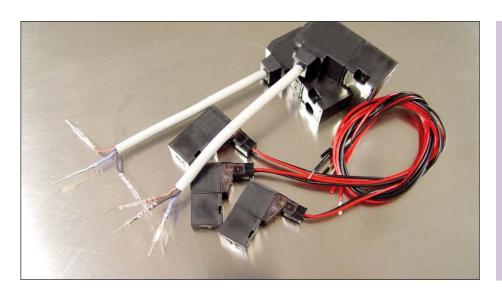


Coil orientation is independent of valve orientation

 All measurements in inches, unless otherwise specified. When design makes a dimensions critical- contact factory for confirmation. All dimensions shown subject to change without notice.

Ordering Information

- Solenoid valve and manifold sold separately.
- To order standard product refer to Product Information listing.
- Mounting screws (2) are provided.
- Contact factory for DIN Connector with LED and/or suppression.
- EPDM seals are optional. Contact factory for ordering information.



Pneumatic Performance Data

Temperature Range			20°F	to 120°F	(-5°C to	50°C)	
	Orifice/ Function	Operating Pressure	c _v	C _V Flow Rate (scfm) 50 psi Max. psi			Exhaust Time sec/ in³ 100-10 psi
10 mm	.75 mm NC	0 to 105 psi	.016	0.62	1.22 @ 105psi (7 Bar)	.23	.30
15 mm	1.1 mm NC	0 to 150 psi	.032	1.28	3.38 @ 150 psi (10 bar)	.11	.17
15 mm	1.6 mm NC	0 to 105 psi	.046	1.98	3.93 @ 105 psi (7 bar)	.073	.12

Cv per ANSI / (NFPA) T3.21.3

Electrical Performance Data

	Power (Watt)	Voltages	Voltage Tolerance	Response Time Energize	Response Time De-energize	Copper Wire Insulation Class
10 mm	1.6	24 DC	-5 % to	8 ms	10 ms	F 311°F (155°C)
15 mm	4	12 DC, 24 DC	-5 % to 10%	10 ms	12 ms	F 311°F (155°C)

Flying leads wire gauge: 24 AWG

Materials

Copper, Nylon-Glass Filled, Stainless Steel, Buna-N

Features

- Momentary pulse required to energize & to de-energize
- 3-Wire system (15 mm)
- Relay not required to reverse polarity (15 mm)
- 2-Way & 3-Way normally closed
- Fast response time
- 12 & 24 V DC
- 10 mm & 15 mm valves
- Miniature size

2 & 3-Way Latching Solenoid Valves 10 & 15 mm

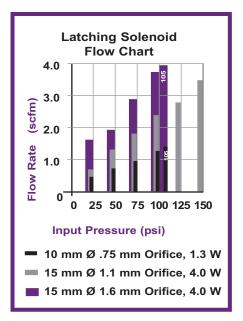
Pneumadyne's 10 mm & 15 mm Latching Solenoid Valves are ideal for applications where power is limited or coil heating is unwanted; continuous power is not required to maintain the energized position. An internal magnet holds the valve in the open position when the power supply is removed, saving power consumption. Fast response times allow for a momentary pulse to energize and deenergize the valves. The 15 mm valves need only 10 milliseconds to energize and 12 milliseconds to de-energize.

Life Expectancy

50 million cycles- with standard working conditions-@ 2,700 maximum cycles per minute

15 mm valves energize in 10 milliseconds and de-energize in 12 milliseconds

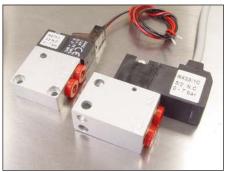
^{*}Will operate at 1.0 psi



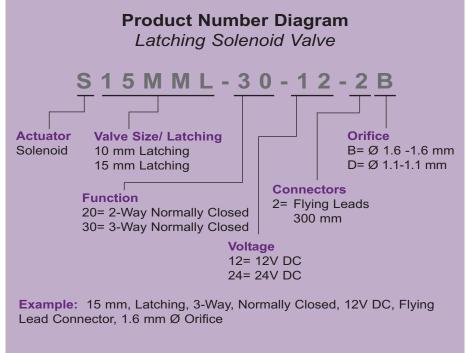
Pneumadyne's Latching Solenoid Valves are recommended for use with our solenoid manifolds & single bases. For mounting convenience, single to 12-station manifolds are available with 10-32 (F) or M5 (F) threads.



