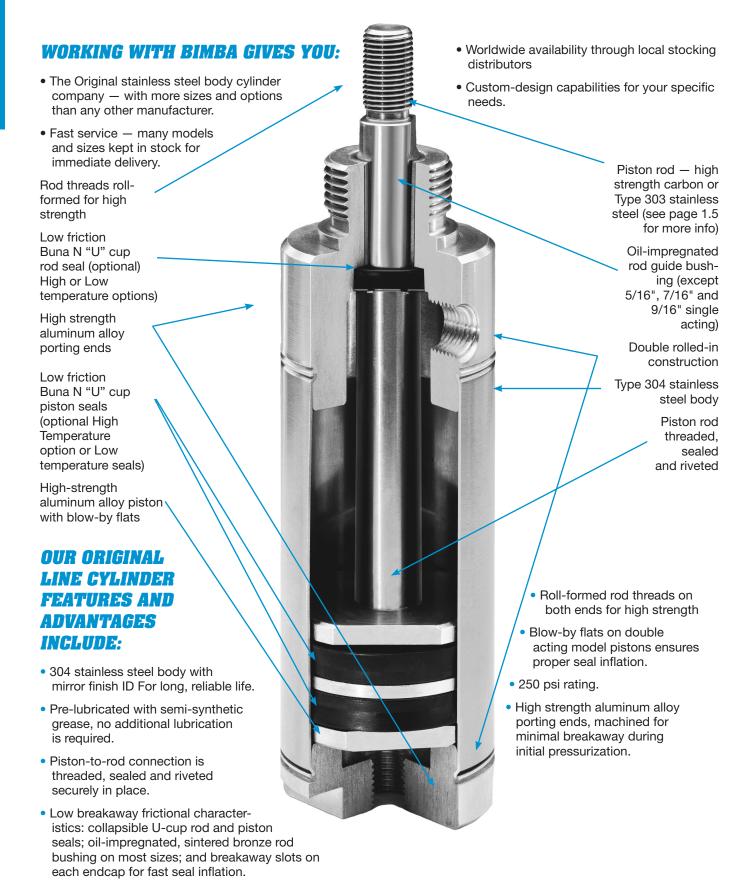
# **Original Line Cylinders**

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# **Bimba Original Line Cylinders**



### **How to Order**

The model number of all Original Line cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and mounting styles and options.

Please refer to the charts below for an example of model number BR-013-DBEE0.5. This is a rear block, 7/16" bore, 3" stroke double acting cylinder with bumpers and an extra extension of 1/2".

BXX - Block or Trunnion Mounted (BF. BR, BFT, BRT, BFM, BRM, BFTM, BRTM) C - Cushion

(CR, CF, CS, CM, CRM, CFM, CSM)

H - Hydraulic cylinder

HL - Low Pressure Hydraulic (250 PSI maximum)

M – Magnet option for standard cylinders MRS® - Magnetic Reed Switch Cylinder

SR - Stainless rod, if nonstandard

### **BORE SIZE/POWER FACTOR**

12 - 1-1/4" 007 - 5/16" 01 - 7/16" 17 - 1-1/2" 02 - 9/16" 24 - 1-3/4" 04 – 3/4" 31 – 2"

06 – 7/8" 50 - 2 1/2" 09 - 1-1/16" 70 - 3"

### In inches and decimal fractions, i.e. 1.75 (See

individual models for standard and maximum stroke)

STROKE LENGTH

# **BR-013-DBEE0.5**

### **MOUNTING STYLE**

(see individual bore sizes for designations)

### **OPTIONS\***

### (in alphabetical order, except for EE which is last)

99 - HT-99 Oil Pre-Lube

B - Bumpers

H - Heavy Spring (H designated before mounting style)

JR - Double-Acting Spring Extend (stainless steel rod standard)

JS - Double-Acting Spring Return (stainless steel rod standard)

K - Ports rotated 90°

N - Low temperature seals & lubrication

NT - No Thread

Q - Side ported rear head

T - Switch Track (T1, T2, T3 or T4) see Switch Products, page 9.3 for switch selection information

V - High temperature seals & lubrication

W - Rod Wiper

Y - Pivot bushing replaces pivot pin

EEX.XX - Extra Rod Extension of X.XX

\* Consult your distributor or option combination availability chart page 1.4.

### Approximate Power Factors

5/16" - 0.07 FORCE = Airline Piston Area 7/16" - 0.15 Pressure 9/16" - 0.25 3/4" - 0.4 PISTON = Bimba Power Factor **AREA** 7/8" - 0.6 1-1/16" - 0.9 1-1/4" - 1.2 FORCE = Airline x Bimba Power 1-1/2" - 1.7Pressure Factor

cylinder as easy as knowing the model number. Each base model number is developed by calculating the area of the cylinder bore. This area, or Power Factor, will provide the force the cylinder will exert when multiplied by the airline pressure.

Bimba has made sizing a

3" - 7.0

2" - 3.1

1-3/4" - 2.4

2-1/2" - 5.0

### **Options**

Many options can be added to our standard cylinders. Options vary by bore size. See individual bore sizes for valid options, pricing and length adders for that size. Consult specific cylinder types in this catalog for options available for those cylinder types.

# **Option Combination Availability Chart**

Due to design or compatibility restrictions, the following options may **NOT** be ordered in combination. For example, option K (ports rotated) and option Q (side ported rear head) are not a valid combination.

Options NT and EE are available independently, with each other or with all other options or viable option combinations.

Options	W <sup>3 4</sup>	B <sup>2</sup>	<b>V</b> ²⁴ High	<b>H</b> Heavy	<b>K</b> Ports	<b>Y</b> Pivot	N² Low	<b>Q</b> Side Ported	<b>HL</b> <sup>5</sup> Low Pressure
Size	Wiper	Bumper	Temperature	Spring	Rotated 90°	Bushing	Temperature	Rear Head	Hydraulic
007	HL	STD	N	N/A	Q	STD	V, HL	K	N, H, W
01	HL	N, HL	N	N/A	Q	Q	B, V, HL	K, Y	B, N, H, W
02	HL	N, HL	N	N/A	Q	STD	B, V, HL	K	B, N, H, W
04, 09, 17	H, N	N, HL	N	W, HL	Q	Q	B, V, HL	K, Y	B, N, H
06, 12, 24	N/A	STD, HL	N	N/A	Q	Q	V, HL	K, Y	B, N, H
31, 50	N/A	N, HL	N	N/A	Q	STD	B, V, HL	K	B, N, H
70	N/A	N, HL	N	N/A	Q	STD	V, HL	K	B, N, H

### Notes:

- <sup>1</sup> Option M is designated as a prefix, (ie M-041-DXP). When M is specified, the piston rod will be made of 303 stainless steel. Certain bore sizes and mounting styles offer the stainless rod standard.
- <sup>2</sup> When bumpers are standard and high or low temperature option is specified, the bumpers are omitted and the overall length of the cylinder may decrease. When bumpers and high temperature are ordered as options on the same cylinder, the bumper material will be standard Buna N.
- <sup>3</sup> Wipers are available in double acting and reverse single acting models only. Wipers may not be available with certain mounting configurations. Consult the specific bore size in this catalog for detail.
- 4 When high temperature and the magnetic options are combined, operating temperature remains at 200°F. This combination is recommended when Fluoroelastomer seals are specified for compatibility. When specifying the high temperature and wiper options together, a standard Buna N or Urethane wiper will be provided.
- <sup>5</sup> Option HL applies only to Double Acting Original Line cylinders and is not available with the following series: Cushion, PC, MRS, NR, Z-Line, DNR, 500 Hydraulic and Multiple Position.

### Overall Length Reductions for Options N & V

Double Acting				
0070-DV	N/A			
0070-DXPN	.08"			
BF-0070-DN	.08"			
060-D (V or N)	.22"			
060-DXP (V or N)	.22"			
060-DXDE (V or N)	.25"			
120-D (V or N)	.19"			
120-DP (V or N)	.19"			
120-DXDE (V or N)	.25"			
120-DXDEH (V or N)	.25"			
240-D (V or N)	.25"			
240-DP (V or N)	.25"			
240-DXDE (V or N)	.25"			

\*0070 bumpers are high temperature option material and not removed when high temperature option is specified.

Single Acting				
0070-N	.04"			
0070-XPN	.04"			
0070-RN	.04"			
0070-RPN	.04"			
060- (V or N)	.09"			
060-NR (V or N)	.09"			
060-RP (V or N)	.125"			
060-R (V or N)	.125"			
120- (V or N)	.125"			
120-NR (V or N)	.125"			
120-NRP (V or N)	.125"			
120-P (V or N)	.125"			
120-R (V or N)	.125"			
120-RP (V or N)	.125"			
240- (V or N)	.125"			
240-NR (V or N)	.125"			
240-P (V or N)	.125"			
240-R (V or N)	.125"			

The switch track and port orientation when ordering the "Z" (Switch Track) & "K" (Ports Rotated) options on an Original Line *MRS* cylinder is shown below. Double track option Z and K cannot be ordered in combination.

MRS- -DXP









### **Accessories**

Accessories have separate catalog numbers and are shown at the end of each bore size section. Most accessories are zinc-plated carbon steel. We also offer stainless steel accessories in some bore sizes.

### Lubrication

Standard Original Line Cylinders are pre-lubricated at our factory with a semi-synthetic grease and do not require additional lubrication during their service life. In some instances where a specified option is not conducive to our standard grease pre-lubrication, such as our High Temperature and Hydraulic options, alternate standard pre-lubrications will be applied. See below for complete details. Additional optional pre-lubrications are available upon customer request.

- Optional oil pre-lubrication is available in most models and can be ordered by specifying option "99".
- Cylinders ordered with our High Temperature seals are pre-lubricated with an oil more suitable for high temperature applications.
- Cylinders ordered with our Low Temperature seals are pre-lubricated with a grease more suitable for low temperature applications.
- All Hydraulic Cylinders are lubricated with our proprietary oil lubrication (HT-99).
- All Stainless Steel cylinders are pre-lubricated with food grade grease.

HT-99 and Magnalube G can be ordered through your local Bimba distributor.

HT-99-7CC \$4.75/bag (6) 7 cc tubes per bag MAG-G-3CC \$7.65/bag (2) 0.3 oz. tubes per bag

### Piston Rod Material

Standard models feature ground and polished, high strength carbon steel piston rod or ground and roller burnished type 303 stainless steel. Stainless steel can also be ordered as an option on most models (see models for pricing). Stainless steel is standard on the following models:

- All 5/16", 7/16" and 9/16" bore cylinders
- All cylinders with adjustable cushions
- All 9/16" through 3" bore cylinders ordered with Magnet (M) option
- MRS cylinders
- "Z" Line cylinders
- Block and Trunnion-mounted cylinders
- Universal mount, double-end rod cylinders
- All Fail Safe models (options JS/JR)

Hard chrome plated rod is standard on "500" Hydraulic cylinders.

# Temperature Range

Buna N seals with a temperature range of -20° F (-29° C) to 200° F (90° C) are standard in all BIMBA air cylinders. Fluoroelastomer seals rated for higher temperature applications (up to 400° F) are available. When specifying our magnetic piston ("M" option), maximum operating temperature is 200° F based on the material of the magnet. If cylinders are operated at temperatures below 0° F for extended time periods, our low temperature seal and lubrication option (N) is recommended. This option has a temperature range of -40° F to 200° F. If cylinders are operated below -20° F with low temperature seals for extended time periods, cylinder performance will be affected by the cold temperature.

# **Mounting**

Mounting should be by the threaded stud ends, pivot or bolt holes provided. Mount cylinders to provide alignment with the driven mechanism, avoiding side loads that restrict the free operation of the cylinder.

### Free Test Cylinder

Since 1975, our policy has been to provide a FREE TEST CYLINDER to any qualified original equipment manufacturer. This service is provided at no obligation, but we would appreciate a copy of your test results. Contact us or your local stocking BIMBA distributor for more information.

# Special Cylinders

Do you have a complicated or unusual application? BIMBA will custom-design and build the cylinder that will solve your problem. Whatever your needs—special stroke, mounting styles, rod-end configurations, seal materials, dimensional changes, etc.—contact us or your local stocking BIMBA distributor.

# **Delivery/ Availability**

Bimba cylinders are sold through local stocking distributors. Each distributor maintains an inventory of our most popular models. At the factory, Bimba classifies cylinders as shelving and nonshelving models. More than 125,000 units of various shelving models are kept in stock for immediate delivery. Standard stroke lengths shown in blue are stocked at Bimba. (Most stocked models shown in blue do not include options.) These stroke lengths are available in limited quantities for immediate shipment. Bimba also stocks a large quantity of cylinders with options such as stainless steel rods or bumpers. Nonstocked standard models are manufactured within 5 working days.

# Cylinder Life Expectancy

Bimba cylinders have been designed and tested for an expected life of 3,000 miles of travel when properly applied. Additional lubrication is not required. This life estimate applies to cylinders with our standard semi-synthetic grease pre lubricant, and may not include cylinders with design modifications, those exposed to harsh operating conditions or any unintended applications. Please note that for cylinders utilizing Fluoroelastomer seals, the life rating will be 1,400 miles of travel when properly applied.

# Types of Cylinders

Bimba manufactures several different types of Original Line cylinders for your applications. These include the basic 5/16" to 3" bore cylinders described on pages 1.10-1.64. Weights published for each cylinder are approximate. Additional styles include:

# Three-Position Cylinders

This multi-position Original Line stainless body cylinder provides three positive stroke positions with a single cylinder.

### **Cushion Cylinders**

These include adjustable air cushions that slow cylinder speed at the end of stroke, reducing impact and extending cylinder life. Cushions can be ordered on rear, front or both ends, and can be ordered in combination with magnetic pistons.

### **MRS Cylinders**

These include a magnet on the piston, designed to operate Bimba switches to actuate programmable controllers, relays, solenoids, timers or other electrically operated equipment. Dimensional differences from the basic Original Line include larger mounting threads and longer overall lengths in certain bore sizes.

# Non-Rotating Cylinders

Double acting and reverse acting non-rotating cylinders have a unique square piston rod with rounded corners. They are dimensionally interchangeable with the standard Original Line.

### **PC Cylinders**

These cylinders include acetal resin end caps. They are ideal for applications and environments that require exposure to moisture, lubricants and specific solvents. All dimensions except 1½" bore nose threads are interchangeable with the Original Line.

### All Stainless Steel Non-Repairable Cylinders

The new all stainless Original Line cylinders are the perfect solution for applications in the food processing/packaging, medical, chemical, or marine environments where wash down solutions or other corrosives are present in the environment. Designed to be dimensionally interchangeable with our standard Original Line, these cylinders offer a cost effective method of extending cylinder life in difficult application environments.

### All Stainless Steel Repairable Cylinders

The new all stainless repairable Original Line cylinders are ideal for food processing, chemical, medical, pharmaceutical, offshore or marine equipment, and energy production or waste management applications. The bell ring design also offers the added benefit of full repairability without the need for hand tools by securing the body to the rod guide with a knurled, threaded nut.

### **Z-line Cylinders**

For extremely tough applications, with larger diameter, two-piece piston rod, elastomer bumpers and Buna N U-cup seals for low breakaway.

### **Rod Lock Cylinders**

This cylinder is a normally clamped unit that holds the piston rod in position when air pressure is not present. It is ideal for preventing drift at machine shut down.

# 500 Hydraulic Cylinders

For hydraulic use, up to 500 psi.

### Low Pressure Hydraulic Cylinders

Designed for use in low pressure hydraulic circuits with pressures not exceeding 250 psi. The design incorporates chrome plated piston rods and hydraulic seals.

### **Hole Punchers**

These are designed to punch millions of holes in thin film or plastic materials 2 to 3 mils thick.

### Stroke Lengths

Standard stroke lengths and recommended maximum stroke lengths are listed in each model description. Special stroke lengths are available upon request. Stroke lengths are available in lengths longer than published, but an application review may be required. The cost per inch of stroke is listed below the base price of each cylinder. On models with 1/2" standard stroke length increments, add 1/2 of the per inch price for the 1/2" inch of stroke.

NOTE ON ROD MATERIAL: Please refer to table to determine the maximum stroke lengths for cylinders with carbon steel rods. Stroke lengths greater than those shown require a stainless steel rod.

Maximum Stroke Without SR- Option				
Bore Size	Double Acting	Single Acting		
3/4" (04)	12"	11"		
7/8" (06)	12"	11"		
1-1/16" (09)	12"	11"		
1-1/4" (12)	12"	9"		
1-1/2" (17)	12"	10"		
1-3/4" (24)	12"	8"		
2" (31)	6"	4"		
2-1/2" (50)	6"			
3" (70)	6"			

### Fractional Stroke Lengths

Fractional stroke lengths for single and reverse acting cylinders, both standard and nonstandard, require special calculations to determine cylinder dimensions. The following equations apply:

### Single Acting Cylinders

Calculate the length of next whole standard increment of stroke, then subtract the difference between desired stroke and next longer whole increment of stroke.

Example: 092.75

090 Base length = 1.94"

Plus 1.56 per inch of stroke = 4.68"

1.56 X 3.0 (next longer stroke increment)

093 length = 6.62

Whole stroke increment = 3.00"

Minus desired stroke = -2.75

Stroke difference = .25 ... -0.25

092.75 length = 6.37"

### **Reverse Acting Cylinders**

Calculate length of next longer standard increment of stroke, then subtract twice the difference between desired stroke and next longer standard increment of stroke.

Example: 011.625-RP

O10-RP Base length = 2.38"

Plus 1.44 per each 0.5" of stroke = 1.44 X 4 (number of standard increments required for the next longer increment)

O12-RP length = 8.14

Standard stroke increment = 2.000"

Minus desired stroke = -1.625

Stroke difference = .375

Twice stroke difference = .750 . . -0.75

O11.625 length = 7.39"

### **Double Acting Cylinders**

Add desired stroke length to base length of cylinder.

Example: 041.25-D

040-D Base length = 2.97" Plus 1.25 stroke = +1.25" 041.25-D length = 4.22

NOTE: Additional charges may be added for small quantity orders of fractional, nonstandard stroke lengths. Consult your local stocking BIMBA distributor.

### Spring Forces (approximate)

Bore Size		Compressed	Relaxed	•
	(lbs.)	(lbs.)	(lbs.)	(lbs.)
5/16"	.5	1	_	_
7/16"	1	2	_	_
9/16"	2	4	_	_
3/4"	3	6	4	10
7/8"	3	6	_	_
1-1/16"	3	6	6	12
1-1/4"	7.5	15	_	_
1-1/2"	7	14	8.5	17
1-3/4"	11	24	_	_
2"	15	30	_	_

### NOTES

- Heavy spring option may increase cylinder overall length
- Spring forces listed are for whole strokes

### **Nose Mount Torque Values**

Thread Size	Torque (IN*LB) FT*LB	Bore Size	
1/4-28 UNF	(27.6) 2.3	5/16" (007)	
3/8-24 UNF	(60) 5	5/16" (007) & 7/16" (01)	
7/16-20 UNF	(84) 7	7/16" (01) & 9/16" (02)	
1/2-20 UNF	(144) 12	3/4" (04)	
5/8-18 UNF	(336) 28	3/4" (04), 7/8" (06) & 1-1/16" (09)	
3/4-16 UNF	(480) 40	3/4" (04), 1-1/16" (09), 1-1/4" (12) & 1-1/2" (17)	
7/8-16 UNF	(780) 65	1-1/16" (09), 1-1/4" (12) & 1-1/2" (17)	
1-14 UNF	(1200) 100	1-1/2" (17) & 1-3/4" (24)	
1 1/8-12 UNF	(1320) 110	1-1/2" (17) & 1-3/4" (24)	
1 1/4-12 UNF	(1440) 120	2" (31)	
1 3/8-12 UNF	(1560) 130	2-1/2" (50)	
1 1/2-12 UNF	(1680) 140	3" (70)	

# **Pressure Rating**

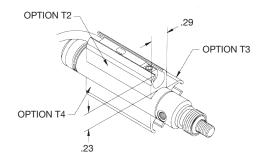
Original Line, Cushioned Original Line, NR series, Z-line, MRS and hole punchers = 250 psi. PC cylinder = 100 psi.

Bimba 500 Hydraulic = 500 psi hydraulic.

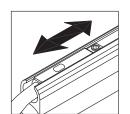
Reservoirs = 250 psi.

### **Switch Track Kit Options**

### For Original Line cylinders, including MRS cylinders, with -T2, T3, and T4 options









### Switch Track for use with Bimba MR, MS, MSC, and MSK Switches

Miniature Position Sensing track lengths can now be purchased separately for field mounting of custom track locations. Simply specify the length of track desired after the part number.

Mounting recommendations:

- Clean body with acetone. Remove all oil from body surface.
- Avoid mounting track over rolled construction. Locate edge of track 0.175" from rolled construction.
- Use a solid continuous bead of glue for the entire length of track used. Bead should fill center channel of track.
- Adhere to recommended cure times as specified by the glue manufacturer.

Bores	Part Number	List Price	Adder per Inch
007 - 04	D-74168-A-length	\$3.59	\$1.25
06 - 31	D-78527-A-length	3.59	1.25
50 - 70	D-78528-A-length	3.59	1.25

Loctite U-05FL or similar adhesive is recommended (not included).

- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Force Exerted Approximately 0.07 of Air Line Pressure
- Enclosed Spring Force: .5 lb. Relaxed 1 lb. Compressed
- Cushion Quiet Bumpers Standard on All Models

### **OPTIONS:**

(also see Option Combination Availability Chart Page 1.4)

- PORTS ROTATED (K)\* NO CHARGE
- NO THREAD (NT) NO CHARGE
- \*Rod guide port rotated 90° clockwise in BF model.
- SIDE PORTED REAR HEAD (Q) Add .20" to nose mount overall length

EXTRA EXTENSION (EE)

Add \$0.94 per inch of extension

DOUBLE ACTING FAILSAFE

- (JS=Spring Return, JR=Spring Extend)
   Add \$5.41 to base price + \$0.62 to stroke adder
- See page 1.65 and 1.66 for overall length adders

LOW TEMPERATURE (N) Temperature Range: -40° to 200° F

- Single acting add \$0.83
- Double acting add \$1.56
- Reverse acting add \$1.14

Enter Stroke Length as 4th Digit

### **OPTIONS** continued...

HIGH TEMPERATURE "U" CUPS (V) (overall length does not change)

Temperature Range: 0° to 400° F (-18° to 205°C)

- Single acting add \$4.78
- Double acting add \$12.38
- Reverse acting add \$8.74

### ROD WIPER (W)

(not available in standard single acting)

• Add \$3.48

### MAGNETIC POSITION SENSING (M)

- Add \$8.74
- Add .15" to overall length
- Must specify track(s) for use with Bimba's miniature position sensing (T2, T3, T4) — Add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$10.82

### **MODEL/PRICE**

# DESCRIPTION/WEIGHT (lbs.)

\$13.00 BASE PRICE Add \$2.39 per inch of stroke



\$17.00 **BASE PRICE** Add \$2.39 per inch of stroke



**BASE PRICE** Add \$2.39 per inch of stroke Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4"

Stainless Steel Rod Standard Optional Accessory:

D-26731 Mounting Bracket Base Weight: .03

Adder Per Inch of Stroke: .02

Single Acting - Spring Return -Double End or Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke - 4" Stainless Steel Rod Standard Optional Accessories:

D-26731 Mounting Bracket D-26689 Pivot Bracket

D-26690 Piston Rod Clevis Base Weight: .04

Adder Per Inch of Stroke: .02

Reverse Single Acting - Pull Type

- Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths:

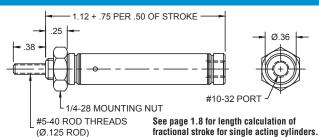
1/2", 1", 11/2", 2", 21/2", 3" Maximum Stroke - 4"

Stainless Steel Rod Standard Optional Accessory:

D-26765 Mounting Bracket Base Weight: .05

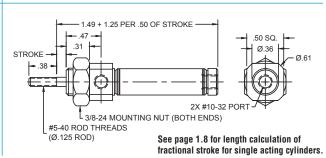
Adder Per Inch of Stroke: .03

### **DIMENSIONS**



- 1.52 + .75 PER .50 OF STROKE - Ø.36 #10-32 PORT 1/4-28 MOUNTING NUT #5-40 ROD THREADS 3/8-24 MOUNTING NUT (Ø.125 ROD)

See page 1.8 for length calculation of fractional stroke for single acting cylinders.