Manifolds are designed for use with specific valves. Be sure to select from the correct product grouping when <u>ordering manifolds and bases</u> for use with solenoid valves



<u>Single bases available</u> with a variety of porting options



Function: 10 mm Valve

The 10 mm valve features a 2-wire system to reverse polarity. Applying an electrical signal to the Red wire and ground to the Black wire energizes (latches) the valve. An internal magnet holds the valve in the energized (open) position when the power supply is removed. Reversing the wires, ground to Red and electrical signal to Black, de-energizes (unlatches) the valve.

2-Wire System

Power to Red, Ground to Black – Latch / Energize Ground to Red, Power to Black – Unlatch / De-energize

Function: 15 mm Valve

The 15 mm valves feature a 3-wire system to reverse polarity; Relays are not required. Applying an electrical signal to the Brown wire energizes (latches) the valve. The internal magnet holds the valve in the energized (open) position when the power supply is removed. Applying an electrical signal to the Blue wire de-energizes (unlatches) the valve.

3-Wire System

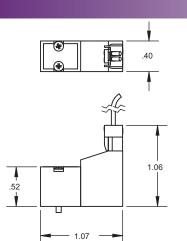
Brown - Latch / Energize / +

Black - Common / -

Blue - Unlatch / De-energize / +

Latching Solenoid Valve

10 mm



Port designation

2

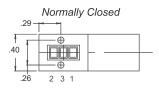
3

Input Port

Output Port

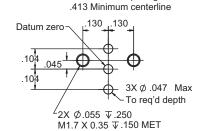
Exhaust Port

Port Designation



To centerline spacing

Footprint



Product Information

2-Way Normally Closed

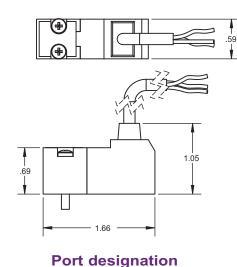
Part Number		Voltage	Orifice
15 ı	mm (4.0 Watt)		
ads	S15MML-20-12-2B	12 DC	1.6 mm
Lea	S15MML-20-12-2D	12 DC	1.1 mm
Flying	S15MML-20-24-2B	24 DC	1.6 mm
Ę	S15MML-20-24-2D	24 DC	1.1 mm

3-Way Normally Closed

Pa	rt Number	Voltage	Orifice
10	mm (1.6 Watt) Flyin	g Leads	
	S10MML-30-24-2	24 DC	.75 mm
15	mm (4.0 Watt)		
<u>v</u>	S15MML-30-6-2B	6 DC	1.6 mm
Leads	S15MML-30-12-2B	12 DC	1.6 mm
	S15MML-30-12-2D	12 DC	1.1 mm
Flying	S15MML-30-24-2B	24 DC	1.6 mm
_	S15MML-30-24-2D	24 DC	1.1 mm

Latching Solenoid Valve

15 mm



Input Port

Output Port

Exhaust Port

1

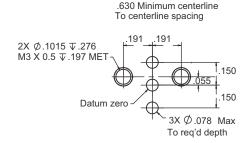
2

3

.33

Footprint

Port Designations



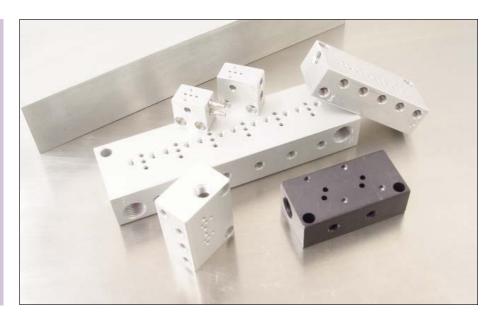
Ordering Information

- To order standard product refer to Product Information listing.
- Solenoid valve and manifold sold separately.
- Cover Plates available for use with manifolds.
- Mounting screws (2) are provided.

• All measurements in inches, unless otherwise specified. When design makes a dimensions critical- contact factory for confirmation. All dimensions shown subject to change without notice.

Features

- Single to 12 stations
- Variety of port sizes
- Compact
- Precision machined
- Anodized aluminum for corrosion resistance



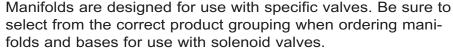
Manifolds & Single Bases

For use with Pneumadyne Solenoid Valves

Pneumadyne manifolds are a compact, cost effective solution for mounting multiple solenoid valves. Single to 12-station manifolds are available with 10-32 (F), M5 (F), 1/8 NPT (F) or 1/4 NPT (F) threads. For added versatility, the single bases also feature 5/32 push-to-connect.