MODEL/PRICE

**DESCRIPTION/WEIGHT (lbs.)** 

**DIMENSIONS** 



\$25.06 BASE PRICE Add \$2.39 per inch of stroke Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: <mark>½",</mark> 1", 1½", 2", 2½", 3" Maximum Stroke - 4" Stainless Steel Rod Standard Optional Accessories: D-26765 Mounting Bracket D-26689 Pivot Bracket

D-26690 Piston Rod Clevis Base Weight: .05 Adder Per Inch of Stroke: .03

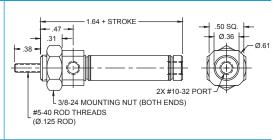
.88 + 1.25 PFR .50 OF STROKE - Ø.36 3/8-24 MOUNTING NUT (BOTH ENDS) #5-40 ROD THREADS (Ø.125 ROD)

> See page 1.8 for length calculation of fractional stroke for single acting cylinders.



\$18.10 BASE PRICE Add \$1.82 per inch of stroke Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4" Stainless Steel Rod Standard Optional Accessory: D-26765 Mounting Bracket Base Weight: .05

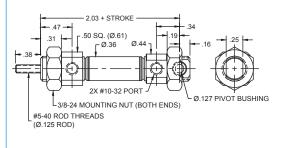
Adder Per Inch of Stroke: .01



-DXP



\$22.36 BASE PRICE Add \$1.82 per inch of stroke Double Acting - Air Return -Double End or Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4" Stainless Steel Rod Standard Optional Accessories: D-26765 Mounting Bracket D-26689 Pivot Bracket D-26690 Piston Rod Clevis Base Weight: .06

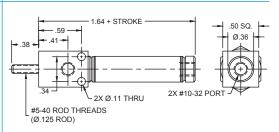


BF-007 -D



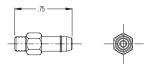
\$27.40 **BASE PRICE** Add \$1.82 per inch of stroke **Double Acting** – Front Block Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4" Stainless Steel Rod Standard Base Weight: .05 Adder Per Inch of Stroke: .01

Adder Per Inch of Stroke: .01

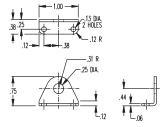


### 5/16" Bore Accessories

**D-3229-A** \$4.35 PACKAGE OF SIX

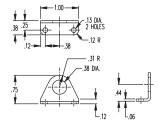


Aluminum Alloy Barbed Fitting. ¼" Hose (O.D.) Barbed Fitting Supplied with Gasket, No. 10-32 to ¼" O.D. Tubing. **D-26731** \$3.10



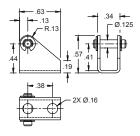
Mounting Bracket (for Single Acting Models)

**D-26765** \$3.10



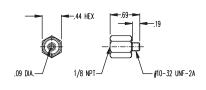
Mounting Bracket (for Double Acting Models)

**D-26689** \$4.42

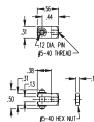


Pivot Bracket with Pin

**D-855-A** \$2.40

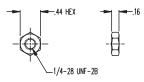


Adaptors (10-32 to 1/8 NPT Female) Supplied with Gasket **D-26690** \$4.42



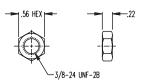
Piston Rod Clevis (with Pin)

**D-344** \$ 0.65



Mounting Nut

**D-801** \$ 0.65



Mounting Nut

- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Force Exerted Approximately 0.15 of Air Line Pressure
- Enclosed Spring Force: 1 lb. Relaxed 2 lbs. Compressed

### **OPTIONS:**

### NO CHARGE:

- PORTS ROTATED (K) (Not available in block mount)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .19" to nose mount overall length
- PIVOT BUSHING (Y) .157" ID (Use bracket D-12321-A)

### SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.59 additional
- Add .062 to overall length; Reverse acting, add .125

### DOUBLE ACTING BUMPER (B)

- \$4.99 additional
- Add .188 to overall length DXDE; add .250

### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.09 per inch of
- DXDE, add \$1.30 per inch of extension; extension added to each end

### DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$5.41 to base price + \$0.62 to stroke adder
- See page 1.65 and 1.66 for overall length adders

### Enter Stroke Length as 3rd Digit

### OPTIONS continued...

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.83
- Reverse acting add \$1.14
- Double acting add \$1.56
- DXDE add \$1.98

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$4.99
- Double acting add \$12.69
- DXDE add \$16.80
- Reverse acting add \$8.84

### MAGNET (prefix M)

- Add \$9.41
- Add 0.25" to Double Acting overall length
- Add 0.20" to Single Acting overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

### ROD WIPER (W)

(not available in standard single acting)

1,56 + ,94 PER ,50 OF STROKE

.370/.375 DIA, PILOT

187 HEX ROD

-3/8-24 MOUNTING NUT

- Add \$3.48
- DXDE add \$6.96

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$10.82

.187 DIA, ROD

# **DIMENSIONS**

See page 1.8 for length calculation of

See page 1.8 for length calculation of

fractional stroke for single acting cylinders.

fractional stroke for single acting cylinders.

### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)**



\$13.68 **BASE PRICE** Add \$2.65 per inch of stroke

01 -NR



\$16.90 BASE PRICE Add \$2.65 per inch of stroke Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke - 6"

Stainless Steel Rod Standard Optional Accessory: **D-775 Mounting Bracket** Base Weight: .04

Adder Per Inch of Stroke: .04

Single Acting - Non-rotating -Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke - 6" Stainless Steel Rod Standard Optional Accessory:

**D-775 Mounting Bracket** Base Weight: .04

Adder Per Inch of Stroke: .04



### MODEL/PRICE

### **DESCRIPTION/WEIGHT (lbs.)**

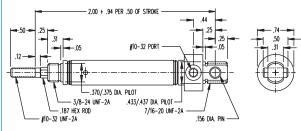
### **DIMENSIONS**





\$21.01 BASE PRICE Add \$2.65 per inch of stroke

Single Acting – Non-rotating
Hexagon Rod – Pivot Type – Spring
Return – Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Stainless Steel Rod Standard
Optional Accessories:
D-850 Rod Clevis
D-780 Pivot Brackets
Base Weight: .04
Adder Per Inch of Stroke: .04



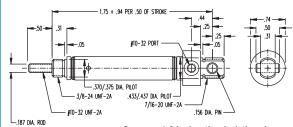
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

01 🗌 -P



\$17.94 BASE PRICE Add \$2.65 per inch of stroke

Single Acting - Pivot Type Spring Return - Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 6"
Stainless Steel Rod Standard
Optional Accessories:
D-780 Pivot Brackets
D-850 Piston Rod Clevis
Base Weight: .04
Adder Per Inch of Stroke: .04



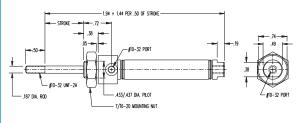
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

01□-R



\$20.75 BASE PRICE Add \$2.65 per inch of stroke

Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3"
Maximum Stroke – 6"
Stainless Steel Rod Standard Optional Accessory:
D-770 Mounting Bracket Base Weight: .08



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

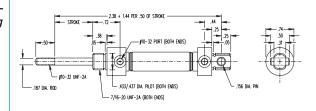
01 -RP



\$25.90 BASE PRICE Add \$2.65 per inch of stroke

Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3"
Maximum Stroke – 6"
Stainless Steel Rod Standard
Optional Accessories:
D-780 Pivot Brackets
D-850 Piston Rod Clevis
Base Weight: .08
Adder Per Inch of Stroke: .03

Adder Per Inch of Stroke: .03



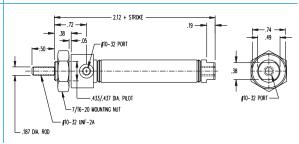
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

01 \_-D

\$18.93 BASE PRICE Add \$2.03 per inch of stroke

Front Nose Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Accessory:
D-770 Mounting Bracket
Base Weight: .07
Adder Per Inch of Stroke: .02

Double Acting - Air Return -



MODEL/PRICE



\$22.88 BASE PRICE Add \$2.03 per inch of stroke

01 -DX



\$23.40 BASE PRICE Add \$2.03 per inch of stroke

01 -DXDE



\$29.95

BASE PRICE

Add \$2.55 per inch of stroke

**DESCRIPTION/WEIGHT (lbs.)** 

Double Acting - Pivot Type Air Return - Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 12"
Stainless Steel Rod Standard
Optional Accessories:
D-780 Pivot Brackets
D-850 Piston Rod Clevis

Base Weight: .08 Adder Per Inch of Stroke: .02

**Double Acting** – Double End Mount – Air Return

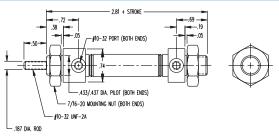
Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Accessory:
D-770 Mounting Bracket
Base Weight: .11

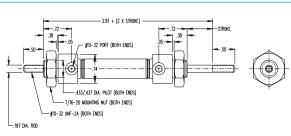
Adder Per Inch of Stroke: .02

Adder Per Inch of Stroke: .03

Double Acting – Double End Rod – Air Return – Double End Mount Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessory: D-770 Mounting Bracket Base Weight: .14

**DIMENSIONS** 





Standard A Cylinders

Three-Posi Cylinder

Cylinders

MRS@

Non-Rotatin Cylinders

Cylinder

Non-Re

Stainless -Repairable

Repaira

Z Line

od Lock linders

> O Hydraulic Cylinders

Repairable
Hole Punch
Cylinders

# **1/16" Bore Block Mounted Air Cylinders**

# BF-01



\$24.28 BASE PRICE Add \$2.65 per inch of stroke

**BF-01**\_-**D** 



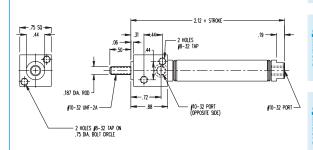
BASE PRICE
Add \$2.03 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting – Front Block Mounting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .07 Adder Per Inch of Stroke: .04

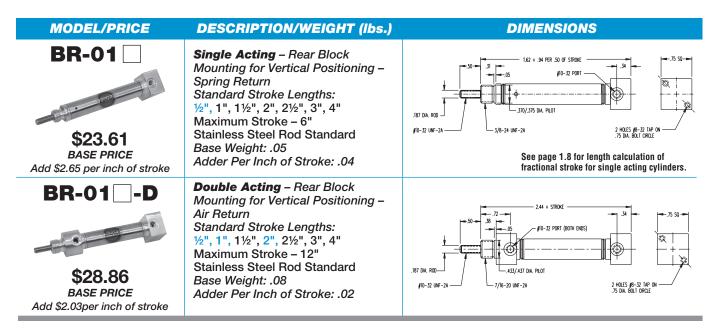
**Double Acting** – Front Block Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Base Weight: .07 Adder Per Inch of Stroke: .02

# DIMENSIONS 194 + .94 FER EACH .50 OF STROKE .19 2 HOLES 18-32 HAP .19 3 DA ROL CROKE .19 3 DA ROL CROKE .18 for length calculation of

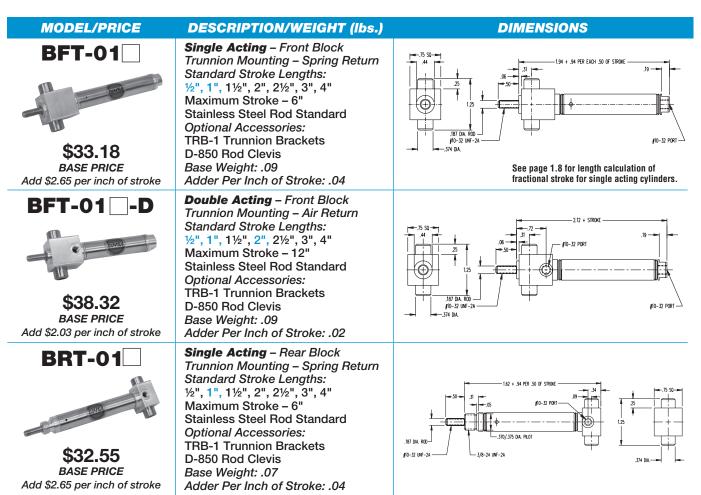


fractional stroke for single acting cylinders.

### 1/16" Bore Block Mounted Air Cylinders (continued)



# **1/16" Bore Trunnion Mounted Air Cylinders**



# 7/16" Bore Block Mounted Air Cylinders (continued)



### MODEL/PRICE

### **DESCRIPTION/WEIGHT (lbs.)**

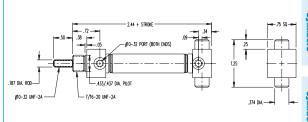
### **DIMENSIONS**



\$37.49 BASE PRICE Add \$2.03 per inch of stroke

Double Acting - Rear Block
Trunnion Mounting - Air Return
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 12"
Stainless Steel Rod Standard
Optional Accessories:
TRB-1 Trunnion Brackets
D-850 Rod Clevis
Base Weight: .10

Adder Per Inch of Stroke: .02

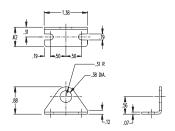


Three-Position Cylinders

Cushion

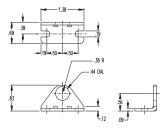
### 1/16" Bore Accessories

**D-775** \$3.65



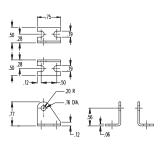
Mounting Bracket (for Single Acting Models)

# **D-770** \$3.90



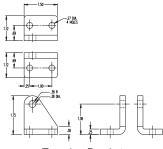
Mounting Bracket (for Double Acting Models)

# **D-780** \$4.21



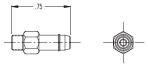
Pivot Brackets

# **TRB-1** \$11.45



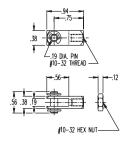
Trunnion Brackets

### **D-3229-A** \$4.35 PACKAGE OF SIX



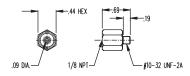
Aluminum Alloy Barbed Fitting. ¼" Hose (O.D.) Barbed Fitting Supplied with Gasket, No. 10-32 to ¼" O.D. Tubing

# **D-850** \$4.52



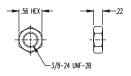
Piston Rod Clevis

# **D-855-A** \$2.40



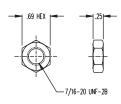
Adaptors (10-32 to 1/8 NPT Female) Supplied with Gasket

# **D-801** \$0.65



Mounting Nut

### **D-154** \$0.65



Mounting Nut

# **IS**®

Non-Rotating Cylinders

PC

All Stainless Non-Repairab

All Stainles

Z Line Air

Rod Lock

500 Hydrauli Cylinders

Repairable
Hole Punch
Cylinders

- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Force Exerted Approximately 0.25 of Air Line Pressure
- Enclosed Spring Force: 2 lbs. Relaxed 4 lbs. Compressed

### **OPTIONS:**

### NO CHARGE:

- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .03" to nose mount overall length

### SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.59 additional
- Add .062 to overall length

### DOUBLE ACTING BUMPERS (B)

- \$4.99 additional
- Add .125 to overall length

### EXTRA EXTENSION (EE)

- · Single, reverse and double acting, add \$1.09 per inch of
- DXDE, add \$1.35 per inch of extension; extension added to each end

### DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$6.08 to base price + \$0.75 to stroke adder
- See page 1.65 and 1.66 for overall length adders

### Enter Stroke Length as 3rd Digit

### **OPTIONS** continued...

### MAGNET (prefix M) - Add \$11.23

- Single and reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.83
- Reverse acting add \$1.14
- Double acting add \$1.56
- DXDE add \$1.98

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$4.99

- Double acting add \$12.69
- Double end rod add \$16.80
- Reverse acting add \$8.84

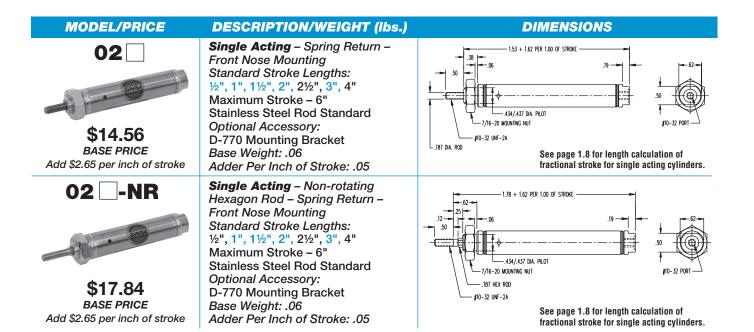
### ROD WIPER (W)

(not available in standard single acting)

- Add \$3.48
- DXDE add \$6.96

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$10.82



# MODEL/PRICE

# DIRECT STREET

\$22.36 BASE PRICE Add \$2.65 per inch of stroke

02∐-P



\$18.93 BASE PRICE Add \$2.65 per inch of stroke

02 -R



\$22.00 BASE PRICE Add \$2.65 per inch of stroke

02 -RP



\$26.52 BASE PRICE Add \$2.65 per inch of stroke

02∐-D



\$19.40 BASE PRICE Add \$2.03 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting – Non-rotating
Hexagon Rod – Pivot Type – Spring
Return – Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Stainless Steel Rod Standard
Optional Accessories:
D-850 Rod Clevis
D-12321-A Pivot Bracket
Base Weight: .06
Adder Per Inch of Stroke: .05

Single Acting - Pivot Type Spring Return - Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 6"
Stainless Steel Rod Standard
Optional Accessories:
D-850 Rod Clevis
D-12321-A Pivot Bracket
Base Weight: .06
Adder Per Inch of Stroke: .05

Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3"

Maximum Stroke – 6"

Stainless Steel Rod Standard Optional Accessory:
D-770 Mounting Bracket

Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3"

Maximum Stroke – 6"

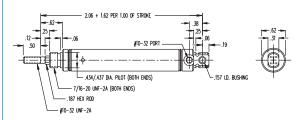
Stainless Steel Rod Standard Optional Accessories: D-850 Rod Clevis D-12321-A Pivot Bracket Base Weight: .08 Adder Per Inch of Stroke: .04

Adder Per Inch of Stroke: .04

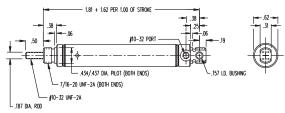
Base Weight: .08

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: D-770 Mounting Bracket Base Weight: .09 Adder Per Inch of Stroke: .02

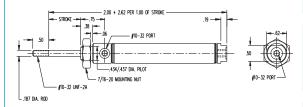
### **DIMENSIONS**



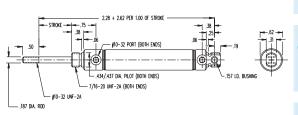
See page 1.8 for length calculation of fractional stroke for single acting cylinders.



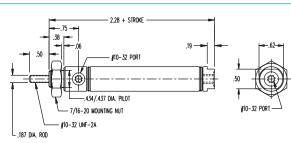
See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.



Gylinders

Three-Positio
Cylinders

Gylinders

MRS®

Non-Rotating Cylinders

PC Cylinders

All Stainless Non-Repairab

All Stainles
Repairable

Z Line Ai

Rod Local

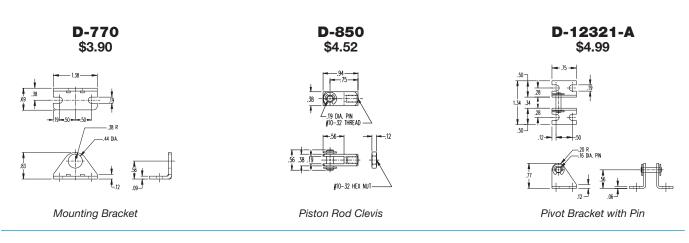
500 Hydrauli Gylinders

> Repairable Hole Punch

### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS Double Acting** - Double End or -DXP Rear Pivot Mounting - Air Return Standard Stroke Lengths: 2.56 + STROKE 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 12" #10-32 PORT (BOTH ENDS) Stainless Steel Rod Standard Optional Accessories: D-770 Mounting Bracket 434/437 DIA PILOT (BOTH FNDS) D-850 Rod Clevis 7/16-20 MOUNTING NUT (BOTH ENDS) \$23.61 D-12321-A Pivot Bracket - #10-32 UNF-2A **BASE PRICE** Base Weight: .09 Add \$2.03 per inch of stroke Adder Per Inch of Stroke: .02 Double Acting - Double End Rod - $\_$ -DXDE Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessory: \$31.77 **D-770 Mounting Bracket** #10-32 UNF-2A (BOTH ENDS) **BASE PRICE** Base Weight: .16

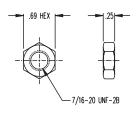
### 9/16" Bore Accessories

Adder Per Inch of Stroke: .03



**D-154** \$0.65

Add \$2.55 per inch of stroke



Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard — 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 0.4 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Rod Wipers Available on D, DP, DXP and DXDE Models

### **OPTIONS:**

### NO CHARGE:

- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .44" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

### SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.59 additional
- · Add .125 to overall length

### DOUBLE ACTING BUMPERS (B)

- \$4.99 additional
- No change in overall length

### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.09 per inch of extension
- DXDE, add \$1.30 per inch of extension; extension added to each end

### DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$6.76 to base price + \$0.78 to stroke adder
- See page 1.65 and 1.66 for overall length adders

Enter Stroke Length as 3rd Digit

### **OPTIONS** continued...

ROD WIPER (W) (not available in standard single acting) (now available in block mount)

- Double acting, add \$3.48
- DXDE add \$6.96

HEAVY SPRING (available on single acting and reverse acting ( (H)

- Add \$1.46
- Spring Force: 4 lbs. relaxed 10 lbs. compressed

### MAGNET (prefix M) - Add \$11.23

- Single and reverse acting add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F
• Single acting add \$0.83

- Reverse acting add \$1.14
- Double acting add \$1.56
- DXDE add \$1.98

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$4.99

- Double acting add \$12.69
- Double end rod add \$16.80
- Reverse acting add \$8.84

### STAINLESS STEEL ROD (prefix SR)

- Add \$2.50
- Standard on M option, block mount, DXP and DXDE models

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- · Double acting models only
- Option specified as a prefix
- Add \$16.48

### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)**

\$15.13 BASE PRICE Add \$2.65 per inch of stroke



BASE PRICE Add \$2.65 per inch of stroke

Single Acting - Spring Return -Front Nose Mountina

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: D-226 Mounting Bracket

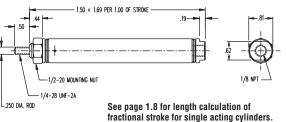
Base Weight: .10 Adder Per Inch of Stroke: .08

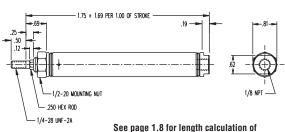
Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessory: **D-226 Mounting Bracket** Base Weight: .10

Adder Per Inch of Stroke: .08

# **DIMENSIONS**





fractional stroke for single acting cylinders.

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

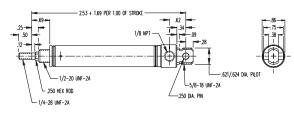
### **DIMENSIONS**





\$22.88 BASE PRICE Add \$2.65 per inch of stroke

Single Acting – Non-rotating
Hexagon Rod – Pivot Type – Spring
Return – Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-166-3 Piston Rod Clevis
D-167 Pivot Brackets
Base Weight: .12
Adder Per Inch of Stroke: .08



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

04□-P

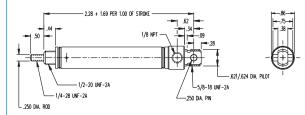


\$19.40 BASE PRICE Add \$2.65 per inch of stroke

Single Acting – Pivot Type – Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-166-3 Piston Rod Clevis D-167 Pivot Brackets Base Weight: .13

Adder Per Inch of Stroke: .08

Adder Per Inch of Stroke: .07



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

04□-R



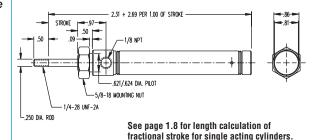
\$22.26

BASE PRICE

Add \$2.65 per inch of stroke

Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke - 6"
Optional Stainless Steel Rod
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .18



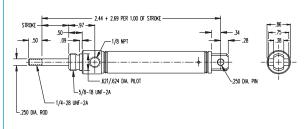
04 -RP



\$26.68
BASE PRICE
Add \$2.65 per inch of stroke

Maxim
Option
Option
D-166D-167
Base W
Adder

Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-166-3 Piston Rod Clevis D-167 Pivot Brackets Base Weight: .18



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

04□-LS or LSC Conduit Outlet\*

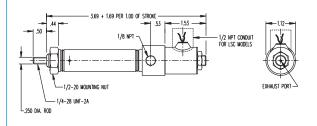


\$83.15 BASE PRICE Add \$2.65 per inch of stroke \*Add \$2.44 for Conduit Outlet

Adder Per Inch of Stroke: .07

Single Acting – Built-in Midget 3Way Solenoid Operated Valve –
Spring Return – Front Nose Mounting
– 150 PSI, 3/64" Orifice
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-226 Mounting Bracket
Base Weight: .38

Adder Per Inch of Stroke: .08



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

MODEL/PRICE

**DESCRIPTION/WEIGHT (lbs.)** 

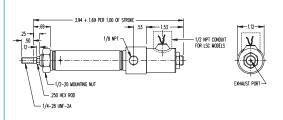
**DIMENSIONS** 

### 04□-NRLS or NRLSC Conduit Outlet\*



\$86.89 BASE PRICE Add \$2.65 per inch of stroke \*Add \$2.44 for Conduit Outlet

Single Acting – Non-rotating
Hexagon Piston Rod – Built-in
Midget 3-Way Solenoid Operated
Valve – Spring Return – Front Nose
Mounting – 150 PSI, 3/64" Orifice
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-226 Mounting Bracket
Base Weight: .46
Adder Per Inch of Stroke: .08



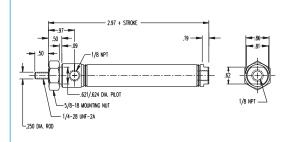
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

04 -D



\$19.50 BASE PRICE Add \$2.03 per inch of stroke

Double Acting - Air Return - Front Nose Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke - 12"
Optional Stainless Steel Rod
Optional Rod Wiper
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .21
Adder Per Inch of Stroke: .03

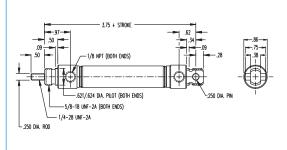


04 -DP



\$23.45
BASE PRICE
Add \$2.03 per inch of stroke

Double Acting – Pivot Type –
Air Return – Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6",
7", 8", 9", 10", 11", 12"
Maximum Stroke – 32"
Optional Stainless Steel Rod
Optional Rod Wiper
Optional Accessories:
D-166-3 Piston Rod Clevis
D-167 Pivot Brackets
Base Weight: .21
Adder Per Inch of Stroke: .03



04 -DXP



\$26.05

BASE PRICE

Add \$2.03 per inch of stroke

Double Acting – Double End or Rear Pivot Mounting – Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"

Stainless Steel Rod Standard Optional Rod Wiper Optional Accessories:

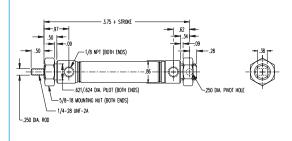
D-129 Mounting Bracket

D-13498-A Pivot Bracket

D-166-3 Piston Rod Clevis

Base Weight: .29

Adder Per Inch of Stroke: .03



Standard All Cylinders

Three-Positio

Cylinders

Cushion

MRS®

Non-Rotating Cylinders

All Stainless Non-Repairab

All Stainless

Cylinders

Gylinders

500 Hydrauli Gylinders

Repairable
Hole Punch
Cylinders

# **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**





\$36.30 BASE PRICE Add \$2.55 per inch of stroke

**Double Acting** - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessory: **D-129 Mounting Bracket** Base Weight: .37 Adder Per Inch of Stroke: .04

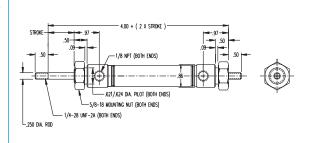
Single Acting - Front Block Mounting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6"

Stainless Steel Rod Standard

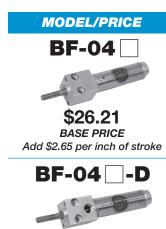
Adder Per Inch of Stroke: .08

**Double Acting - Front Block** 

Base Weight: .18

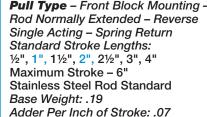


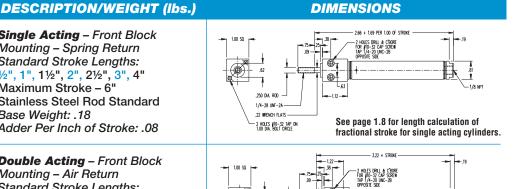
### 3/4" Bore Block Mounted

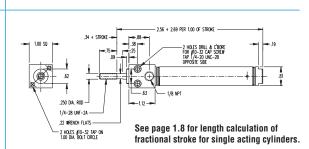












.250 DIA, ROD

1/4-28 UNF-2A

.22 WRENCH FLATS

2 HOLES #10-32 TAP ON 1,00 DIA, BOLT CIRCLE

**BF-04** 

### 3/4" Bore Block Mounted (continued)

MODEL/PRICE

**DESCRIPTION/WEIGHT (lbs.)** 

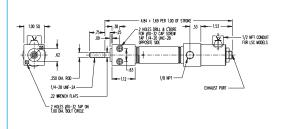
**DIMENSIONS** 

BF-04□-LS or LSC\*



\$94.80 BASE PRICE Add \$2.65 per inch of stroke \*Add \$2.44 for Conduit Outlet

Built-in Midget 3-Way Solenoid Operated Valve – Single Acting – Spring Return – Front Block Mounting – 150 PSI, 3/64" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Standard Voltage – 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Base Weight: .38 Adder Per Inch of Stroke: .08



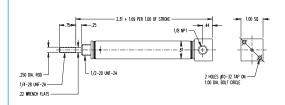
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

**BR-04** 



\$26.21 BASE PRICE Add \$2.65 per inch of stroke

Single Acting – Rear Block – Mounting for Vertical Positioning – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .15 Adder Per Inch of Stroke: .08



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

**BR-04 -D** 



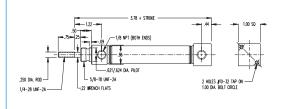
\$30.16 BASE PRICE Add \$2.03 per inch of stroke

**Double Acting** – Rear Block – Mounting for Vertical Positioning – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12"

Stainless Steel Rod Standard

Base Weight: .26

Adder Per Inch of Stroke: .08

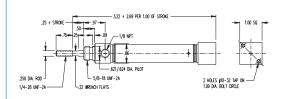


BR-04 ☐-R



\$33.02 BASE PRICE Add \$2.65 per inch of stroke

**Pull Type** – Rear Block Mounting for Vertical Positioning – Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .15 Adder Per Inch of Stroke: .08

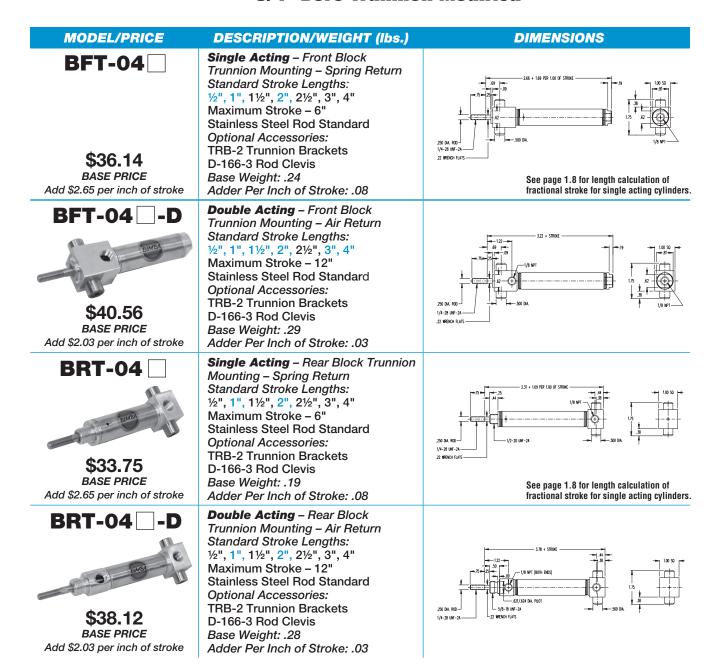


See page 1.8 for length calculation of fractional stroke for single acting cylinders.

Cylinders

Repairable Hole Punch

### 3/4" Bore Trunnion Mounted



### 3/4" Bore Adjustable Stroke

### **MODEL/PRICE**

### DESCRIPTION/WEIGHT (lbs.)

### **DIMENSIONS**



hree-Position Cylinders

Cushio

MRS

Non-Rotatin Gylinders

P

All Stainless Non-Repairable

All Stainless

V4 \_ -A

\$30.32 BASE PRICE Add \$2.65 per inch of stroke Single Acting – Spring Return – Adjustable Stroke – Double End Mounting – Brass Piston Rod Bearing and Stroke Adjustment in 1", 2", 3". Mounting Brackets are included.

included.

1" Stroke Adjusts 0" – 1", 2" Stroke
1" – 2", and 3" Stroke 2" – 3"

Maximum Stroke – 6"

Optional Stainless Steel Rod

Base Weight: .40

Adder Per Inch of Stroke: .07

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

04 -RA

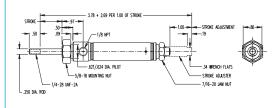


\$31.56 BASE PRICE Add \$2.65 per inch of stroke Reverse Single Acting – Pull Type – Rod Normally Extended – Nose Mounting – Stroke Adjustment in 1", 2", 3".

1" Stroke Adjusts 0" – 1", 2" Stroke 1" – 2", and 3" Stroke 2" – 3"

Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .23

Adder Per Inch of Stroke: .07



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

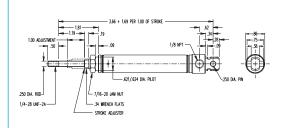
wed (e)

\$29.90 BASE PRICE Add \$2.65 per inch of stroke Single Acting – Pivot Type – Rear Pivot Mounting – Stroke Adjustment in 1", 2", 3". 1" Stroke Adjusts 0" – 1", 2" Stroke 1" – 2", and 3" Stroke 2" – 3" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-166-3 Piston Rod Clevis

Adder Per Inch of Stroke: .07

**D-167 Pivot Brackets** 

Base Weight: .23

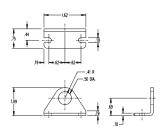


See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### All product is sold F.O.B. shipping point. Prices are subject to change without notice.

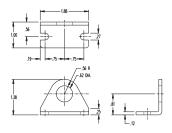
### 3/4" Bore Accessories

**D-226** \$3.50



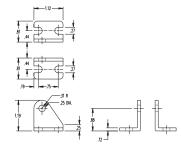
Mounting Bracket (for Single Acting Models)

**D-129** \$4.30



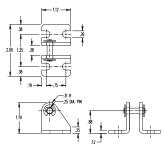
Mounting Bracket (for Double Acting Models)

**D-167** \$4.21



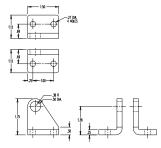
Pivot Brackets

**D-13498-A** \$4.94



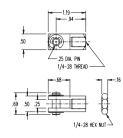
Pivot Bracket

# **TRB-2** \$14.15



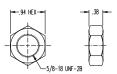
Trunnion Brackets

**D-166-3** \$4.94



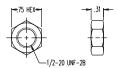
Piston Rod Clevis

**D-9** \$0.75



Mounting Nut

**D-98** \$0.75



Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option - Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 0.6 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Cushion Quiet Bumpers Standard on All Models

### **OPTIONS:**

### NO CHARGE:

- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .28" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.09 per inch
- DXDE, add \$1.30 per inch of extension; extension added to each end

### DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$6.76 to base price + \$0.78 to stroke adder
- · See page 1.65 and 1.66 for overall length adders

- MAGNET (prefix M) Add \$11.23 All models add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

### **OPTIONS** continued...

LOW TEMPERATURE (N) Temperature Range: -40° to 200°F

- Single acting add \$0.83
- Reverse acting add \$1.14
- Double acting add \$1.56DXDE add \$1.98

### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$5.56

- Double acting add \$14.20DXDE add \$17.94
- Reverse acting add \$9.46

### ROD WIPER (W)

(not available in standard single acting)

- Add \$3.48
- DXDE add \$6.96

### STAINLESS STEEL ROD (prefix SR)

- Add \$2.50
- · Standard on DXP, DXDE, and M option

### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
  Option specified as a prefix
- Add \$16.48

Enter Stroke Length as 3rd Digit

### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)**

\$16.12 BASE PRICE Add \$3.12 per inch of stroke



\$19.08 BASE PRICE Add \$3.12 per inch of stroke

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: **D-129 Mounting Bracket** 

Base Weight: .17

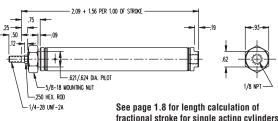
Adder Per Inch of Stroke: .09

Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: **D-129 Mounting Bracket** Base Weight: .17 Adder Per Inch of Stroke: .09

# 1.84 + 1.56 PER 1.00 OF STROKE -.621/.624 DIA. PILOT -5/8-18 MOUNTING NUT

**DIMENSIONS** 

- 1/4-28 UNF-2A .250 DIA. ROD See page 1.8 for length calculation of fractional stroke for single acting cylinders.



### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

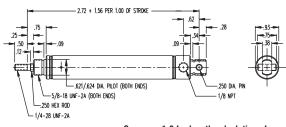
### **DIMENSIONS**

-NRP



BASE PRICE Add \$3.12 per inch of stroke

Single Acting - Non-rotating Hexagon Rod - Pivot Type - Spring Return - Rear Pivot Mounting Standard Stroke Lengths: ½", **1**", **1**½", **2**", **2**½", **3**", **4**" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-166-3 Piston Rod Clevis **D-167 Pivot Brackets** Base Weight: .17 Adder Per Inch of Stroke: .09



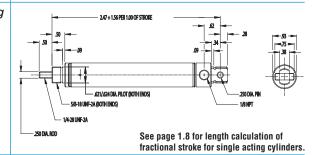
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

06 -P



\$20.54 BASE PRICE Add \$3.12 per inch of stroke

Single Acting - Pivot Type - Spring Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-166-3 Piston Rod Clevis **D-167 Pivot Brackets** Base Weight: .17 Adder Per Inch of Stroke: .09



06



Reverse Single Acting - Pull Type - Rod Normally Extended - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod

Optional Accessory: **D-129 Mounting Bracket** Base Weight: .20

Adder Per Inch of Stroke: .09

2.31 + 2.56 PFR 1.00 OF STROKE - 621/624 DIA PILOT 5/8-18 MOUNTING NUT

1/4-28 UNF-2A

-.250 DIA. ROD

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

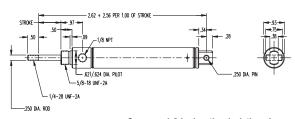
**BASE PRICE** Add \$3.12 per inch of stroke





\$28.13 **BASE PRICE** Add \$3.12 per inch of stroke

Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-166-3 Piston Rod Clevis **D-167 Pivot Brackets** Base Weight: .20 Adder Per Inch of Stroke: .09

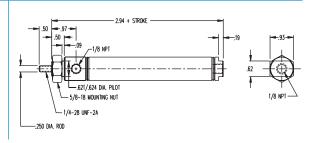


See page 1.8 for length calculation of fractional stroke for single acting cylinders.



**BASE PRICE** Add \$2.03 per inch of stroke

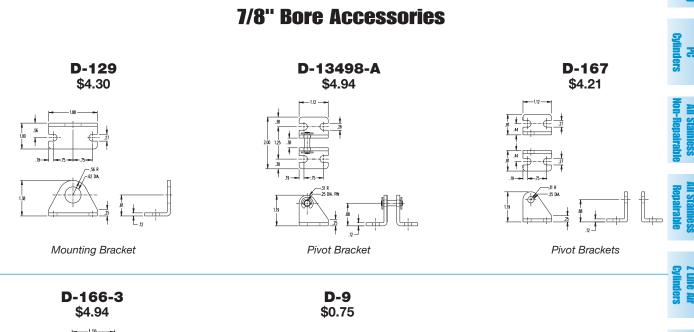
Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Stainless Steel Rod Optional Accessory: **D-129 Mounting Bracket** Base Weight: .25 Adder Per Inch of Stroke: .03

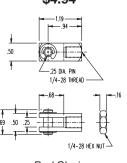


### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS** Double Acting - Double End or -DXP Rear Pivot Mounting - Air Return 356 + STROKE Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: - .621/.624 DIA. PILOT (BOTH ENDS) D-166-3 Piston Rod Clevis 1/4-28 UNF-2A D-129 Mounting Bracket \$28.24 D-13498-A Pivot Bracket BASE PRICE Base Weight: .32 Add \$2.03 per inch of stroke Adder Per Inch of Stroke: .03 Double Acting - Double End Rod --DXDE Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard .621/.624 DIA, PILOT (BOTH ENDS) Optional Accessory: -5/8-18 MOUNTING NUT (BOTH ENDS) 1/8 NPT (BOTH ENDS) \$38.27 D-129 Mounting Bracket

Base Weight: .39

Adder Per Inch of Stroke: .06

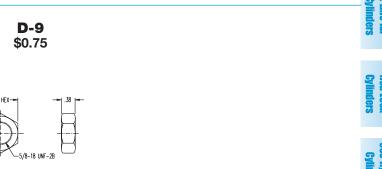




BASE PRICE

Add \$2.55 per inch of stroke

Rod Clevis Mounting Nut



- 1/4-28 UNF-2A (BOTH ENDS)

- 250 DIA. ROD

1/8 NPT (BOTH ENDS)

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard — 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 0.9 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Rod Wipers Available on D, DP, DX and DXDE Models

### **OPTIONS:**

### NO CHARGE:

• PORTS ROTATED (K)

\*Front port rotated 90° on BF-090-D.

NO THREAD (NT)

SIDE PORTED REAR HEAD (Q) Add .25" to nose mount overall length

• PIVOT BUSHING (Y) .250" ID

SINGLE AND REVERSE ACTING BUMPER (B)

\$3.59 additional

· Add .125 to overall length

DOUBLE ACTING BUMPERS (B)

\$4.99 additional

Add .125 to overall length

Models DXDE and DXDEH add .500

EXTRA EXTENSION (EE)

Single, reverse and double acting, add \$1.09 per inch of

DXDE, add \$1.30 per inch of extension; extension added

 DXDE hollow rod, add \$2.03 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)
• Add \$9.41 to base price + \$1.25 to stroke adder

See page 1.65 and 1.66 for overall length adders

HEAVY SPRINGS (H) are standard on all single acting block front and block rear mount and -NRLSC models, and reverse acting except -RA type

For all other single acting, add \$2.24

Spring Force: 6 lbs. relaxed —12 lbs. compressed

### **OPTIONS** continued...

MAGNET (prefix M) - Add \$13.99

Single acting and DXDE add .125" to overall length Use bumper length adder for DXDE and DXDEH when

magnet and bumper are ordered together.

Stainless steel rod becomes standard with this option

Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F
• Single acting add \$1.14

Reverse acting add \$1.56

Double acting add \$2.24DXDE add \$2.96

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$6.45

Double acting add \$15.24

DXDE add \$19.29

Reverse acting add \$9.98

ROD WIPER (W)

(not available in standard single acting)

(now available in block mount)

Double acting add \$3.48

DXDE add \$6.96

STAINLESS STEEL ROD (prefix SR)

Add \$2.50

· Standard on DX, DXDE, DXDEH, All block mountings and M option

LOW PRESSURE HYDRAULIC (HL)

250 psi maximum

Double acting models only

Option specified as a prefix

Add \$16.48

Enter Stroke Length as 3rd Digit

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting - Spring Return -



\$17.00 BASE PRICE Add \$3.38 per inch of stroke **Optional Stainless Steel Rod** Optional Accessory: **D-129 Mounting Bracket** Base Weight: .23

Standard Stroke Lengths:

Front Nose Mounting



BASE PRICE Add \$3.38 per inch of stroke

1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6"

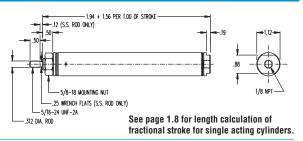
Adder Per Inch of Stroke: .11

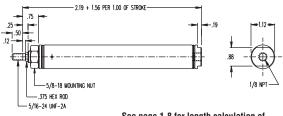
Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessory: **D-129 Mounting Bracket** Base Weight: .25

Adder Per Inch of Stroke: .12

### **DIMENSIONS**





See page 1.8 for length calculation of fractional stroke for single acting cylinders.

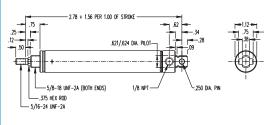
### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)**



\$24.60 BASE PRICE Add \$3.38 per inch of stroke

Single Acting - Non-rotating Hexagon Rod - Pivot Type - Spring Return - Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", <mark>2"</mark>, 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-166-1 Piston Rod Clevis **D-167 Pivot Brackets** Base Weight: .25

Adder Per Inch of Stroke: .12



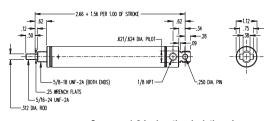
**DIMENSIONS** 

See page 1.8 for length calculation of fractional stroke for single acting cylinders.



\$21.11 BASE PRICE Add \$3.38 per inch of stroke

Single Acting - Pivot Type -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-166-1 Piston Rod Clevis **D-167 Pivot Brackets** Base Weight: .24 Adder Per Inch of Stroke: .11

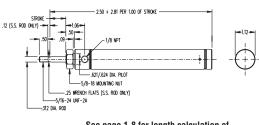


See page 1.8 for length calculation of fractional stroke for single acting cylinders.



\$24.70 BASE PRICE Add \$3.38 per inch of stroke

Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .24 Adder Per Inch of Stroke: .16

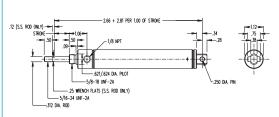


See page 1.8 for length calculation of fractional stroke for single acting cylinders.