All manifolds are anodized for corrosion resistance. Cover plates are available to conceal unused stations and block the valve supply port.

Push-to-connect
 fittings available for
 1/8" and 5/32" OD
 tubing. (For use with multiple station manifolds)



Performance Data

Temperature	Operating
Range	Pressure
-10°F to 200°F -23°C to 93°C	Determined by Valve

Materials

Aluminum/ Anodize

Port Options

Manifold	Single Station		e Station	
		Pressure	Output	
10 mm	● M5 ● 10-32 ● 5/32 PI	● 10-32 ● M5	● 10-32 ● M5	
15 mm	● M5 ● 10-32 ● 5/32 PI	1/8 NPT	10-32	
System 6	10-32	1/8 NPT	10-32	
System 8	1/8 NPT	1/4 NPT	10-32	

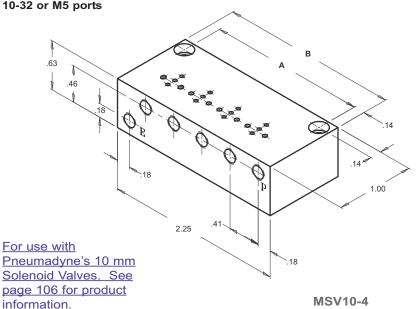
Fitting Recommendations

Standard 1/4 hex O-ring fittings are recommended for use with standard threaded manifolds and single bases. Please refer to Pneumadyne's full line catalog for fitting information.

Fittings must be installed prior to mounting valves.

10 mm Manifold

Multiple Station 10-32 or M5 ports



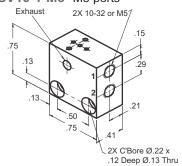
10 mm Manifolds

Part Number	Stations	Α	В
MSV10-2	2	1.16	1.42
MSV10-4	4	1.99	2.25
MSV10-6	6	2.81	3.08
MSV10-8	8	3.64	3.91
MSV10-10	10	4.47	4.73
MSV10-12	12	5.30	5.56
MSV10-2-M5	2	1.16	1.42
MSV10-4-M5	4	1.99	2.25
MSV10-6-M5	6	2.81	3.08
MSV10-8-M5	8	3.64	3.91
MSV10-10-M	5 10	4.47	4.73
MSV10-12-M	5 12	5.30	5.56

10 mm Single Bases

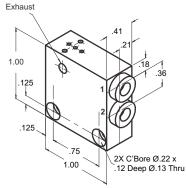
Single Station Non-threaded exhaust

MSV10-1 10-32 ports MSV10-1-M5 M5 ports

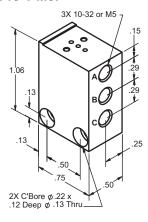


• For use with 1/4 hex fittings

MSV10-1-156 5/32 push-to-connect ports



MSV10-1P MSV10-1-M5P



Port Designation

	NC	NO
Α	Input Exhaus	
В	Exhaust	Input
С	Output	Output

• All measurements in inches, unless otherwise specified. When design makes a dimensions critical- contact factory for confirmation. All dimensions shown subject to change without notice.

10 mm Single Bases

Part Number StationsLgth wdth hgt

MSV10-1	1	.75	.41	.75
MSV10-1-M5	1	.75	.41	.75
MSV10-1-156	1	1.00	.41	1.00
MSV10-1P	1	.75	.50	1.06
MSV10-1-M5P	1	.75	.50	1.06

Mounting Instructions 10 mm

Normally Open Valves

- Single bases -use MSV10-1P
- Multiple station manifolds plumb exhaust port (E) as input, pressure port (P) becomes exhaust
- Cannot be mounted with normally closed valves on the same manifold

Refer to fitting recommendation information

Solenoid Valves & Accessories

15 mm Manifolds

Part Number St	ations	Α	В
MSV15-2	2	1.74	2.13
MSV15-4	4	2.99	3.38
MSV15-6	6	4.24	4.63
MSV15-8	8	5.49	5.88
MSV15-10	10	6.74	7.13
MSV15-12	12	7.99	8.38
MSV15-2-M5	2	1.74	2.13
MSV15-4-M5	4	2.99	3.38
MSV15-6-M5	6	4.24	4.63
MSV15-8-M5	8	5.49	5.88
MSV15-10-M5	10	6.74	7.13
MSV15-12-M5	12	7.99	8.38