**BASE PRICE** Add \$3.38 per inch of stroke

Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-166-1 Piston Rod Clevis **D-167 Pivot Brackets** Base Weight: .22 Adder Per Inch of Stroke: .16



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### **MODEL/PRICE**

### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

-.12 (S.S. ROD ONLY)

\_\_\_\_.25 WRENCH FLATS (S.S. ROD ONLY) -5/16-24 UNF-2A

09 □ -S or SC\*



\$82.11 BASE PRICE

Add \$3.38 per inch of stroke \*Add \$3.28 for Conduit Outlet

Single Acting - Built-in 3-Way Solenoid Operated Valve - Spring Return - Front Nose Mounting - 150 PSI, 1/16" Orifice Standard - 150 PSI, 3/64" Orifice Optional Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: **D-129 Mounting Bracket** Base Weight: 1.11 Adder Per Inch of Stroke: .11

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 09□-NRS or NRSC\*



\$85.59 BASE PRICE

Add \$3.38 per inch of stroke \*Add \$3.28 for Conduit Outlet

Single Acting – Built-in 3-Way Solenoid Operated Valve – Non-rotating Hexagon Piston Rod – Spring Return – Front Nose Mounting – 150 PSI, 1/16" Orifice Standard – 150 PSI, 3/64" Orifice Optional Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-129 Mounting Bracket



--- 1 88 -

X

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

### 09□-LS or LSC\*



\$85.70 BASE PRICE Add \$3.38 per inch of stroke

\*Add \$2.44 for Conduit Outlet

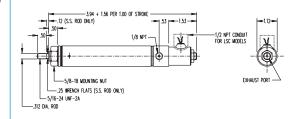
Single Acting – Built-in Midget
3-Way Solenoid Operated Valve –
Spring Return – Front Nose Mounting
– 150 PSI, 3/64" Orifice
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-129 Mounting Bracket

Base Weight: 1.13

Base Weight: 1.20

Adder Per Inch of Stroke: .11

Adder Per Inch of Stroke: .12



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

**MODEL/PRICE** 

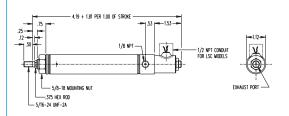
### **DESCRIPTION/WEIGHT (lbs.)**

### **DIMENSIONS**

### 09 -NRLS or NRLSC\*



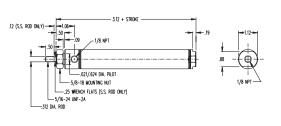
\$88.76 **BASE PRICE** Add \$3.38 per inch of stroke \*Add \$2.44 for Conduit Outlet Single Acting - Non-rotating Hexagon Piston Rod - Built-in Midget 3-Way Solenoid Operated Valve - Spring Return - Front Nose Mounting - 150 PSI, 3/64" Orifice Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: **D-129 Mounting Bracket** Base Weight: 1.20 Adder Per Inch of Stroke: .11



See page 1.8 for length calculation of fractional stroke for single acting cylinders.



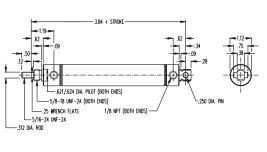
\$22.72 BASE PRICE Add \$2.03 per inch of stroke Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Stainless Steel Rod **Optional Rod Wiper** Optional Accessory: **D-129 Mounting Bracket** Base Weight: .33 Adder Per Inch of Stroke: .05



-DP



\$27.25 **BASE PRICE** Add \$2.03 per inch of stroke Double Acting - Pivot Type -Air Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Optional Stainless Steel Rod **Optional Rod Wiper** Optional Accessories: D-166-1 Piston Rod Clevis D-167 Pivot Bracket Base Weight: .33 Adder Per Inch of Stroke: .05



-DX

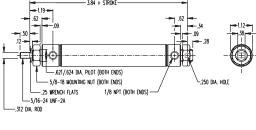


**BASE PRICE** Add \$2.03 per inch of stroke **Double Acting** - Universal Mounting Pivot, or Double End Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessories: D-13498-A Pivot Bracket **D-129 Mounting Bracket** 

D-166-1 Piston Rod Clevis

Adder Per Inch of Stroke: .05

Base Weight: .33



# MODEL/PRICE 09 -DXDE \$39.68 BASE PRICE Add \$2.55 per inch of stroke 09 -DXDEH

\$50.39 BASE PRICE Add \$3.69 per inch of stroke

### **DESCRIPTION/WEIGHT (lbs.)**

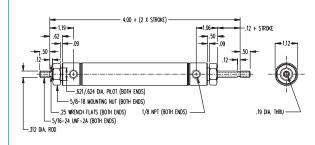
Double Acting – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Rod Wiper
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .48

Double Acting – Double End Hollow Rod – Air Return – Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: D-129 Mounting Bracket Base Weight: .47 Adder Per Inch of Stroke: .07

Adder Per Inch of Stroke: .07

# 4.00 + (2 X STROKE) 1.19 1.2 + STROKE 1.3 + STROKE 1.4 + STROKE 1.5 + STROKE 1.5 + STROKE 1.5 + STROKE 1.6 + STROKE 1.7 + STROKE 1.7 + STROKE 1.8 + STROKE 1.1 + STROKE 1.1 + STROKE 1.1 + STROKE 1.2 + STROKE 1.3 + STROKE 1.4 + STROKE 1.5 + STROKE 1.5 + STROKE 1.6 + STROKE 1.7 + STROKE 1.7

**DIMENSIONS** 



### 1-1/16" Bore Block Mounted - Spring Force: 6 lbs. Retracted, 12 lbs. Extended

### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS BF-09** Single Acting - Front Block Mounting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" \$33.02 Stainless Steel Rod Standard **BASE PRICE** Base Weight: .43 Add \$3.38 per inch of stroke Adder Per Inch of Stroke: .11 See page 1.8 for length calculation of 2 HOLES #10-32 TAP ON 1.25 DIA. BOLT CIRCLE fractional stroke for single acting cylinders. **BF-09** 3.75 + STROKE **Double Acting** – Front Block Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" \$35.46 Stainless Steel Rod Standard - 25 WRENCH FLATS BASE PRICE Base Weight: .49 5/16-24 UNF-2A 312 DIA ROD Add \$2.03 per inch of stroke Adder Per Inch of Stroke: .05

#### 1-1/16" Bore Block Mounted (continued)

#### **MODEL/PRICE**



\$38.90 BASE PRICE Add \$3.38 per inch of stroke

BF-09∐-LS or LSC\*

> \$102.65 BASE PRICE

Add \$3.38 per inch of stroke \*Add \$2.44 for Conduit Outlet





**BASE PRICE** Add \$3.38 per inch of stroke

BR-09



\$34.68 BASE PRICE Add \$2.03 per inch of stroke



**BASE PRICE** Add \$3.38 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

Pull Type - Front Block Mounting -Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .36 Adder Per Inch of Stroke: .16

**Built-in Midget 3-Way Solenoid** Operated Valve - Single Acting -Spring Return - Front Block Mounting - 150 PSI, 3/64" Orifice Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C.

Base Weight: 1.31 Adder Per Inch of Stroke: .11

Single Acting - Rear Block Mounting for Vertical Positioning -Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .36 Adder Per Inch of Stroke: .16

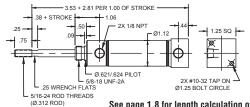
**Double Acting - Rear Block** Mounting for Vertical Positioning -Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 12" Stainless Steel Rod Standard Base Weight: .39

Adder Per Inch of Stroke: .05

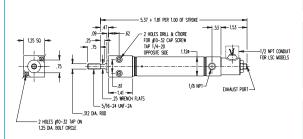
**Pull Type** - Rear Block Mounting for Vertical Positioning - Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard

Base Weight: .32 Adder Per Inch of Stroke: .16

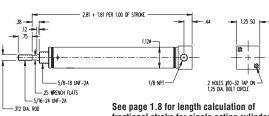
#### **DIMENSIONS**



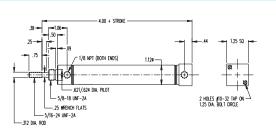
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

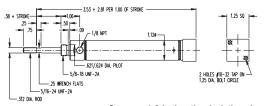


See page 1.8 for length calculation of fractional stroke for single acting cylinders.



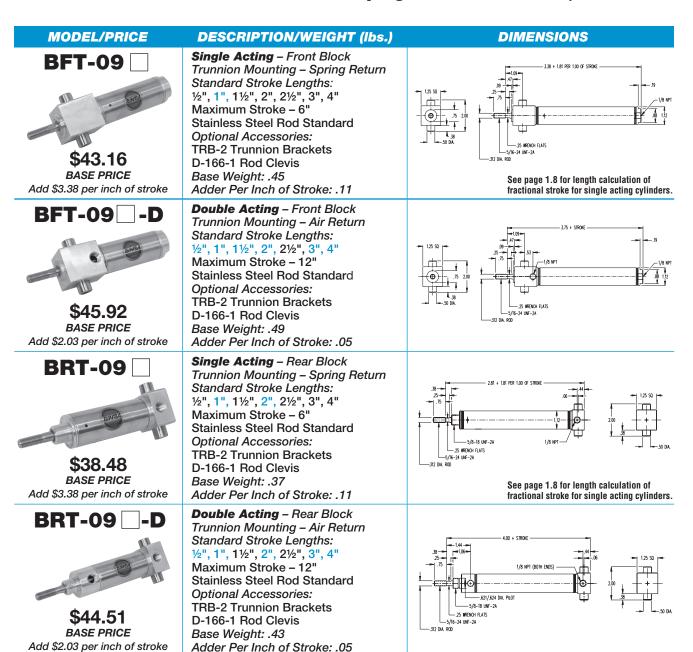
fractional stroke for single acting cylinders.





See page 1.8 for length calculation of fractional stroke for single acting cylinders.

## 1-1/16" Bore Trunnion Mounted - Spring Force: 6 lbs. Retracted, 13 lbs. Extended



#### 1-1/16" Bore Adjustable Stroke

#### **MODEL/PRICE**

09 -A

#### **DESCRIPTION/WEIGHT (lbs.)**

#### **DIMENSIONS**

BASE PRICE Add \$3.38 per inch of stroke

-RA

Single Acting - Spring Return -Adjustable Stroke - Double End Mounting - Brass Piston Rod Bearing and Stroke Adjustment in 1". 2". 3"

1" Stroke Adjusts 0" - 1", 2" Stroke 1" - 2", and 3" Stroke 2" - 3". Mounting brackets are included. Maximum Stroke - 6"

Reverse Single Acting - Pull Type

- Rod Normally Extended - Spring Force: 6 lbs. Retracted, 3 lbs. Extended - Nose Mounting - Stroke Adjustment in 1", 2", 3".

1" Stroke Adjusts 0" – 1", 2" Stroke 1" - 2", and 3" Stroke 2" - 3".

Optional Stainless Steel Rod Base Weight: .58

Adder Per Inch of Stroke: .11

-.12 (S.S. ROD ONLY) See page 1.8 for length calculation of fractional stroke for single acting cylinders.

-.621/.624 DIA. PILOT STROKE ADJUSTER -5/8-18 MOUNTING NUT .25 WRENCH FLATS (S.S. ROD ONLY) -5/8-18 JAM NUT -5/16-24 UNF-2A

> See page 1.8 for length calculation of fractional stroke for single acting cylinders.

\$35.72 BASE PRICE Add \$3.28 per inch of stroke



\$33.59 BASE PRICE Add \$3.38 per inch of stroke

Single Acting - Pivot Type - Rear Pivot Mounting - Stroke Adjustment in 1", 2", 3" 1" Stroke Adjusts 0" - 1", 2" Stroke

1" - 2", and 3" Stroke 2" - 3". Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessories: D-166-1 Piston Rod Clevis

**D-167 Pivot Brackets** Base Weight: .40

Maximum Stroke - 6"

Optional Accessory:

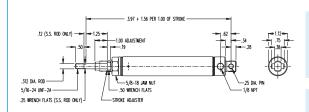
Base Weight: .41

Optional Stainless Steel Rod

Adder Per Inch of Stroke: .11

**D-129 Mounting Brackets** 

Adder Per Inch of Stroke: .11



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

## 1-1/16" Bore Built-in Manual Valve

#### **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

-5/8-18 MOUNTING NUT

-5/16-24 UNF-2A

-312 DIA ROD

-.25 WRENCH FLATS (S.S. ROD ONLY)



\$60.48 **BASE PRICE** Add \$3.38 per inch of stroke Single Acting - Built-in 3-Way Manual Valve - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: **D-129 Mounting Bracket** Base Weight: .45

Adder Per Inch of Stroke: .11

**DIMENSIONS** 3.06 + 1.56 PER 1.00 OF STROKE -.12 (S.S. ROD ONLY) 1.126

> See page 1.8 for length calculation of fractional stroke for single acting cylinders.

#### All product is sold F.O.B. shipping point. Prices are subject to change without notice.

#### 1-1/16" Bore Built-in Manual Valve (continued)

# MODEL/PRICE 09 -NRM

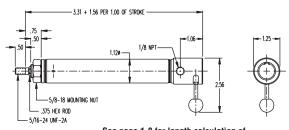


\$63.49 BASE PRICE Add \$3.38 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting – Built-in 3-Way Manual Valve – Non-rotating Hexagon Rod – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .47 Adder Per Inch of Stroke: .12

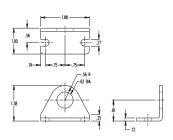
#### **DIMENSIONS**



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

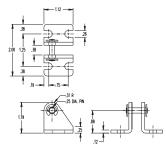
#### 1-1/16" Bore Accessories

**D-129** \$4.30



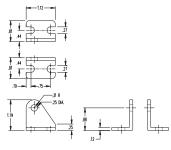
Mounting Bracket (for Single & Double Acting Models)

**D-13498-A** \$4.94



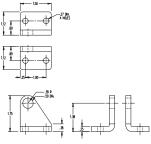
Pivot Bracket

**D-167** \$4.21



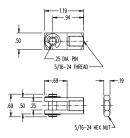
Pivot Brackets

**TRB-2** \$14.15



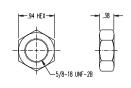
Trunnion Brackets

**D-166-1** \$4.94



Piston Rod Clevis

**D-9** \$0.75



Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 1.2 of Air Line Pressure
- Enclosed Spring Force: 7.5 lbs. Relaxed -15 lbs. Compressed
- Cushion Quiet Bumpers Standard

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .31" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

#### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.30 per inch of extension
- DXDE, add \$1.98 per inch of extension; extension added to each end
- DXDE hollow rod, add \$2.08 per inch of extension; extension added to each end

#### DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$9.41 to base price + \$1.25 to stroke adder
- See page 1.65 and 1.66 for overall length adders
- Enter Stroke Length as 3rd Digit

#### **OPTIONS** continued...

- MAGNET (prefix M) Add \$13.99
   Single acting and DXDE add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N) Temperature Range: -40° to 200°F

- Single acting add \$1.14
  Reverse acting add \$1.56
  Double acting add \$2.24
- DXDE add \$2.96

HIGH TEMPERATURE "U" CUPS (V) Temperature Range: 0° to 400°F (-18° to 205°C) • Single acting add \$6.76

- Double acting add \$16.80DXDE add \$21.48
- Reverse acting add \$11.60

#### STAINLESS STEEL ROD (prefix SR)

- Add \$3.59
- Standard on DXDE, DXDEH and M option

ROD WIPER (W) (not available in standard single acting)

#### Add \$3.48

DXDE add \$6.96

#### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum Double acting models only
- Option specified as a prefixAdd \$16.48

#### **MODEL/PRICE**



**\$27.40** BASE PRICE Add \$4.26 per inch of stroke



\$30.68 BASE PRICE Add \$4.26 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

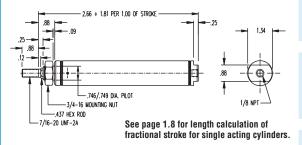
Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory:

**D-241 Mounting Bracket** Base Weight: .39

Adder Per Inch of Stroke: .21

Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .41 Adder Per Inch of Stroke: .20

#### **DIMENSIONS** - 746 / 749 DIA PILOT 3/4-16 MOUNTING NUT -.38 WRENCH FLATS 7/16-20 UNF-2A See page 1.8 for length calculation of ,437 DIA, ROD fractional stroke for single acting cylinders.



#### **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

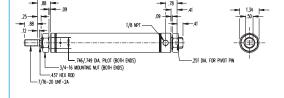
#### **DIMENSIONS**





\$37.28 BASE PRICE Add \$4.26 per inch of stroke

Single Acting – Non-rotating
Hexagon Rod – Pivot Type – Spring
Return – Rear Pivot or Double End
Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-231-1 Piston Rod Clevis
D-1360 Pivot Brackets
Base Weight: .41
Adder Per Inch of Stroke: .20



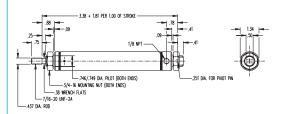
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

12 -P



\$33.75 BASE PRICE Add \$4.26 per inch of stroke

Single Acting – Pivot Type – Spring
Return – Rear Pivot or Double End
Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-231-1 Piston Rod Clevis
D-1360 Pivot Brackets
Base Weight: .53
Adder Per Inch of Stroke: .21



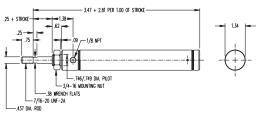
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

12 -R



\$35.72 BASE PRICE Add \$4.26 per inch of stroke

Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .50 Adder Per Inch of Stroke: .21



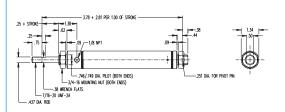
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

12 \_\_-RP



\$38.38 BASE PRICE Add \$4.26 per inch of stroke

Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-231-1 Piston Rod Clevis
D-1360 Pivot Bracket
Base Weight: .57
Adder Per Inch of Stroke: .21



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

MODEL/PRICE

#### **DESCRIPTION/WEIGHT (lbs.)**

#### **DIMENSIONS**

12□-LS or LSC\*



\$95.47
BASE PRICE
Add \$4.26 per inch of stroke
\*Add \$2.44 for Conduit Outlet

Single Acting – Built-in Midget 3-Way Solenoid Operated Valve – Spring Return – Front Nose Mounting – 150 PSI, 3/64" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Standard Voltage – 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-241 Mounting Bracket Base Weight: 1.30 Adder Per Inch of Stroke: .21

4.59 + 1.81 PER 1.00 OF STROKE

1/5 NPT

1/5 NPT

1/2 NPT COMOUNT

1/6 NS MODELS

1/7 NP COMOUNT

1/7 NP COMOUNT

1/8 NP COMOU

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# 12□-NRLS or NRLSC\*



\$99.27
BASE PRICE
Add \$4.26 per inch of stroke
\*Add \$2.44 for Conduit Outlet

Single Acting – Non-rotating
Hexagon Piston Rod – Built-in
Midget 3-Way Solenoid Operated
Valve – Spring Return – Front Nose
Mounting – 150 PSI, 3/64" Orifice
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:
24, 230 A.C. or 6, 12, 24 D.C.
Optional Accessory:
D-241 Mounting Bracket
Base Weight: 1.30

## A 59 + L8I PER LOD OF STROKE

## A 59 + L8I PER LOD OF STROKE

## A 59 + L8I PER LOD OF STROKE

## A 59 + L8I PER LOD OF STROKE

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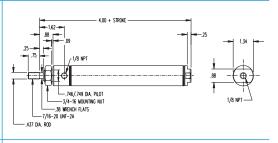
## A 50 + L8I PER LOD OF STROKE

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

12 \_ -D

\$34.89 BASE PRICE Add \$2.55 per inch of stroke Double Acting - Air Return - Front Nose Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke - 12"
Optional Stainless Steel Rod
Optional Accessory:
D-241 Mounting Bracket
Base Weight: .58
Adder Per Inch of Stroke: .08

Adder Per Inch of Stroke: .21

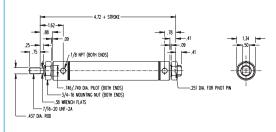


12 -DP



\$41.55 BASE PRICE Add \$2.55 per inch of stroke Double Acting – Pivot Type –
Air Return – Rear Pivot or Double
End Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7",
8", 9", 10", 11", 12"
Maximum Stroke – 32"
Optional Stainless Steel Rod
Optional Accessories:
D-231-1 Piston Rod Clevis
D-1360 Pivot Brackets
D-241 Mounting Bracket
Base Weight: .71

Adder Per Inch of Stroke: .08



Standard All Cylinders

Three-Positio Cylinders

Cushion

MRS®

Non-Rotating Gylinders

PC PC

All Stainless Non-Repairab

All Stainless

Z Line Air Cylinders

Rod Loc

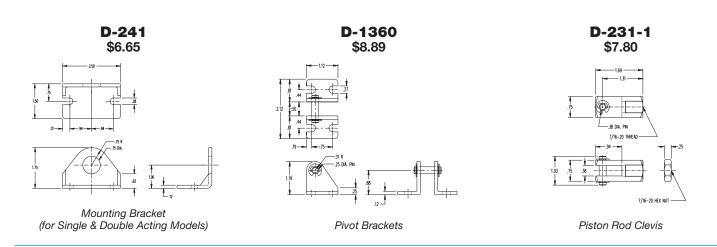
500 Hydraulio Cylinders

Repairable
Hole Punch
Cylinders

#### **DESCRIPTION/WEIGHT (lbs.) MODEL/PRICE DIMENSIONS** Double Acting - Double End Rod -**¬-DXDE** Air Return - Double End Mounting 5.56 + (2 X STROKE) Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 12" Stainless Steel Rod Standard .746/.749 DIA. PILOT (BOTH ENDS) -3/4-16 MOUNTING NUT (BOTH ENDS) Optional Accessory: \$59.02 D-241 Mounting Bracket -.38 WRENCH FLATS (BOTH ENDS) -7/16-20 UNF-2A (BOTH ENDS) BASE PRICE Base Weight: .98 Add \$3.69 per inch of stroke Adder Per Inch of Stroke: .12 **Double Acting** - Double End -DXDEH Hollow Rod - Air Return - Double 5.56 + (2 X STROKE) **End Mounting** Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard .746/.749 DIA. PILOT (BOTH ENDS) -3/4-16 MOUNTING NUT (BOTH ENDS) Optional Accessory: D-241 Mounting Bracket .38 WRENCH FLATS (BOTH ENDS) -7/16-20 UNF-2A (BOTH ENDS) **BASE PRICE** Base Weight: .97

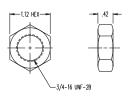
#### 1-1/4" Bore Accessories

Adder Per Inch of Stroke: .12



**D-3556** \$1.05

Add \$3.90 per inch of stroke



Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard — 303 Stainless Steel Rod Optional — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 1.7 of Air Line
- Enclosed Spring Force: 7 lbs. Relaxed 14 lbs. Compressed
- Rod Wipers Available on D, DP, DX, DXDE, and **DXDEH Models**

#### **OPTIONS:**

#### NO CHARGE:

• PORTS ROTATED (K)

\*Front port rotated 90° on BF models.

 NO THREAD (NT)
 SIDE PORTED REAR HEAD (Q)
 Add .19" to nose mount overall length and DNR; BF and BFT add .38"

• PIVOT BUSHING (Y)
.375" ID (use D-620-1 pivot bracket)

SINGLE AND REVERSE ACTING BUMPERS (B)

• \$3.80 additional

Add .125 to overall length

DOUBLE ACTING BUMPERS (B)

\$5.93 additional

Add .125 to overall length

#### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.66 per inch of
- DXDE, add \$2.39 per inch of extension; extension added to each end
- DXDE hollow rod, add \$2.55 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$13.42 to base price + \$1.92 to stroke adder
   See page 1.65 and 1.66 for overall length adders

HEAVY SPRINGS (H) are standard on all single acting block front and block rear mount, and all reverse acting and stroke adjust models.