Normally closed and normally open 15 mm valves can be mounted on the same manifold

15 mm Bases

Part Number Sta	ations	Lgth	wdth	hgt
MSV15-1	1	1.25	.63	.66
MSV15-1-M5	1	1.25	.63	.66
MSV15-1-M5P	1	1.25	.63	.88
MSV15-1P	1	1.25	.63	.88
MSV15-1-156	1	1.25	.63	.88

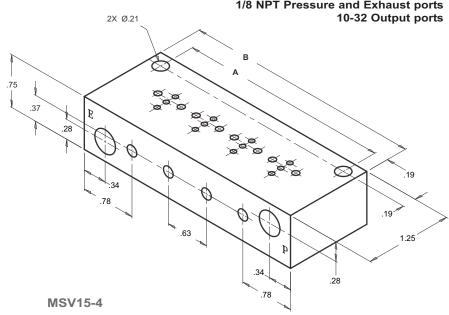


Solenoid single bases and multiple station manifolds feature a clear anodic coating which provides corrosion and wear resistance

We design custom products to meet your application needs

15 mm Manifold

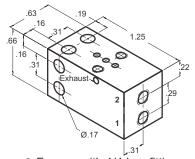
Multiple Station 1/8 NPT Pressure and Exhaust ports



15 mm Single Bases

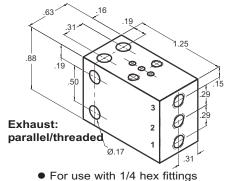
Single Station

MSV15-1 10-32 MSV15-1-M5 M5 ports

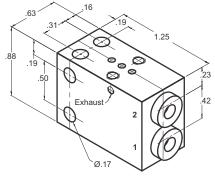


• For use with 1/4 hex fittings

MSV15-1P 10-32 ports MSV15-1-M5P M5 ports



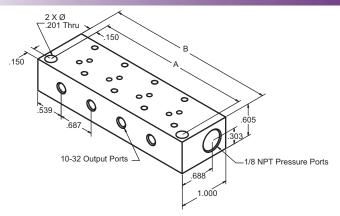
MSV15-1-156 5/32 push-to-connect ports



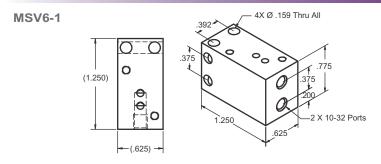
* Single base mount: Valve hangs over ports (pg. 124 lower photo)

We design custom products to meet your application needs

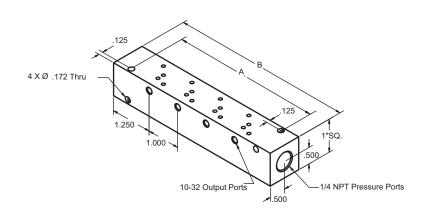
System 6 Manifold



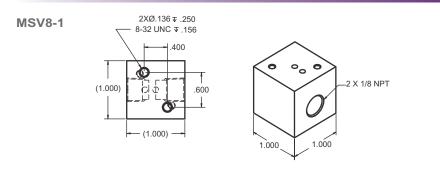
System 6 Base



System 8 Manifold

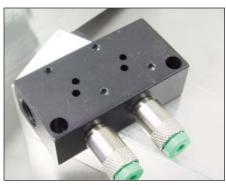


System 8 Base



System 6 Manifolds

Part Number	Stations	Α	В
MSV6-1	1	See D	rawing
MSV6-2	2	1.64	1.94
MSV6-3	3	2.33	2.63
MSV6-4	4	3.01	3.31
MSV6-5	5	3.70	4.00



System 6 parallel ported single station manifold

System 8 Manifolds

Part Number	Stations	Α	В
MSV8-1	1	See	Drawing
MSV8-2	2	2.50	3.50
MSV8-3	3	3.50	4.50
MSV8-4	4	4.50	5.50
MSV8-5	5	5.50	6.50
MSV8-6	6	6.50	7.50
MSV8-7	7	7.50	8.50
MSV8-8	8	8.50	9.50
MSV8-9	9	9.50	10.50
MSV8-10	10	10.50	11.50

Ordering Information

- To order standard product refer to Product Information listing.
- Contact factory for custom colors.
- Cover Plates available.
- Solenoid valves sold separately. Refer to Solenoid Valve section for ordering information.