For all other single acting, add \$2.65

Spring Force: 8.5 lbs. relaxed —17 lbs. compressed

#### **OPTIONS** continued...

MAGNET (prefix M) - Add \$16.80

- Single and reverse acting add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.56
- Reverse acting add \$1.98
- Double acting add \$2.96 DXDE add \$3.64

HIGH TEMPERATURE "U" CUPS (V)
Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$6.76

- Double acting add \$16.80
- DXDE add \$21.48
- Reverse acting add \$11.60

#### ROD WIPER (W)

(not available in standard single acting)

(now available in block mount) Double acting add \$3.48

DXDE add \$6.96

STAINLESS STEEL ROD (prefix SR)

Add \$3.59

Standard on DX, DXDE, DXDEH, DNR, DXNR, All block mounts, and M option

#### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$21.11

☐ Enter Stroke Length as 3rd Digit

## **DIMENSIONS**

**MODEL/PRICE** 

\$30.58 BASE PRICE Add \$4.94 per inch of stroke



BASE PRICE Add \$4.94 per inch of stroke

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths:

**DESCRIPTION/WEIGHT (lbs.)** 

1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket

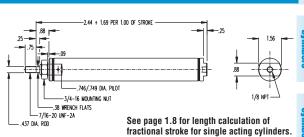
Base Weight: .44

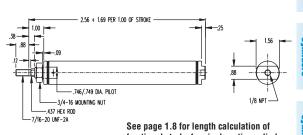
Adder Per Inch of Stroke: .22

Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" **Optional Stainless Steel Rod** Optional Accessory:

Base Weight: .45 Adder Per Inch of Stroke: .22

D-241 Mounting Bracket





fractional stroke for single acting cylinders.

#### **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

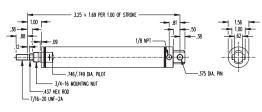
#### **DIMENSIONS**





\$38.84 BASE PRICE Add \$4.94 per inch of stroke

Single Acting - Non-rotating Hexagon Rod - Spring Return -Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-231-1 Piston Rod Clevis **D-229 Pivot Brackets** Base Weight: .46 Adder Per Inch of Stroke: .22



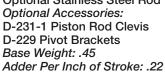
3.12 + 1.69 PER 1.00 OF STROKE

See page 1.8 for length calculation of fractional stroke for single acting cylinders.



\$36.04 BASE PRICE Add \$4.94 per inch of stroke

Single Acting - Pivot Type - Spring Return - Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-231-1 Piston Rod Clevis **D-229 Pivot Brackets** Base Weight: .45



- 746 / 749 DIA PILOT -3/4-16 UNF-2A -.38 WRENCH FLATS 7/16-20 UNF-2A 437 DIA ROE

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

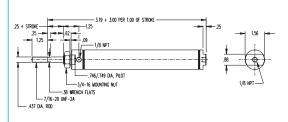
-R



\$37.86 BASE PRICE Add \$4.94 per inch of stroke

Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Spring Force 8.5 lbs. Extended, 17 lbs. Retracted -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .44

Adder Per Inch of Stroke: .22

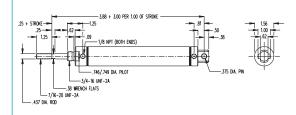


See page 1.8 for length calculation of fractional stroke for single acting cylinders.



43.11 **BASE PRICE** Add \$4.94 per inch of stroke

Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended -Spring Return - Spring Force 8.5 lbs. Extended, 17 lbs. Retracted - Rear **Pivot Mounting** Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-231-1 Piston Rod Clevis **D-229 Pivot Brackets** Base Weight: .45 Adder Per Inch of Stroke: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

**MODEL/PRICE** 

**DESCRIPTION/WEIGHT (lbs.)** 

**DIMENSIONS** 

17□-S or SC\*



\$99.58
BASE PRICE
Add \$4.94 per inch of stroke
\*Add \$3.28 for Conduit Outlet

Single Acting - Built-in 3-Way Solenoid Operated Valve - Spring Return - Front Nose Mounting - 150 PSI, 1/16" Orifice Standard - 150 PSI, 3/64" Orifice Optional Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-241 Mounting Bracket Base Weight: 1.38 Adder Per Inch of Stroke: .22

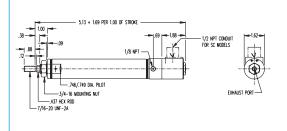
25 - 3.00 + 1.69 PER 1.00 OF STROKE - 5.9 - 1.88 - 1/2 NPT CONDUIT FOR SC MODELS - 1.62 - 1.6

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

17□-NRS or NRSC\*



\$103.12 BASE PRICE Add \$4.94 per inch of stroke \*Add \$3.28 for Conduit Outlet Single Acting - Non-rotating Piston Rod - Built-in 3-Way Solenoid Operated Valve - Spring Return -Front Nose Mounting – 150 PSI, 1/16" Orifice Standard - 150 PSI, 3/64" Orifice Optional Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: **D-241 Mounting Bracket** Base Weight: 1.38 Adder Per Inch of Stroke: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

17 -D



\$37.28 BASE PRICE Add \$3.12 per inch of stroke Double Acting - Air Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Stainless Steel Rod Optional Rod Wiper Optional Accessory: D-241 Mounting Bracket Base Weight: .69 Adder Per Inch of Stroke: .08

3.69 + STROKE

25 - 1.50 - 1.50 - 1.56

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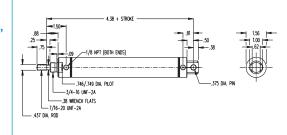
20 - 1.50

17 □-DP



\$42.64 BASE PRICE Add \$3.12 per inch of stroke **Double Acting** – Pivot Type – Air Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke – 32"

Optional Stainless Steel Rod Optional Rod Wiper Optional Accessories: D-231-1 Piston Rod Clevis D-229 Pivot Brackets Base Weight: .73 Adder Per Inch of Stroke: .08



Cylinders

Cylinders

Cushion

MRS@

Non-Rotating Cylinders

Po

All Stainless Non-Repairab

All Stainless

Cylinders

Cylinders

500 Hydrauli Cylinders

Repairable
Hole Punch
Cylinders

## **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

#### **DIMENSIONS**

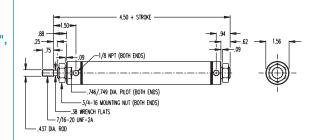




\$45.34 **BASE PRICE** Add \$3.12 per inch of stroke

**Double Acting - Double End** Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessory: D-241 Mounting Bracket

Base Weight: .82 Adder Per Inch of Stroke: .08



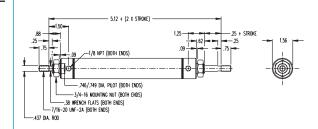
## -DXDE



\$59.90 BASE PRICE Add \$4.78 per inch of stroke

**Double Acting** - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessory: **D-241 Mounting Bracket** 

Base Weight: 1.17 Adder Per Inch of Stroke: .13



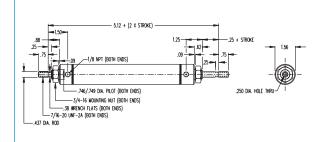
-DXDEH



\$69.16 **BASE PRICE** Add \$5.04 per inch of stroke

**Double Acting** - Double End Hollow Rod - Air Return - Double **End Mounting** Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard **Optional Rod Wiper** 

Optional Accessory: D-241 Mounting Bracket Base Weight: 1.16 Adder Per Inch of Stroke: .13



## 1-1/2" Bore Double Acting, Non-Rotating Rod Repair Parts

**DNR Rod Guide** Rod Seal Rod Bearing **DXNR Rod Guide** 7/8-14 mounting threads D-2500 D-2501 D-1117 D-2509 \$2.55 \$2.18 \$10.92 \$10.76

#### **DESCRIPTION/WEIGHT (lbs.)**

## **Double Acting** - Non-rotating

Hexagon Rod - Front Nose Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessory:

D-2669 Mounting Bracket Base Weight: .77

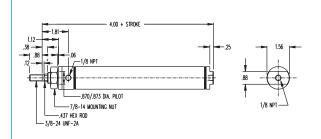
Adder Per Inch of Stroke: .09

#### **MODEL/PRICE**

# -DNR



\$69.99 BASE PRICE Add \$3.59 per inch of stroke



## 1-1/2" Bore Double Acting, Non-Rotating Rod (continued)

**MODEL/PRICE** 

**DESCRIPTION/WEIGHT (lbs.)** 

**DIMENSIONS** 

-DXNR

\$77.79 BASE PRICE Add \$3.59 per inch of stroke

-DNR

**Double Acting** - Non-rotating Hexagon Rod - Double End Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: D-241 Mounting Bracket D-8310-A Rod Clevis

Base Weight: .87 Adder Per Inch of Stroke: .08 **Double Acting** - Non-rotating

Hexagon Rod - Front Block Mounting - Air Return

Standard Stroke Lengths:

Adder Per Inch of Stroke: .09

Optional Accessory:

D-8310-A Rod Clevis

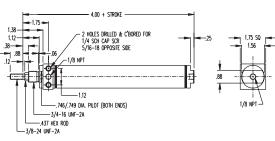
Base Weight: .71

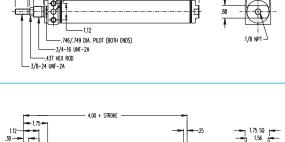
½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard

.746/.749 DIA. PILOT -3/4-16 MOUNTING NUT (BOTH ENDS) 3/8-24 UNF-2A

746 / 749 DIA PILOT

-.437 HEX ROD 3/8-24 IINF-24





Add \$3.59 per inch of stroke -DNR

\$79.30

BASE PRICE



**BASE PRICE** Add \$3.59 per inch of stroke

**Double Acting** - Non-rotating Hexagon Rod - Front Trunnion Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: **TRB-2 Trunnion Brackets** D-8310-A Rod Clevis Base Weight: .78

Adder Per Inch of Stroke: .09

## 1-1/2" Bore Adjustable Stroke

#### **MODEL/PRICE**

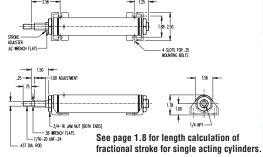
#### **DESCRIPTION/WEIGHT (lbs.)**



**BASE PRICE** Add \$4.94 per inch of stroke

Single Acting - Spring Return -Adiustable Stroke - Double End Mounting - Brass Piston Rod Bearing and Stroke Adjustment in 1" increments to 3". Mounting Brackets are included.

1" Stroke Adjusts 0" to 1", 2" Stroke 1" to 2", 3" Stroke 2" to 3" Maximum Stroke - 6" Optional Stainless Steel Rod Base Weight: .75 Adder Per Inch of Stroke: .25



#### 1-1/2" Bore Adjustable Stroke (continued)

#### **MODEL/PRICE**

#### 17 -RA



\$59.49 BASE PRICE Add \$4.94 per inch of stroke



\$56.73 BASE PRICE Add \$4.94 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

Reverse Single Acting - Pull Type - Rod Normally Extended - Nose Mounting - Stroke Adjustment in 1" increments to 3".

1" Stroke Adjusts 0" to 1", 2" Stroke 1" to 2", 3" Stroke 2" to 3"

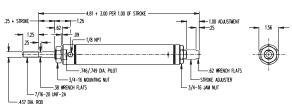
Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessory:
D-241 Mounting Bracket

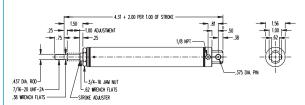
Base Weight: .50 Adder Per Inch of Stroke: .25

Single Acting – Pivot Type – Rear Pivot Mounting – Stroke Adjustment in 1" increments to 3". 1" Stroke Adjusts 0" to 1", 2" Stroke 1" to 2", 3" Stroke 2" to 3" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-231-1 Piston Rod Clevis D-229 Pivot Brackets Base Weight: .50 Adder Per Inch of Stroke: .25

#### **DIMENSIONS**



See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

#### 1-1/2" Bore Built-In Manual Valve

#### **MODEL/PRICE**

#### 17 ☐-M



\$76.13 BASE PRICE Add \$4.94 per inch of stroke



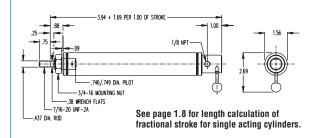


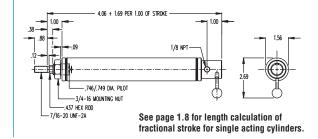
\$79.20 BASE PRICE Add \$4.94 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting – Built-in 3-Way Manual Valve – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .75 Adder Per Inch of Stroke: .22

Single Acting – Built-in 3-Way Manual Valve – Non-rotating Hexagon Rod – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .75 Adder Per Inch of Stroke: .22





## 1-1/2" Bore Block Mounted - Spring Force: 8.5 lbs. Retracted, 17 lbs. Extended

BF-17

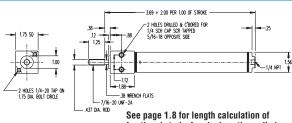
**MODEL/PRICE** 



\$51.74 **BASE PRICE** Add \$5.04 per inch of stroke

**DESCRIPTION/WEIGHT (lbs.)** 

Single Acting - Front Block Mounting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .99 Adder Per Inch of Stroke: .22



**DIMENSIONS** 

fractional stroke for single acting cylinders.

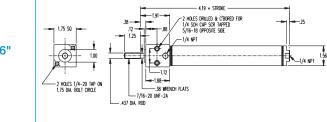
**BF-17** 



BASE PRICE Add \$3.12 per inch of stroke

**Double Acting** – Front Block Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12"

Stainless Steel Rod Standard Base Weight: .99 Adder Per Inch of Stroke: .08

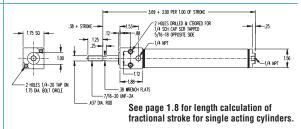


**BF-17** 



\$58.29 **BASE PRICE** Add \$5.04 per inch of stroke

**Pull Type** - Front Block Mounting -Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .96 Adder Per Inch of Stroke: .22

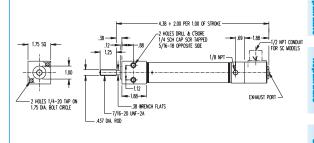


BF-17 -S or SC\*



\$120.33 **BASE PRICE** Add \$5.04 per inch of stroke \*Add \$3.28 for conduit outlet

**Built-in Midget 3-Way Solenoid** Operated Valve - Single Acting -Spring Return - Front Block Mounting - 150 PSI, 1/16" Orifice Mounting - 150 PSI, 3/64" Orifice Optional Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Base Weight: 1.90 Adder Per Inch of Stroke: .22



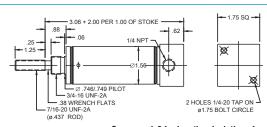
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

**BR-17** 



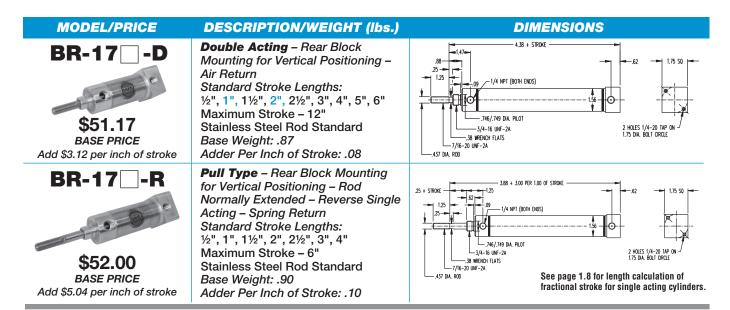
BASE PRICE Add \$5.04 per inch of stroke

Single Acting - Rear Block Mounting for Vertical Positioning -Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .87 Adder Per Inch of Stroke: .08

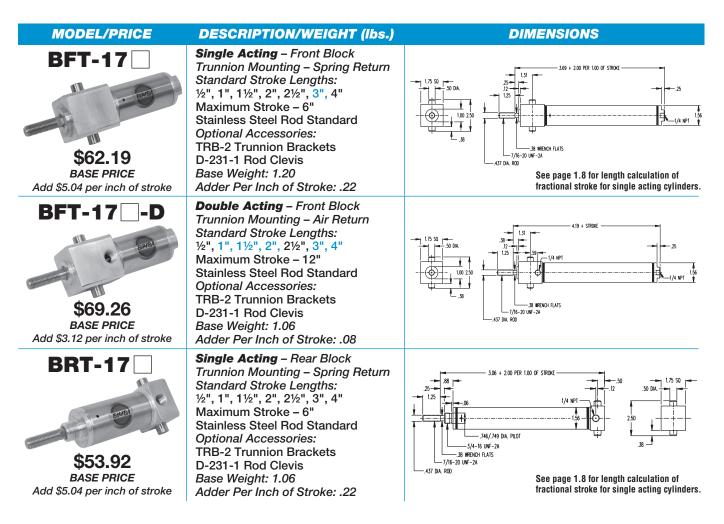


See page 1.8 for length calculation of fractional stroke for single acting cylinders.

#### 1-1/2" Bore Block Mounted (continued)



## 1-1/2" Bore Trunnion Mounted - Spring Force: 8.5 lbs. Retracted, 17 lbs. Extended



## 1-1/2" Bore Block Mounted (continued)

**MODEL/PRICE** 

**DESCRIPTION/WEIGHT (lbs.)** 

**DIMENSIONS** 



**BASE PRICE** Add \$3.12 per inch of stroke

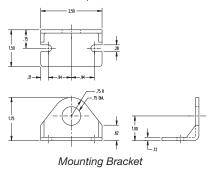
Double Acting - Rear Block Trunnion Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: TRB-2 Trunnion Brackets D-231-1 Rod Clevis Base Weight: .91

Adder Per Inch of Stroke: .08

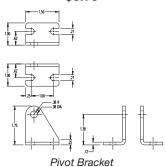
- 1/4 NPT (BOTH ENDS) -3/4-16 UNF-2A

## 1-1/2" Bore Accessories

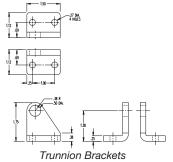
D-241 \$6.65



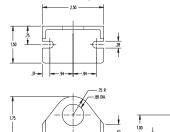
**D-229** \$8.79



TRB-2 \$14.15

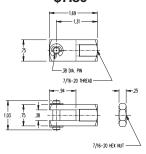


**D-2669** \$5.35



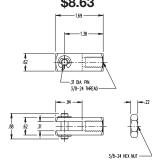
Mounting Bracket

D-231-1 \$7.80



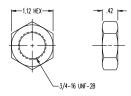
Piston Rod Clevis

D-8310-A \$8.63



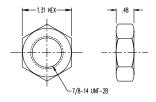
Rod Clevis

D-3556 \$1.05



Mounting Nut

D-2545 \$1.60



Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 2.4 of Air Line Pressure
- Enclosed Spring Force: 11 lbs. Relaxed 24 lbs. Compressed
- Cushion Quiet Bumpers Standard

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q)
- Add .56" to nose mount overall length
- PIVOT BUSHING (Y) .375" ID

#### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.66 per inch of extension
- DXDE, add \$2.29 per inch of extension; extension added to each end
- DXDE hollow rod, add \$2.39 per inch of extension; extension added to each end

#### DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$13.42 to base price + \$1.92 to stroke adder
- See page 1.65 and 1.66 for overall length adders

Enter Stroke Length as 3rd Digit

#### OPTIONS continued...

MAGNET (prefix M) - Add \$16.80

- Single and reverse acting add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N) Temperature Range: -40° to 200°F

- Single acting add \$1.56
- Reverse acting add \$1.98
- Double acting add \$2.96
- DXDE add \$3.64

#### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

• Single acting add \$8.84

- Double acting add \$21.48
- DXDE add \$28.39
- Reverse acting add \$16.02

#### ROD WIPER (W)

(not available in standard single acting)

- Add \$3.48
- DXDE add \$6.96

#### STAINLESS STEEL ROD (prefix SR)

- Add \$4.84
- Standard on DXDE, DXDEH

#### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only Option specified as a prefix
- Add \$21.11



#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)**

**BASE PRICE** 

Add \$6.14 per inch of stroke



\$51.58 **BASE PRICE** Add \$6.14 per inch of stroke

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" **Optional Stainless Steel Rod** Optional Accessory: C-1337 Mounting Bracket

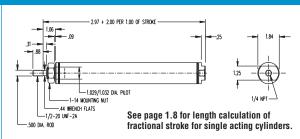
Base Weight: .85 Adder Per Inch of Stroke: .36 Single Acting - Non-rotating Hexagon Rod - Spring Return -

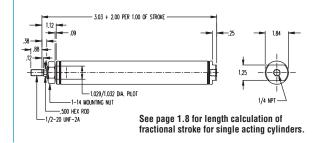
Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke - 6" **Optional Stainless Steel Rod** Optional Accessory:

C-1337 Mounting Bracket Base Weight: .86

Adder Per Inch of Stroke: .36





**MODEL/PRICE** 

#### **DESCRIPTION/WEIGHT (lbs.)**

#### **DIMENSIONS**



\$58.45 BASE PRICE Add \$6.14 per inch of stroke Single Acting - Non-rotating Hexagon Rod - Pivot Type - Spring Return - Rear Pivot or Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-231-3 Piston Rod Clevis D-620-1 Pivot Brackets C-1337 Mounting Bracket Base Weight: .86 Adder Per Inch of Stroke: .36

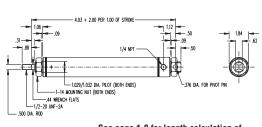
09 + 2.00 PFR 1.00 OF STROK 1,029/1,032 DIA, PILOT (BOTH ENDS) -1-14 MOUNTING NUT (BOTH ENDS)

> See page 1.8 for length calculation of fractional stroke for single acting cylinders.



\$54.50 BASE PRICE Add \$6.14 per inch of stroke Single Acting - Pivot Type - Spring Return - Rear Pivot or Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-231-3 Piston Rod Clevis D-620-1 Pivot Brackets C-1337 Mounting Bracket Base Weight: .86

Adder Per Inch of Stroke: .36



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

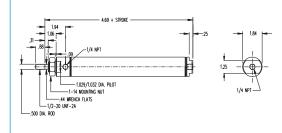


\$57.46 BASE PRICE Add \$6.14 per inch of stroke Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: C-1337 Mounting Bracket Base Weight: 1.17 Adder Per Inch of Stroke: .31

-1.029/1.032 DIA. PILOT -1-14 MOUNTING NU -1/2-20 See page 1.8 for length calculation of fractional stroke for single acting cylinders.



**BASE PRICE** Add \$3.12 per inch of stroke Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Stainless Steel Rod Optional Accessory: C-1337 Mounting Bracket Base Weight: 1.29 Adder Per Inch of Stroke: .11



#### **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

#### **DIMENSIONS**

24 -DP



\$64.90 BASE PRICE Add \$3.12 per inch of stroke

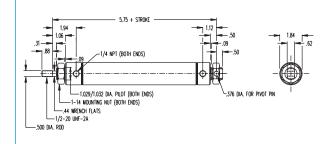
**Double Acting** – Pivot Type – Air Return – Rear Pivot or Double End Mounting Standard Stroke Lengths:

Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"
Optional Stainless Steel Rod
Optional Accessories:
D-231-3 Piston Rod Clevis
D-620-1 Pivot Brackets
C-1337 Mounting Bracket
Base Weight: 1.64

Adder Per Inch of Stroke: .11





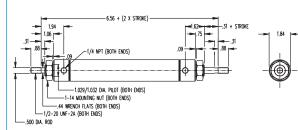


\$84.08 BASE PRICE Add \$4.47 per inch of stroke

**Double Acting** – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 12"
Stainless Steel Rod Standard Optional Accessory:

C-1337 Mounting Bracket Base Weight: 1.87 Adder Per Inch of Stroke: .18



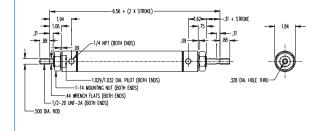
## 24 - DXDEH



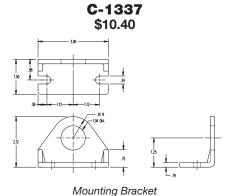
\$101.35 BASE PRICE Add \$4.78 per inch of stroke

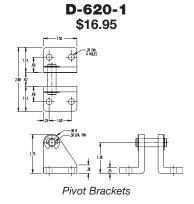
Double Acting – Double End Hollow Rod – Air Return – Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: C-1337 Mounting Bracket Base Weight: 1.80

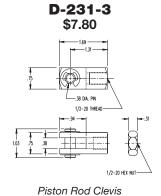
Adder Per Inch of Stroke: .16



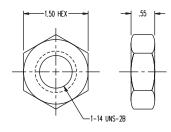
## **1-3/4" Bore Accessories**











Mounting Nut

MRS®

Non-Rotating

Cylinder:

All Stainles: Non-Repairat

All Stainles

Z Line Air

Rod Lock

500 Hydrauli Gylinders

> Repairable Hole Punch

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard — 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 3.1 of Air Line Pressure
- Enclosed Spring Force: 15 lbs. Relaxed 30 lbs. Compressed
- Mounting Nuts Not Included

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .38" to nose mount overall length

#### SINGLE AND REVERSE ACTING BUMPERS (B)

- \$4.63 additional
- Add .125 to overall length

#### DOUBLE ACTING BUMPERS (B)

- \$7.59 additional
- · Add .250 to overall length

#### EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.82 per inch
- DXDE, add \$2.50 per inch of extension; extension added to each end

#### DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$26.62 to base price + \$3.38 to stroke adder
- See page 1.65 and 1.66 for overall length adders

#### ☐ Enter Stroke Length as 3rd Digit

#### OPTIONS continued...

MAGNET (prefix M) - Add \$19.55

- Single and reverse acting add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.98
  Reverse acting add \$2.24
  Double acting add \$3.64
- DXDE add \$3.90

HIGH TEMPERATURE "U" CUPS (V)
Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$8.84

- Double acting add \$21.48
- DXDE add \$28.39
- Reverse acting add \$16.02

#### ROD WIPER (W)

(not available in standard single acting)

- Add \$6.76
- DXDE add \$13.52

#### STAINLESS STEEL ROD (prefix SR)

- Add \$4.94
- Standard on DXP, DXDE, XP, M option

#### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only Option specified as a prefix
- Add \$21.11

#### **MODEL/PRICE**

\$62.30 BASE PRICE

Add \$6.71 per inch of stroke



**BASE PRICE** Add \$7.02 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4" Optional Stainless Steel Rod Optional Accessories: **D-615 Mounting Bracket D-508 Mounting Nut** 

Base Weight: 1.04 Adder Per Inch of Stroke: .43

Single Acting - Universal Mounting Type - Nose, Pivot or Double End -Spring Return - Bronze Rod Bushing

and Bronze Pivot Bushing Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke - 4" Stainless Steel Rod Standard Optional Accessories:

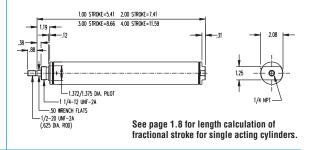
D-231-3 Piston Rod Clevis **D-615 Mounting Bracket** 

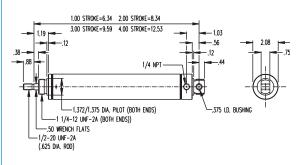
**D-620 Pivot Brackets D-508 Mounting Nut** 

Base Weight: 1.26

Adder Per Inch of Stroke: .43

#### **DIMENSIONS**





See page 1.8 for length calculation of fractional stroke for single acting cylinders.

#### **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

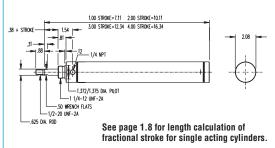
## DIMENSIONS





\$72.12 BASE PRICE Add \$6.71 per inch of stroke

Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 4"
Optional Stainless Steel Rod Optional Accessories:
D-615 Mounting Bracket
D-508 Mounting Nut
Base Weight: 1.24
Adder Per Inch of Stroke: .43



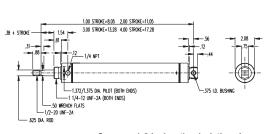
31□ -RP



\$78.78 BASE PRICE Add \$6.71 per inch of stroke

Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 4"
Optional Stainless Steel Rod Optional Accessories:
D-231-3 Piston Rod Clevis
D-620 Pivot Bracket
D-508 Mounting Nut
D-615 Mounting Bracket
Base Weight: 1.46
Adder Per Inch of Stroke: .43



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

31 -D

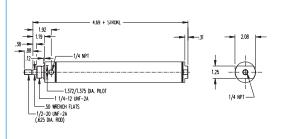


\$59.96 BASE PRICE Add \$3.38 per inch of stroke

Double Acting – Air Return – Front Nose Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke – 12"
Optional Stainless Steel Rod
Optional Accessories:
D-508 Mounting Nut
D-615 Mounting Bracket
Base Weight: 1.40
Adder Per Inch of Stroke: .15

**Double Acting** - Universal

Mounting Type - Pivot or Double



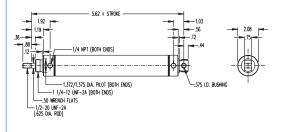
31 \_\_-DXP



\$72.07 BASE PRICE Add \$3.48 per inch of stroke

End – Air Return – Bronze Pivot
Bushing
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7",
8", 9", 10", 11", 12", 13", 14", 15",
16", 17", 18", 19", 20", 21", 22",
23", 24"
Maximum Stroke – 32"
Stainless Steel Rod Standard
Optional Accessories:
D-231-3 Piston Rod Clevis
D-615 Mounting Bracket
D-620 Pivot Brackets
D-508 Mounting Nut
Base Weight: 1.62

Adder Per Inch of Stroke: .15



Standard All Cylinders

Three-Positio Cylinders

Cushion

MRS®

Non-Rotating

bylinders

All Stainless Non-Repairab

All Stainles
Renairable

Z Line Air

Rod Loc

500 Hydrauli Gylinders

Repairable
Hole Punch





BASE PRICE Add \$4.94 per inch of stroke

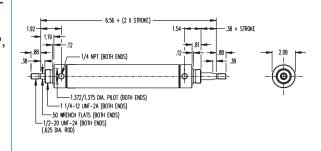
#### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories:

D-615 Mounting Bracket D-508 Mounting Nut Base Weight: 1.97

Adder Per Inch of Stroke: .24

#### **DIMENSIONS**

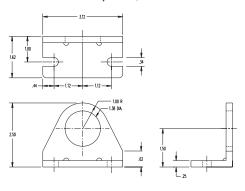


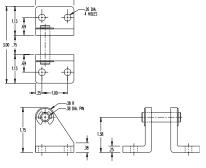
#### 2" Bore Accessories

**D-620** 

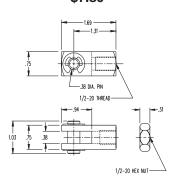
\$16.95







D-231-3 \$7.80

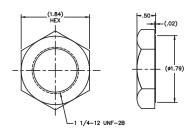


Mounting Bracket

Pivot Brackets

Piston Rod Clevis

**D-508** \$6.10



Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 5.0 of Air Line Pressure
- Double Acting Only
- Mounting Nuts Not Included

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .38" to nose mount overall length

#### DOUBLE ACTING BUMPERS (B)

- \$7.59 additional
- · Add .250 to overall length

#### EXTRA EXTENSION (EE)

- Double acting, add \$1.92 per inch of extension
- DXDE, add \$3.02 per inch of extension; extension added to each end

Enter Stroke Length as 3rd Digit

#### **OPTIONS** continued...

MAGNET (prefix M) — Add \$19.55
• Stainless steel rod becomes standard with this option

 Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Double acting add \$4.26
  DXDE add \$5.67

#### HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

• Double acting add \$21.48

- DXDE add \$28.39

#### ROD WIPER (W)

(not available in standard single acting)

- Add \$6.76
- DXDE add \$13.52

#### STAINLESS STEEL ROD (prefix SR)

- Add \$4.94
- Standard on M option, DXP, DXDE

#### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- · Double acting models only
- Option specified as a prefix

# **MODEL/PRICE** \$85.96

BASE PRICE Add \$3.59 per inch of stroke

> **50** -DXP



\$100.88 **BASE PRICE** Add \$3.69 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Stainless Steel Rod Optional Accessories: D-615-1 Mounting Bracket D-2540 Mounting Nut Base Weight: 1.98

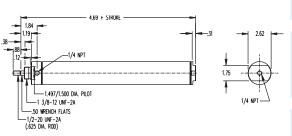
Adder Per Inch of Stroke: .17

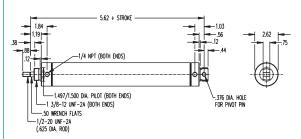
Double Acting - Universal Mounting Type - Pivot or Double End - Air Return - Bronze Rod Bushing and Bronze Pivot Bushing Standard Stroke Lengths:

1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12", 13", 14", 15", 16", 17", 18", 19", 20", 21", 22", 23", 24"

Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: D-231-3 Piston Rod Clevis D-615-1 Mounting Bracket **D-620 Pivot Brackets** D-2540 Mounting Nut Base Weight: 2.27

Adder Per Inch of Stroke: .17





#### **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

#### **DIMENSIONS**

50 -DXDE



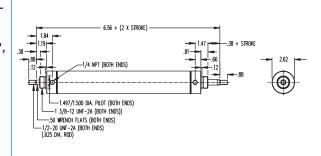
\$117.62 BASE PRICE Add \$5.77 per inch of stroke

Double Acting – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 12"
Stainless Steel Rod Standard

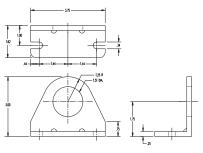
Optional Accessories: D-615-1 Mounting Bracket D-2540 Mounting Nut Base Weight: 2.32

Adder Per Inch of Stroke: .34



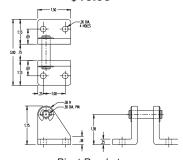
#### 2-1/2" Bore Accessories





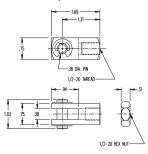
Mounting Bracket

#### **D-620** \$16.95



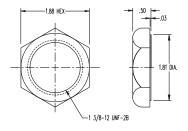
Pivot Brackets

**D-231-3** \$7.80



Piston Rod Clevis

## **D-2540** \$5.45



Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard — 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 7.0 of Air Line Pressure
- Double Acting Only
- Mounting Nuts Not Included

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .44" to nose mount overall length

#### DOUBLE ACTING BUMPERS (B)

- \$9.88 additional
- Add .250 to overall length

#### EXTRA EXTENSION (EE)

- Double acting, add \$2.18 per inch of extension
  DXDE, add \$3.22 per inch of extension; extension added to each end

Enter Stroke Length as 3rd Digit

#### **OPTIONS** continued...

MAGNET (prefix M) - Add \$33.44

Stainless steel rod becomes standard with this option

 Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N) Temperature Range: -40° to 200°F

- Double acting add \$4.26DXDE add \$5.67

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

• Double acting add \$22.62

• DVDE add \$20.05

- DXDE add \$29.95

ROD WIPER (W) (not available in standard single acting)

- Add \$6.76
- DXDE add \$13.52

#### STAINLESS STEEL ROD (prefix SR)

- Add \$5.93
- Standard on DXP, DXDE, and M option

3/8 NPT (BOTH ENDS)

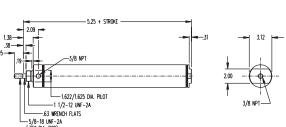
-1.622/1.625 DIA. PILOT (BOTH ENDS)

-.63 WRENCH FLATS

#### LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only Option specified as a prefix
- Add \$26.99

#### **DIMENSIONS**



#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)** Double Acting - Air Return -

Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6"

Maximum Stroke - 12"

**D-5379 Mounting Nut** 

Base Weight: 3.34

D-19127 Mounting Bracket

Adder Per Inch of Stroke: .26

\$122.20 BASE PRICE Add \$4.26 per inch of stroke



\$137.59 **BASE PRICE** Add \$4.47 per inch of stroke **Double Acting** - Universal Mount Pivot or Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12", 13", 14", 15",

Carbon Steel Piston Rod Standard Optional Stainless Steel Rod Optional Accessories:

16", 17", 18", 19", 20", 21", 22", 23", 24" Maximum Stroke - 32"

Stainless Steel Rod Standard Optional Accessories: D-13512-A Pivot Bracket D-19127 Mounting Bracket D-8314-A Rod Clevis D-5379 Mounting Nut Base Weight: 3.87 Adder Per Inch of Stroke: .26

500 I.D. BUSHING

#### **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

#### **DIMENSIONS**

-DXDE

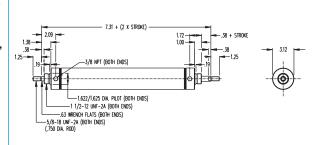


\$152.10 BASE PRICE Add \$6.03 per inch of stroke

Double Acting - Double End Rod -**Double End Mounting** Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: D-19127 Mounting Bracket

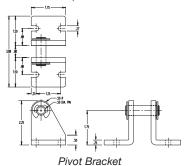
D-5379 Mounting Nut Base Weight: 4.05

Adder Per Inch of Stroke: .52

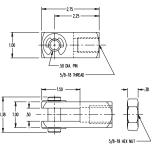


#### **3" Bore Accessories**

D-13512-A \$16.48

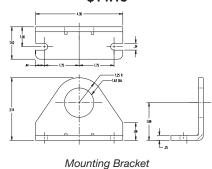


D-8314-A \$16.12

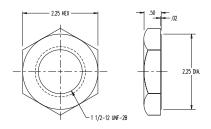


Rod Clevis

D-19127 \$14.15



**D-5379** \$5.45



Mounting Nut

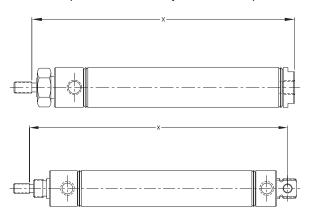
# Fail Safe Length Adders (Option JS)

	Spring Return Length Adder								
Bore	Туре	Overall Length Adder for -JS Option							
	0070-D	1.65 + 0.75 per 0.50" of stroke							
5/16"	0070-DXP	2.04 + 0.75 per 0.50" of stroke							
	BF-0070-D	1.71 + 0.75 per 0.50" of stroke							
	010-D, BF-010-D, BF-010-D & BFT-010-D	2.17 + 0.94 per 0.50" of stroke							
7/16"	010-DP & 0010-DX	2.61 + 0.94 per 0.50" of stroke							
//10	BR-010-D & BRT-010-D	2.49 + 0.94 per 0.50" of stroke							
	010-DXDE	2.86 + 1.44 per 0.50" of stroke							
	020-D	2.34 + 1.63 per 1" of stroke							
9/16"	020-DXP	2.61 + 1.63 per 1" of stroke							
	020-DXDE	3.00 + 2.63 per 1" of stroke							
	040-D	3.03 + 1.69 per 1" of stroke							
3/4"	040-DP, 040-DXP, BR-040-D & BRT-040-D	3.81 + 1.69 per 1" of stroke							
3/4	BF-040-D & BFT-040-D	3.28 + 1.69 per 1" of stroke							
	040-DXDE	4.06 + 2.69 per 1" of stroke							
	060-D	3.19 (3.10 High Temp.) + 1.56 per 1" of stroke							
7/8"	060-DXP	3.82 (3.72 High Temp.) + 1.56 per 1" of stroke							
	060-DXDE	4.16 (4.03 High Temp.) + 2.56 per 1" of stroke							
	090-D	3.38 (3.50 SR) + 1.56 per 1" of stroke							
	090-DP, 090-DX	4.10 + 1.56 per 1" of stroke							
1-1/16"	BF-090-D, BFT-090-D	4.00 + 1.56 per 1" of stroke							
	BR-090-D, BRT-090-D	4.25 + 1.56 per 1" of stroke							
	090-DXDE	4.25 + 2.56 per 1" of stroke							
	120-D	4.38 (4.25 High Temp.) + 1.81 per 1" of stroke							
1-1/4"	120-DP	5.09 (5.03 High Temp.) + 1.81 per 1" of stroke							
	120-DXDE	5.94 (5.81 High Temp.) + 2.81 per 1" of stroke							
	170-D	3.75 + 1.69 per 1" of stroke							
	170-DP	4.44 + 1.69 per 1" of stroke							
1-1/2"	170-DX	4.56 + 1.69 per 1" of stroke							
1-1/2	BF-170-D, BFT-170-D	4.25 + 1.69 per 1" of stroke							
	BR-170-D, BRT-170-D	4.44 + 1.69 per 1" of stroke							
	170-DXDE	5.19 + 2.69 per 1" of stroke							
	240-D	5.13 (5.00 High Temp.) + 2" per 1" of stroke							
1-3/4"	240-DP	6.43 (6.07 High Temp.) + 3" per 1" of stroke							
	240-DXDE	7.00 (6.87 High Temp.) + 3" per 1" of stroke							

	Spring Return Length Adder for 2" Bore												
Bore	Tumo		Stroke										
bore	Туре	Up to 1"	1" to 2"	2" to 3"	3" to 4"								
	310-D	5.95 + stroke	6.95 + stroke	7.20 + stroke	9.14 + stroke								
2"	310-DXP	6.88 + stroke	7.88 + stroke	8.13 + stroke	10.07 + stroke								
	310-DXDE	7.82 + 2 x stroke	8.82 + 2 x stroke	9.07 + 2 x stroke	11.02 + 2 x stroke								

Please use the drawings below as examples of the reference points for the overall length dimensions shown in the tables above. Length is always referenced to the base of the rod thread.

For models not shown in the drawings below (ex., BF, BR, DXDE, etc.), please refer to the applicable catalog drawing of the base model (double acting) without the failsafe option to determine your reference points for determining overall length.



Standard All Cylinders

Three-Position

Cylinders

Cushion

MRS@

Non-Rotating

Po

All Stainless Non-Repairab

All Stainles
Renairable

Z Line Air

Rod Loc

500 Hydraulic Cylinders

Repairable
Hole Punch

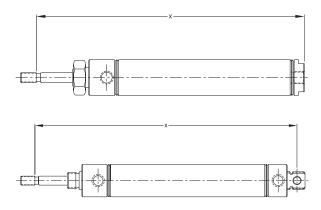
# Fail Safe Length Adders (Option JR)

	Spring Extend Length Adder								
Bore	Туре	Overall Length Adder for -JR Option							
	0070-D	1.65 + 1.25 per 0.50" of stroke							
5/16"	0070-DXP	2.04 + 1.25 per 0.50" of stroke							
	BF-0070-D	1.71 + 1.25 per 0.50" of stroke							
	010-D, BF-010-D & BFT-010-D	2.17 + 1.44 per 0.50" of stroke							
7/16"	010-DP & 0010-DX	2.61 + 1.44 per 0.50" of stroke							
	BR-010-D & BRT-010-D	2.49 + 1.44 per 0.50" of stroke							
9/16"	020-D	2.34 + 2.63 per 1" of stroke							
9/10	020-DXP	2.61 + 2.63 per 1" of stroke							
	040-D	3.03 + 2.69 per 1" of stroke							
3/4"	040-DP, 040-DXP, BR-040-D & BRT-040-D	3.81 + 2.69 per 1" of stroke							
	BF-040-D & BFT-040-D	3.28 + 2.69 per 1" of stroke							
7/8"	060-D	3.19 (3.10 High Temp.) + 2.56 per 1" of stroke							
1/0	060-DXP	3.82 (3.72 High Temp.) + 2.56 per 1" of stroke							
	090-D	3.38 (3.50 SR) + 2.56 per 1" of stroke							
1-1/16"	090-DP, 090-DX	4.10 + 2.56 per 1" of stroke							
1-1/10	BF-090-D, BFT-090-D	4.00 + 2.56 per 1" of stroke							
	BR-090-D, BRT-090-D	4.25 + 2.56 per 1" of stroke							
1-1/4"	120-D	4.38 (4.25 High Temp) + 2.81 per 1" of stroke							
1-1/4	120-DP	5.09 (5.05 High Temp) + 2.81 per 1" of stroke							
	170-D	3.75 + 2.69 per 1" of stroke							
	170-DP	4.44 + 2.69 per 1" of stroke							
1-1/2"	170-DX	4.56 + 2.69 per 1" of stroke							
	BF-170-D, BFT-170-D	4.25 + 2.69 per 1" of stroke							
	BR-170-D, BRT-170-D	4.44 + 2.69 per 1" of stroke							
1-3/4"	240-D	5.13 (5.00 High Temp.) + 3" per 1" of stroke							
1-3/4	240-DP	6.43 (6.07 High Temp.) + 3" per 1" of stroke							

	Spring Extend Length Adder for 2" Bore										
Bore	Turno		Str	oke							
Dore	Туре	Up to 1"	1" to 2"	2" to 3"	3" to 4"						
2"	310-D	5.95 + 2 x stroke	6.95 + 2 x stroke	7.20 + 2 x stroke	9.14 + 2 x stroke						
	310-DXP	6.88 + 2 x stroke	7.88 + 2 x stroke	8.13 + 2 x stroke	10.07 + 2 x stroke						

Please use the drawings below as examples of the reference points for the overall length dimensions shown in the tables above. Length is always referenced to the base of the rod thread.

For models not shown in the drawings below (ex., BF, BR, DXDE, etc.), please refer to the applicable catalog drawing of the base model (double acting) without the failsafe option to determine your reference points for determining overall length.



# **Three-Position Original Line Cylinders**



Bimba's Three-Position Original Line stainless steel body cylinder provides three positions with a single cylinder. Bimba offers the performance and quality of the unitized Original Line cylinder design along with it's product breadth now in three positive stroke positions.

## tandard Air Cylinders

hree-Positio Cylinders

Cushion

MRS®

Non-Rotatir

PC

All Stainless Non-Repairable

All Stainless

Z Line Air Cylinders

Rod Lock

500 Hydraul

Hole Punch Cylinders

## **How to Order**

The model number for all Three-Position Original Line cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and options. Please refer to the charts below

for an example of model number M-043/4.5-DW. This is a 3/4" bore, with a 3" stroke for position A, plus an additional 4-1/2" stroke for position B, double acting cylinder with a rod wiper.

BORE SIZE	STROKE A	STROKE B	STANDARD STROKE LENGTHS AND STROKE MAXIMUMS
02 - 9/16 04 - 3/4" 09 - 1-1/16" 17 - 1-1/2" 31 - 2"	0.5 = 1/2" 1 = 1" 1.5 = 1-1/2" 3.75 = 3-3/4" etc.	0.5 = 1/2" 1" = 1" 2.5 = 2-1/2" 3.75 = 3-3/4" etc.	Nose Mount 1" increments to 12" 2 x Stroke A + Stroke B Maximum = 2 Universal Mount 1" increments to 24" 2 x Stroke A + Stroke B Maximum = 3
	02 - 9/16" 04 - 3/4" 09 - 1-1/16" 17 - 1-1/2"	02 - 9/16" 04 - 3/4" 09 - 1-1/16" 17 - 1-1/2" 31 - 2" STROKE A 0.5 = 1/2" 1 = 1" 1.5 = 1-1/2" 3.75 = 3-3/4"	O2 - 9/16"     O4 - 3/4"     O.5 = 1/2"     O.5 = 1/2"       09 - 1 - 1/16"     1 = 1"     1" = 1"       17 - 1 - 1/2"     1.5 = 1 - 1/2"     2.5 = 2 - 1/2"       31 - 2"     3.75 = 3 - 3/4"     3.75 = 3 - 3/4"

M - 043 / 4.5 - D W

#### **MOUNTING OPTIONS**

D – Double acting, nose mount DXP – Double acting, universal mount

#### **OPTIONS**

(Enter in alphabetical order, except EE which is last)

99 - HT-99 oil pre-lube

B - Bumpers

K - Ports rotated 90°

N - Low temperature seals and lubrication

NT - Non-threaded rod

Q - Side ported rear head (see standard Original Line information for applicable length adders by bore size)

 T - Switch Track (T2, T3 or T4) see Position Sensing Solutions, page 9.3 for switch selection information

V - High temperature seals & lubrication

W - Rod wiper

EEX.XX - Extra rod extension

Note: Consult page 1.4 for option combination compatibility.

#### **Specifications**

Description	Specification
Expected life	3,000 miles without
	additional lubrication
	when properly applied
Total stroke tolerance 9/16" - 1-1/2" 2"	+.075/040 +.095/060
Operating medium	Air only
Maximum operating pressure	250 psi
Temperature range	-20°F to 200°F
Standard lubrication	Semi-synthetic grease
Endcaps, center section, and piston material	Aluminum
Cylinder body	304 stainless steel
Piston and rod seals	Buna N "U" cups
Rod and pivot bushings	Sintered bronze
Piston rod	303 stainless steel

#### **Weights (lbs.)**

Model	Base Weight	Adder per inch of Combined Stroke*							
020/0-D	.13	Total combined stroke x .02							
020/0-DXP	.13	Total combined stroke x .02							
040/0-D	.24	Total combined stroke x .03							
040/0-DXP	.32	Total combined stroke x .03							
090/0-D	.36	Total combined stroke x .05							
090/0-DXP	.45	Total combined stroke x .05							
170/0-D	.96	Total combined stroke x .08							
170/0-DXP	1.09	Total combined stroke x .08							
310/0-D	2.25	Total combined stroke x .15							
310/0-DXP	2.47	Total combined stroke x .15							
*Total combin	*Total combined stroke = (2 x Stroke A) + Stroke B								

<sup>\*</sup>Total combined stroke = (2 x Stroke A) + Stroke E

# **Three-Position Original Line Cylinders**

## **List Prices**

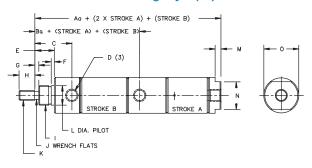
	Mour	nting	Total				
Bore	Mounting- D List Price	-DXP List Price	combined stroke adder, per inch**				
02 - 9/16"	\$38.43	\$42.43	\$2.03				
04 - 3/4"	41.81	48.05	2.03				
09 - 1-1/16"	48.26	54.96	2.03				
17 - 1-1/2"	65.42	73.32	3.12				
31 - 2"	90.53	101.97	3.48				

<sup>\*\*</sup>Total combined stroke = (2 X stroke A) + Stroke B

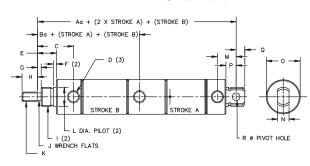
	Options												
Bore	M (Prefix) Magnetic Position Sensing	B Bumpers	N Low Temperature Seals	V High Temperature Seals and Lubrication	W Rod Wiper	EE Extra Rod Extension per inch	NR Prefix Non- rotating Rod						
9/16" (02)	\$11.23	\$9.78	\$2.96	\$25.22	\$3.48	\$1.09	\$20.38						
3/4" (04)	11.23	9.78	2.96	25.22	3.48	1.09	20.54						
1-1/16" (09)	13.99	9.78	4.26	30.32	3.48	1.09	27.25						
1-1/2" (17)	16.80	11.86	5.67	33.38	3.48	1.66	27.40						
2" (31)	19.55	15.13	7.07	42.85	6.76	1.82	33.12						

## **Dimensions**

#### **D** Mounting Style (in.)



#### **DXP Mounting Style (in.)**



D Model												Bumper Option					
Bore	Aa	Ва	С	D	E	F	G	Н	- 1	J	K	L	М	N	0	Aa	Ва
9/16" (02)	4.12	2.25	0.75	#10-32	0.38	0.06	N/A	0.50	7/16-20	N/A	#10-32	.434/.437	0.19	0.50	0.62	4.31	2.31
3/4" (04)	5.47	3.12	0.97	1/8 NPT	0.50	0.09	N/A	0.50	5/8-18	N/A	1/4-28	.621/.624	0.19	0.62	0.81	5.47	3.12
1-1/16" (09)	5.97	3.25	1.19	1/8 NPT	0.62	0.09	0.12	0.50	5/8-18	0.25	5/16-24	.621/.624	0.19	0.88	1.12	6.09	3.25
1-1/2" (17)	6.5	3.69	1.50	1/8 NPT	0.88	0.09	0.25	0.75	3/4-16	0.38	7/16-20	.746/.749	0.25	0.88	1.56	6.62	3.69
2" (31)	8.25	4.78	1.92	1/4 NPT	1.19	0.12	0.38	0.88	1-1/4-12	0.50	1/2-20	1.375/1.372	0.31	1.25	2.09	8.62	4.91

	DXP Model											<b>Bumper Option</b>								
Bore	Aa	Ва	С	D	E	F	G	Н	- 1	J	K	L	М	N	0	Р	Q	R	Aa	Ва
9/16" (02)	4.41	2.25	0.75	#10-32	0.38	0.06	N/A	0.50	7/16-20	N/A	#10-32	.434/.437	0.38	0.31	0.62	0.25	0.19	0.157	4.59	2.31
3/4" (04)	6.25	3.12	0.97	1/8 NPT	0.50	0.09	N/A	0.50	5/8-18	N/A	1/4-28	.621/.624	0.62	0.38	0.86	0.34	0.28	0.250	6.25	3.12
1-1/16" (09)	6.56	3.25	1.19	1/8 NPT	0.62	0.09	0.12	0.50	5/8-18	0.25	5/16-24	.621/.624	0.62	0.38	1.12	0.34	0.28	0.250	6.68	3.25
1-1/2" (17)	7.18	3.69	1.50	1/8 NPT	0.88	0.09	0.25	0.75	3/4-16	0.38	7/16-20	.746/.749	0.81	0.62	1.56	0.50	0.38	0.375	7.31	3.69
2" (31)	9.19	4.78	1.92	1/4 NPT	1.19	0.12	0.38	0.88	1-1/4-12	0.50	1/2-20	1.375/1.372	1.03	0.75	2.08	0.56	0.44	0.500	9.56	4.91

# Air Cylinders with Adjustable Cushions\*

- Readily Accessible Cushion Needle For Easy Adjustment
- Double Acting Models
- Rated 250 PSI
- 304 Stainless Steel Body Mirror Finish I.D.
- High Strength Aluminum Alloy Porting Ends
- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Buna N "U" Cup Seals
- Low Breakaway Friction Less Than 5 PSI
- Special Stroke Lengths Available on Request

#### **OPTIONS:**

#### NO CHARGE:

- NO THREAD (NT) (Available on 3/4", 1-1/16" and 1-1/2" bores)
- PIVOT BUSHING (Y) .250" ID

#### EXTRA EXTENSION (EE)

Double acting, per inch of extension: 3/4" Bore, add \$1.09
1-1/16" Bore, add \$1.09
1-1/2" Bore, add \$1.30
2" Bore, add \$1.82
2-1/2" Bore, add \$1.92
3" Bore, add \$2.18

#### EXTRA EXTENSION (EE)

 DXDE, per inch of extension: (added to each end) 3/4" Bore, add \$1.30 1-1/16" Bore, add \$1.30 1-1/2" Bore, add \$2.39 2" Bore, add \$2.50 2-1/2" Bore, add \$3.02 3" Bore, add \$3.17

#### **OPTIONS** continued:

PORTS ROTATED (K)\*

(Rotates ports and cushion screw location 90° clockwise)

MAGNETIC PISTON (prefix M)

3/4" Bore, add \$11.28

1-1/16" Bore, add \$13.99

1-1/2" Bore, add \$16.80

2" Bore, add \$19.60

2-1/2" Bore, add \$19.60 3" Bore, add \$34.54

MINI SWITCH TRACKS on all bore sizes

Must specify track(s) for use with Bimba's miniature position sensing (T2, T3, T4 - Add \$3.48 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

#### HIGH TEMPERATURE SEALS (V)

	Double Acting	DXDE
04 Bore	\$20.80	\$24.80
09 Bore	\$23.87	\$27.92
17 Bore	\$25.32	\$32.66
31 Bore	\$37.18	\$43.78
50 Bore	\$40.40	\$47.06
70 Bore	\$43.92	\$51.69

ROD WIPER (W) (Available on 3/4", 1-1/16" and 1-1/2" bores)

- Double acting add \$3.48
- DXDE add \$6.96

\*Consult local distributor for pricing.

Cylinders are supplied with adjustable cushions on both ends. To order cushion on one end only, specify CF (front head cushion only), or CR (rear head cushion only), or CS (one end only) and deduct from base price as shown.
 (ex: 3/4" bore, cushion on front head only - CF-04□-D;

3/4" bore, cushion on rear head only - CR-04 $\square$ -D;

3/4" DXDE model, cushion on one side only - CS-04 □-DXDE).

☐ Enter Stroke Length as 3rd Digit

## 3/4" Bore Air Cylinders with Adjustable Cushions

## MODEL/PRICE

4 □ -D



#### \$37.70 BASE PRICE

Add \$2.03 per inch of stroke Cushion one end only, deduct \$6.81 from base price. CF-04□-D (Front only) CR-04□-D (Rear only)

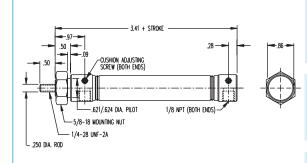
#### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Rod Wiper Optional Accessory:

Base Weight: .24 Adder Per Inch of Stroke: .03

**D-129 Mounting Bracket** 

#### **DIMENSIONS**



\*U.S. Patent nos. 4,794,681 and 4,862,786

Cylinders

inree-Positio

Cushion

MRS®

Non-Rotatin Cylinders

PC

All Stainless on-Repairab

All Stainless

Cylinders

Rod Lock

Cylinders

500 Hydrauli Cylinders

Repairable
Hole Punch
Cylinders

## Air Cylinders with Adjustable Cushions

#### 3/4" Bore Air Cylinders with Adjustable Cushions (continued)

## **MODEL/PRICE** C-04 -DXP

#### \$45.19 **BASE PRICE**

Add \$2.03 per inch of stroke Cushion one end only, deduct \$6.81 from base price.  $CF-04 \square -DXP$  (Front only) CR-04 □-DXP (Rear only)

#### **DESCRIPTION/WEIGHT (lbs.)**

**Double Acting** - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths:

1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

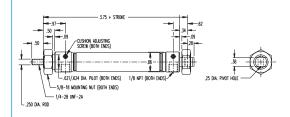
Maximum Stroke - 32" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessories:

D-129 Mounting Bracket D-13498-A Pivot Bracket

D-166-3 Piston Rod Clevis Base Weight: .29

Adder Per Inch of Stroke: .03

#### **DIMENSIONS**



## -DXDE



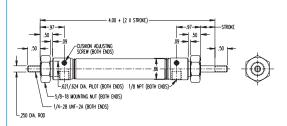
\$55.33 BASE PRICE

Add \$2.55 per inch of stroke Cushion one end only, deduct \$6.81 from base price. CS-04 ☐ -DXDE (One end only) **Double Acting** - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12"

Optional Rod Wiper Optional Accessory: D-129 Mounting Bracket

Stainless Steel Rod Standard

Base Weight: .30 Adder Per Inch of Stroke: .06



## 1-1/16" Bore Air Cylinders with Adjustable Cushions

#### **MODEL/PRICE**

#### DESCRIPTION/WEIGHT (lbs.)

#### **DIMENSIONS**



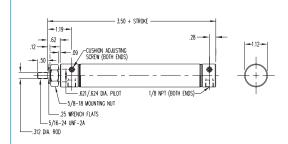


\$43.11 **BASE PRICE** 

Add \$2.03 per inch of stroke Cushion one end only, deduct \$7.38 from base price. CF-09 -D (Front only) CR-09 □-D (Rear only)

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessory: **D-129 Mounting Bracket** Base Weight: .38

Adder Per Inch of Stroke: .04



# Air Cylinders with Adjustable Cushions

## 1-1/16" Bore Air Cylinders with Adjustable Cushions (continued)

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

**DIMENSIONS** 

**C-09 -DXP** 



#### \$50.86 BASE PRICE

Add \$2.03 per inch of stroke Cushion one end only, deduct \$7.38 from base price. CF-09 □ -DXP (Front only) CR-09 □-DXP (Rear only) Double Acting – Universal
Mounting Pivot, or Double End
Mounting – Air Return
Standard Stroke Lengths:
1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8",
9", 10", 11", 12"
Maximum Stroke – 32"
Stainless Steel Rod Standard
Optional Rod Wiper
Optional Accessories:
D-13498-A Pivot Bracket
D-129 Mounting Bracket

D-166-1 Piston Rod Clevis

Adder Per Inch of Stroke: .04

Adder Per Inch of Stroke: .08

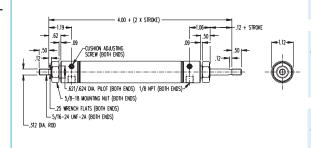
Base Weight: .44

## C-09 -DXDE



#### \$61.10 BASE PRICE

Add \$2.55 per inch of stroke Cushion one end only, deduct \$7.38 from base price. CS-09 □ -DXDE (One end only) Double Acting – Double End Rod –
Air Return – Double End Mounting
Standard Stroke Lengths:
1", 2", 3", 4", 5", 6"
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Rod Wiper
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .46



## 1-1/2" Bore Air Cylinders with Adjustable Cushions

**MODEL/PRICE** 

DESCRIPTION/WEIGHT (lbs.)

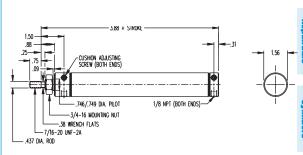
DIMENSIONS



#### \$64.17 BASE PRICE

Add \$3.12 per inch of stroke
Cushion one end only,
deduct \$8.63 from base price.
CF-17 □ -D (Front only)
CR-17 □ -D (Rear only)

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths:
1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke – 12"
Stainless Steel Rod Standard Optional Rod Wiper
Optional Accessory:
D-241 Mounting Bracket
Base Weight: .76
Adder Per Inch of Stroke: .09



Z Line Air Cylinders

Rod Lock

500 Hydraulic

Repairable Hole Punch

## Air Cylinders with Adjustable Cushions

## 1-1/2" Bore Air Cylinders with Adjustable Cushions (continued)

#### **MODEL/PRICE**

#### **DESCRIPTION/WEIGHT (lbs.)**

#### **DIMENSIONS**





\$70.10 BASE PRICE

Add \$3.12 per inch of stroke Cushion one end only, deduct \$8.63 from base price. CF-17 ☐ -DP (Front only) CR-17 ☐ -DP (Rear only) **Double Acting** – Pivot Type – Air Return – Rear Pivot Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32" Stainless Steel Rod Standard Optional Rod Wiper Optional Accessories: D-231-1 Piston Rod Clevis D-229 Pivot Brackets Base Weight: .77 4.38 + STROKE

4.38 + STROKE

5.50 - 3.75 - 3.86 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 | 3.75 |

#### C-17 -DX



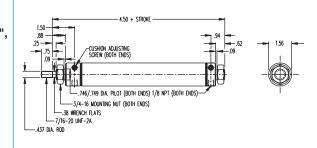
**\$73.94**BASE PRICE

Add \$3.12 per inch of stroke Cushion one end only, deduct \$8.63 from base price. CF-17 ☐ -DX (Front only) CR-17 ☐ -DX (Rear only) Adder Per Inch of Stroke: .09

Double Acting - Double End

Adder Per Inch of Stroke: .09

Mounting – Air Return Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke – 32" Stainless Steel Rod Standard Optional Rod Wiper Optional Accessory: D-241 Mounting Bracket Base Weight: .84



#### $\mathsf{C\text{-}17} \square \mathsf{-} \mathsf{DXDE}$

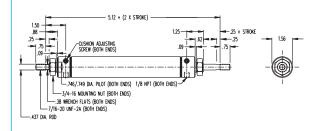


## **\$94.07**BASE PRICE

Add \$4.78 per inch of stroke Cushion one end only, deduct \$8.63 from base price. CS-17 □-DXDE (One end only) Double Acting – Double End Rod –
Air Return – Double End Mounting
Standard Stroke Lengths:
1", 2", 3", 4", 5", 6", 7", 8", 9", 10",
11", 12"
Maximum Stroke – 12"
Stainless Steel Rod Standard
Optional Rod Wiper
Optional Accessory:
D-241 Mounting Bracket

Adder Per Inch of Stroke: .18

Base Weight: .90



## 2" Bore Air Cylinders with Adjustable Cushions



**MODEL/PRICE** 

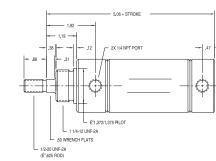
### \$108.42 BASE PRICE

Add \$3.48 per inch of stroke Cushion one end only, deduct \$14.14 from base price. CF-31 ☐ -D (Front only) CR-31 □-D (Rear only)

#### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: **D-615 Mounting Bracket D-508 Mounting Nut** Base Weight: 1.64 Adder Per Inch of Stroke: .15





**DIMENSIONS** 



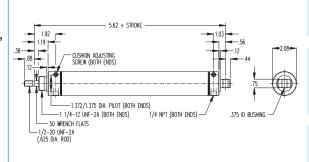
#### \$131.82 **BASE PRICE**

Add \$3.35 per inch of stroke Cushion one end only, deduct \$14.14 from base price. CF-31 ☐ -DXP (Front only) CR-31 ☐-DXP (Rear only)

**Double Acting** - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: **D-615 Mounting Bracket** 

D-620 Pivot Bracket D-231-3 Piston Rod Clevis **D-508 Mounting Nut** Base Weight: 1.68

Adder Per Inch of Stroke: .15



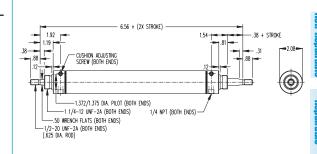


#### \$164.11 BASE PRICE

Add \$4.94 per inch of stroke Cushion one end only, deduct \$14.14 from base price. CS-31 □-DXDE (One end only)

Double Acting - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: **D-615 Mounting Bracket D-508 Mounting Nut** Base Weight: 1.99

Adder Per Inch of Stroke: .24



\*U.S. Patent nos. 4,794,681 and 4,862,786

### 2-1/2" Bore Air Cylinders with Adjustable Cushions

### **MODEL/PRICE C-50**



\$134.06 BASE PRICE

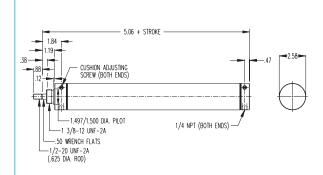
Add \$3.69 per inch of stroke Cushion one end only, deduct \$17.68 from base price. CF-50 ☐ -D (Front only) CR-50 □-D (Rear only)

**DESCRIPTION/WEIGHT (lbs.)** 

#### **DIMENSIONS**

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: D-615-1 Mounting Bracket D-2540 Mounting Nut

Base Weight: 2.21 Adder Per Inch of Stroke: .17



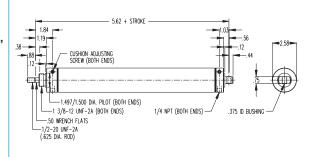


\$152.41 BASE PRICE

Add \$3.69 per inch of stroke Cushion one end only. deduct \$17.68 from base price. CF-50 ☐ -DXP (Front only) CR-50 -DXP (Rear only)

**Double Acting** – Universal Mounting Pivot, or Double End Mounting - Air Return Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: D-615-1 Mounting Bracket D-620 Pivot Bracket D-231-3 Piston Rod Clevis

D-2540 Mounting Nut Base Weight: 2.33 Adder Per Inch of Stroke: .17



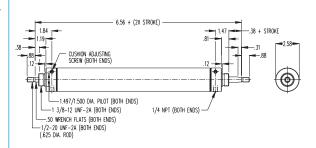
-DXDE



#### \$201.55 **BASE PRICE**

Add \$5.77 per inch of stroke Cushion one end only, deduct \$17.68 from base price. CS-50 ☐-DXDE (One end only) **Double Acting** - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: D-615-1 Mounting Bracket D-2540 Mounting Nut Base Weight: 2.38

Adder Per Inch of Stroke: .34



### **3" Bore Air Cylinders with Adjustable Cushions**

Cylinders

**MODEL/PRICE** 

C-70 -D



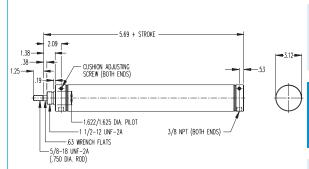
\$176.02 BASE PRICE

Add \$4.58 per inch of stroke
Cushion one end only,
deduct \$20.02 from base price.
CF-70 □ -D (Front only)
CR-70 □-D (Rear only)

DESCRIPTION/WEIGHT (lbs.)

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths:
1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke – 12"
Stainless Steel Rod Standard Optional Accessories:
D-19127 Mounting Bracket
D-5379 Mounting Nut
Base Weight: 3.81
Adder Per Inch of Stroke: .26

**DIMENSIONS** 



CUSHION ADJUSTING SCREW (BOTH ENDS)

-1.622/1.625 DIA. PILOT

1 1/2-12 UNF-2A

-.63 WRENCH FLATS

Three-Position Cylinders

**Cushion Evlinders** 

2 =

MRS®

Non-Rotation Cylinders

All Stai

All Stain

Z Line Ai

Rod Lock Cylinders

Repairat Hole Pun

C-70 -DXP



\$197.81 BASE PRICE

Add \$4.58 per inch of stroke
Cushion one end only,
deduct \$20.02 from base price.
CF-70 □ -DXP (Front only)
CR-70 □-DXP (Rear only)

C-70 -DXDE

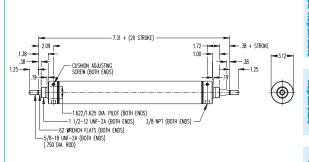


# **\$219.54**BASE PRICE

Add \$6.03 per inch of stroke Cushion one end only, deduct \$20.02 from base price. CS-70 ☐ -DXDE (One end only) Double Acting – Pivot Type – Air Return – Rear Pivot Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9, 10", 11", 12" Maximum Stroke – 32" Stainless Steel Rod Standard Optional Accessories: D-8314-A Piston Rod Clevis D-13512-A Pivot Brackets D-5379 Mounting Nut Base Weight: 3.97 Adder Per Inch of Stroke: .26

Double Acting – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke – 12"

Stainless Steel Rod Standard
Optional Accessories:
D-19127 Mounting Bracket
D-5379 Mounting Nut
Base Weight: 4.15
Adder Per Inch of Stroke: .52



3/8 NPT (BOTH ENDS)

Accessories – For 3/4" bore, see page 1.28. For 1-1/16" bore, see page 1.40. For 1-1/2" bore, see page 1.53.
 For 2" bore, see page 1.60. For 2-1/2" bore, see page 1.62. For 3" bore, see page 1.64.

### Cushion Energy Absorption

Cylinders with air cushions provide a possible solution to destructive energies. The air cushion traps a small amount of exhaust air at the end of stroke, providing an air pocket that decelerates the load. This reduces the potentially destructive energy being transmitted to the cylinder and other components. The following is a brief explanation on how to determine the energy level of your application and decide if an air cushion can provide adequate energy absorption. For a more detailed description, consult the factory at 1-800-44-BIMBA.

- Step 1. Determine the load to be stopped by the cylinder.
- Step 2. Determine the velocity at which the load impacts the cylinder endcap.
- Step 3. Calculate the energy the cylinder generates. Use the following equation:

energy (e) = 
$$(\frac{W}{64} \times V^2) + (p \times k)$$

w = weight of the load (lbs.)

V = velocity of the cylinder as the piston impacts the endcap (feet per second)

p = driving pressure (psi)

k = bore constant

Example: C-316-D at 80 psi with total load of 8 lbs.

driving pressure (p) = 80 psi total load (w) = 8 lbs. bore constant (k) = .24 maximum velocity (v) = 6 fps

$$= (8/64) \times (6^2) + (80 \times .24) = 23.7 \text{ ft. lbs.}$$

Maximu	ım Energy Calculatio	n Data
Bore	Max Energy (ft-lbs)	k
04	4.47	0.03
09	10.40	0.05
17	18.80	0.11
31	27.60	0.24
50	40.11	0.37
70	77.72	0.58

Cushion Lengths
0.75"
0.75"
0.75"
0.90"
0.90"
0.99"

Specifically designed to operate Bimba position sensing switches to actuate programmable controllers, relays, solenoids, timers, or any other electrically operated equipment. MRS cylinders have an additional groove in the piston to accommodate a magnet. They differ from the M option because they combine features of the "Z" line with Original Line construction; check dimensional drawings for each size for more specific information. Type 303 stainless steel rods are standard.

#### **OPTIONS:**

#### NO CHARGE:

NO THREAD (NT)

SWITCH TRACK for Miniature Switches (T2, T3, T4) Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.64 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

SWITCH TRACK for Heavy Duty Track Mounted Switches
• Must specify Z for one track, ZTT for 2 tracks – add \$3.64 per track. See page 1.87 for track information. See Switch Products, page 9.3 for switch selection information.

DOUBLE ACTING BUMPERS (B)

9/<sub>16</sub>", add \$5.20 and .125" to length  $^{3}$ /<sub>4</sub>" and 1 $^{1}$ /<sub>16</sub>" add \$5.20 and .250" to length 11/4" and 11/2" add \$6.29 and .250" to length 13/4", 2" and 21/2" add \$7.96 and .250" to length

☐ Enter Stroke Length as 3rd Digit

#### OPTIONS continued...

#### EXTRA EXTENSION (EE)

• Double acting, per inch of extension: 9/16", 3/4" and 11/16" Bore, add \$1.14 11/4" Bore, add \$1.35 11/2" and 13/4" Bore, add \$1.77 2" Bore, add \$1.98 21/2" Bore, add \$2.08

#### EXTRA EXTENSION (EE)

• DXDE, per inch of extension: (added to both ends) <sup>9</sup>/<sub>16</sub>", <sup>3</sup>/<sub>4</sub>" and 1<sup>1</sup>/<sub>16</sub>" Bore, add \$1.35 1<sup>1</sup>/<sub>4</sub>" Bore, add \$2.08 11/2" and 13/4" Bore, add \$2.50 2" Bore, add \$2.60 21/2" Bore, add \$3.17

#### FLUOROELASTOMER/HIGH TEMPERATURE SEAL (V)

 Double acting 9/16" and 3/4" Bore, add \$13.21 1<sup>1</sup>/<sub>16</sub>" Bore, add \$15.86 1<sup>1</sup>/<sub>4</sub>" and 1<sup>1</sup>/<sub>2</sub>" Bore, add \$17.47 13/4", 2", and 21/2" Bore, add \$22.36

9/16" and 3/4" Bore, add \$17.47 11/16" Bore, add \$20.07 11/4" and 11/2" Bore, add \$22.36 13/4", 2", and 21/2" Bore, add \$29.54

PORTS ROTATED 90 (K)\* SIDE PORTED REAR HEAD (Q)\*

\*Consult local distributor for pricing.

# 9/16" Bore MRS Air Cylinders

### **DESCRIPTION/WEIGHT (lbs.)**

# **MRS-02**



**MODEL/PRICE** 

\$31.26 **BASE PRICE** Add \$2.13 per inch of stroke

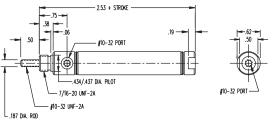
#### **Nose Mount**

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12"

Optional Accessory: **D-770 Mounting Bracket** Base Weight: .10

Adder Per Inch of Stroke: .01

# **DIMENSIONS** 2.53 + STROKE



#### **MRS-02** -DXP

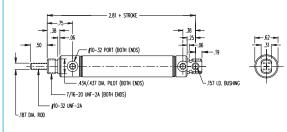


**BASE PRICE** Add \$2.13 per inch of stroke

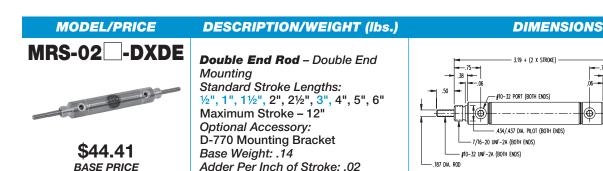
#### **Double End or Rear Pivot Mounting**

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 12" Optional Accessories: D-12321-A Pivot Bracket **D-770 Mounting Bracket** D-850 Rod Clevis Base Weight: .10

Adder Per Inch of Stroke: .01

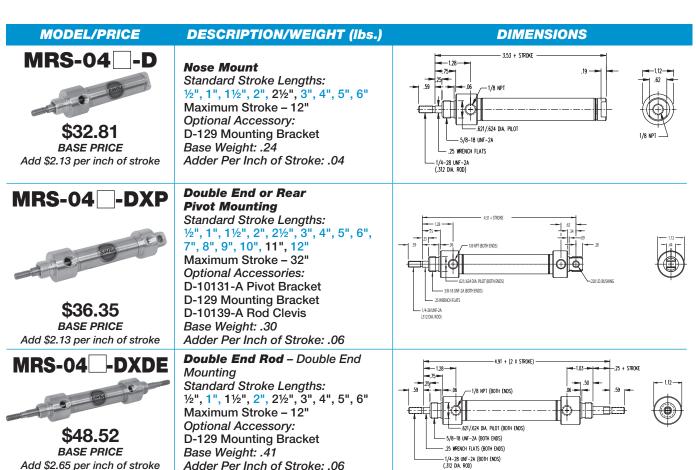


# 9/16" Bore MRS Air Cylinders (continued)

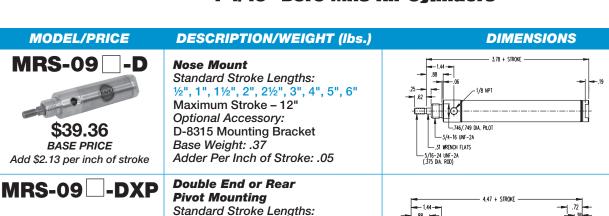


Add \$2.65 per inch of stroke

## 3/4" Bore MRS Air Cylinders



### 1-1/16" Bore MRS Air Cylinders





**BASE PRICE** Add \$2.13 per inch of stroke

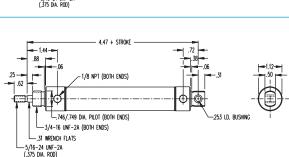
### **MRS-09** -DXDE

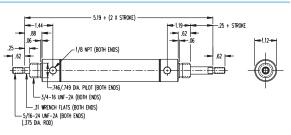


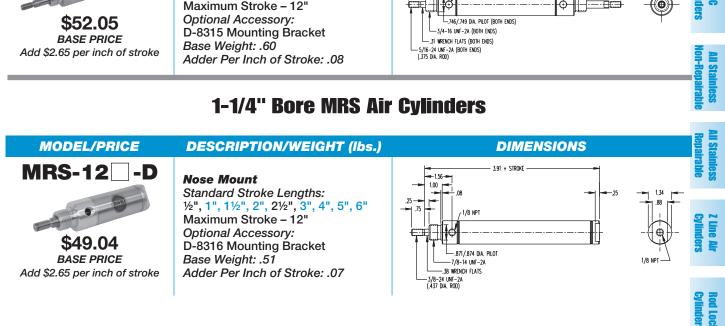
1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Optional Accessories: D-8321-A Pivot Bracket **D-8315 Mounting Bracket** D-8309-A Rod Clevis Base Weight: .42 Adder Per Inch of Stroke: .05

**Double End Rod** - Double End Mounting

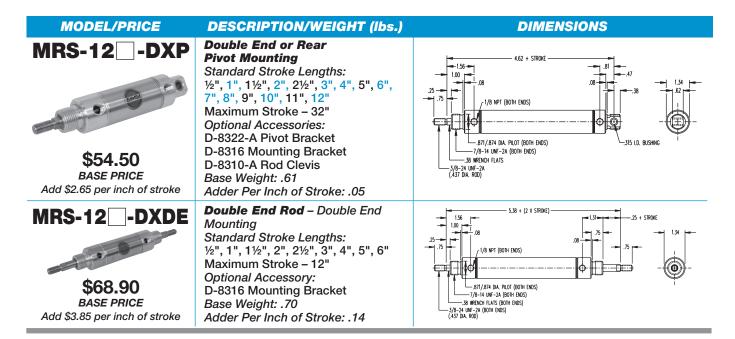
Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-8315 Mounting Bracket



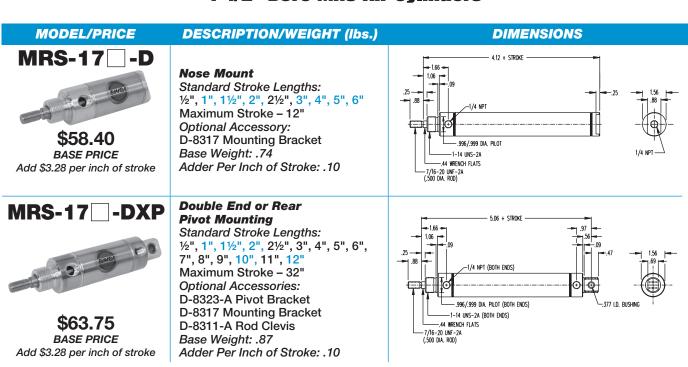




### 1-1/4" Bore MRS Air Cylinders (continued)



### 1-1/2" Bore MRS Air Cylinders



### 1-1/2" Bore MRS Air Cylinders (continued)

**MODEL/PRICE** 

MRS-17 -DXDE

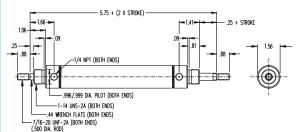


\$73.53 **BASE PRICE** Add \$4.99 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

**Double End Rod** - Double End Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-8317 Mounting Bracket Base Weight: .94

Adder Per Inch of Stroke: .20



#### **DIMENSIONS**

# 1-3/4" Bore MRS Air Cylinders

**MODEL/PRICE** 

### **DESCRIPTION/WEIGHT (lbs.)**

1.25 r

1.25



\$67.24 **BASE PRICE** Add \$3.28 per inch of stroke

#### **Nose Mount**

**Double End or Rear** 

Maximum Stroke - 32" Optional Accessories: D-8324-A Pivot Bracket

D-8312-A Rod Clevis

Base Weight: 1.30

Standard Stroke Lengths:

**D-8318 Mounting Bracket** 

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

**Pivot Mounting** 

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-8318 Mounting Bracket Base Weight: 1.14 Adder Per Inch of Stroke: .13

### **DIMENSIONS**

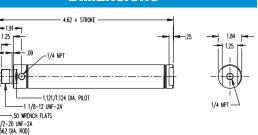
5.50 + STROKE

-1,121/1,124 DIA, PILOT (BOTH ENDS)

—1 1/8-12 UNF-2A (BOTH ENDS)

-1 1/8-12 UNF-2A (BOTH ENDS) .50 WRENCH FLATS (BOTH ENDS) -1/2-20 UNF-2A (BOTH ENDS) (.562 DIA. ROD)

- 50 WRENCH FLATS



-,378 I.D. BUSHING

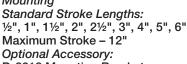
### **MRS-24**



\$73.94 **BASE PRICE** Add \$3.28 per inch of stroke

#### **Double End Rod** - Double End Mounting

Adder Per Inch of Stroke: .13



D-8318 Mounting Bracket Base Weight: 1.40

Adder Per Inch of Stroke: .26

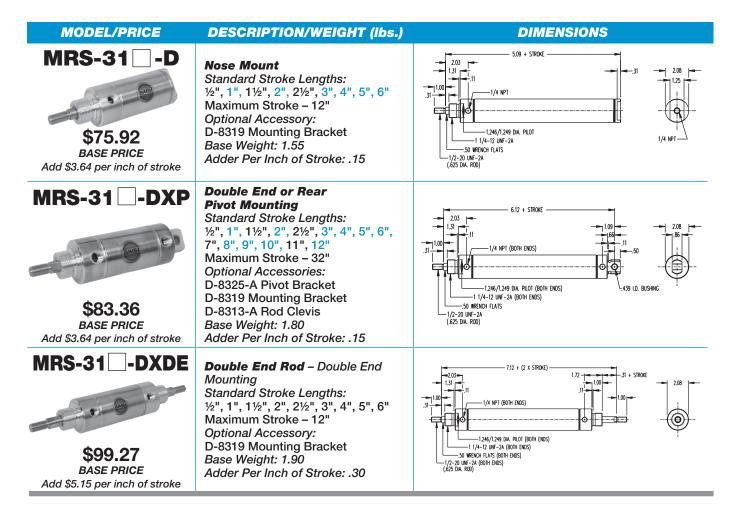




**BASE PRICE** Add \$4.99 per inch of stroke



### 2" Bore MRS Air Cylinders



## 2-1/2" Bore MRS Air Cylinders

#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS MRS-50** Nose Mount Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-8320 Mounting Bracket -1,371/1,374 DIA, PILOT Base Weight: 2.48 -1 3/8-12 UNF-2A -.62 WRENCH FLATS Adder Per Inch of Stroke: .20 BASE PRICE Add \$3.85 per inch of stroke

# 2-1/2" Bore MRS Air Cylinders (continued)

# **MODEL/PRICE**

MRS-50 -DXP



\$107.38 BASE PRICE Add \$3.85 per inch of stroke

-DXDE



\$126.15 BASE PRICE Add \$6.03 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

**Double End or Rear Pivot Mounting** 

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke - 32" Optional Accessories: D-8326-A Pivot Bracket D-8320 Mounting Bracket D-8314-A Rod Clevis Base Weight: 2.90

Adder Per Inch of Stroke: .20

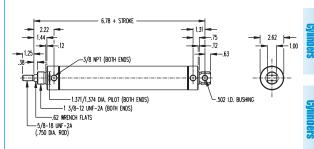
**Double End Rod** - Double End Mounting

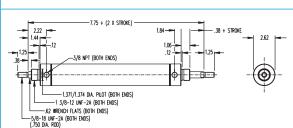
Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12"

Optional Accessory: D-8320 Mounting Bracket Base Weight: 3.15

Adder Per Inch of Stroke: .40

#### **DIMENSIONS**

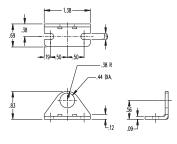




# **MRS Accessories**

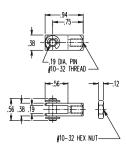
### 9/16" Bore Accessories

**D-770** \$3.90



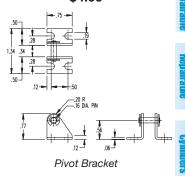
Mounting Bracket

**D-850** \$4.52

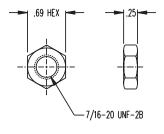


Rod Clevis

D-12321-A \$4.99



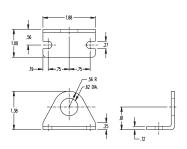
D-154 \$0.65



Mounting Nut

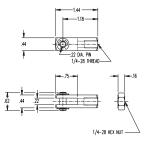
### 3/4" Bore Accessories

**D-129** \$4.30



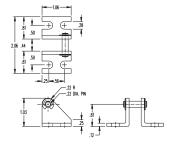
Mounting Bracket

**D-10139-A** \$8.58



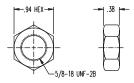
Rod Clevis

**D-10131-A** \$4.99



Pivot Bracket

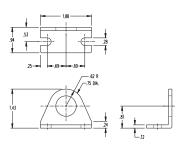
**D-9** \$0.75



Mounting Nut

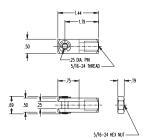
### 1-1/16" Bore Accessories

**D-8315** \$4.25



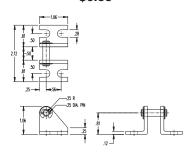
Mounting Bracket

**D-8309-A** \$8.74



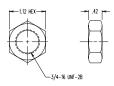
Rod Clevis

**D-8321-A** \$6.55



Pivot Bracket

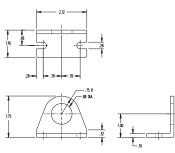
# **D-3556** \$1.05



Mounting Nut

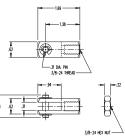
### 1-1/4" Bore Accessories

**D-8316** \$5.70



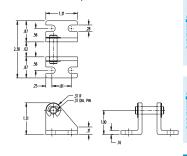
Mounting Bracket

**D-8310-A** \$8.63



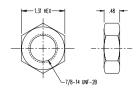
Rod Clevis

**D-8322-A** \$9.20



Pivot Bracket

**D-2545** \$1.60



Mounting Nut

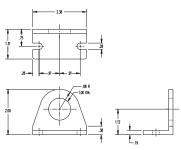
Cylinde

Non-Rot

PC Sylinders

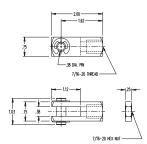
# 1-1/2" Bore Accessories

**D-8317** \$7.30



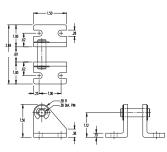
Mounting Bracket

**D-8311-A** \$10.14



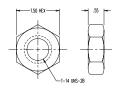
Rod Clevis

**D-8323-A** \$9.36



Pivot Bracket

**D-1331** \$3.00



Mounting Nut

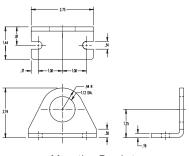
Cylind 1

500 Hydraulic Cylinders

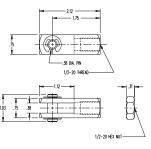
> Repairable Hole Punch

## 1-3/4" Bore Accessories

**D-8318** \$8.60

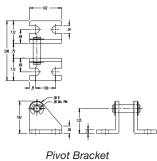


**D-8312-A** \$10.97



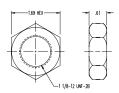
Rod Clevis

**D-8324-A** \$13.94



Mounting Bracket

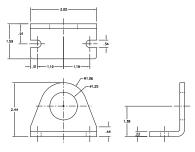
**D-8484** \$6.10



Mounting Nut

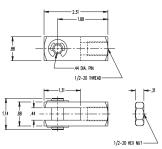
# 2" Bore Accessories

**D-8319** \$9.55



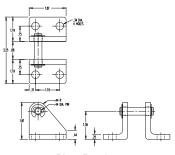
Mounting Bracket

**D-8313-A** \$14.35



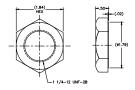
Rod Clevis

**D-8325-A** \$16.12



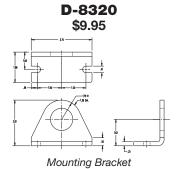
Pivot Bracket

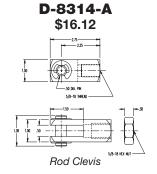
# **D-508** \$6.10

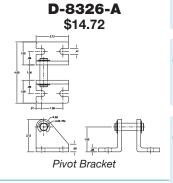


Mounting Nut

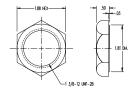
### 2-1/2" Bore Accessories







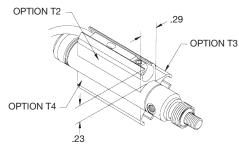


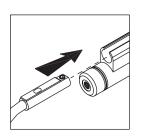


Mounting Nut

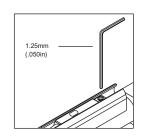
# **Switch Track Options**

For Original Line cylinders, including MRS cylinders, with -T2, T3, and T4 options









# Switch Track for use with Bimba MR, MS, MSC, and MSK Switches

Miniature Position Sensing track lengths can now be purchased separately for field mounting of custom track locations. Simply specify the length of track desired after the part number.

Mounting recommendations:

- Clean body with acetone. Remove all oil from body surface.
- Avoid mounting track over rolled construction. Locate edge of track 0.175" from rolled construction.
- Use a solid continuous bead of glue for the entire length of track used. Bead should fill center channel of track.
- Adhere to recommended cure times as specified by the glue manufacturer.

All product is sold F.O.B. shipping point. Prices are subject to change without notice.

Bores	Part Number	List Price
007 - 04	D-74168-A-length	\$3.59
06 - 31	D-78527-A-length	3.59
50 - 70	D-78528-A-length	3.59

Loctite U-05FL or similar adhesive is recommended (not included). Bore

Designator

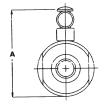
31

50

	3		
	02	9/16"	1.00
<b>-ZTT</b> options	04	3/4"	1.38
	09	1-1/16"	1.50
6"	12	1-1/4"	1.68
2"	17	1-1/2"	1.91
îtt	24	1-3/4"	2.20

# For MRS cylinders with -Z or

For 9/16" and 3/4" **Bore** 



For 1-1/16 and 2-1/2 Bore



2

2-1/2"

Bore

Δ

2.43

2.98

# Non-Rotating Original Line Air Cylinders

Bimba's new Non-Rotating Original Line stainless steel body air cylinder design consists of a unique square piston rod with rounded corners. The square rod prevents rotation better than other rod configurations, and the rounded corners provide longer seal life than conventional hexagon rods. The unusual geometry of the square rod also provides superior rotation control. All bore sizes have a rotational control of less than or equal to ±3 degrees. The special high strength aluminum alloy rod guide provides high load carrying capability and abrasion resistance. The urethane-based rod seal provides excellent seal life and leak-free service. The Non-Rotating Original Line cylinder is dimensionally interchangeable with the standard Original Line stainless steel cylinder.

# 9/16" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 2 lbs. Relaxed 4 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)
- Enter Stroke Length as 3rd Digit

#### **OPTIONS:**

#### NO CHARGE:

- SIDE PORTED REAR HEAD (Q)
- PORTS ROTATED (K)

#### REVERSE ACTING BUMPERS (B)

- \$4.06 additional
- Add .062 to overall length

#### DOUBLE ACTING BUMPERS (B)

- \$5.67 additional
- · Add .125 to overall length

#### EXTRA EXTENSION (EE)

Add \$1.35 per inch of extension

#### MAGNET (prefix M) - Add \$12.79

- Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.95 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range : -40° to 200°F

- Reverse acting add \$1.30
- Double acting add \$1.72

#### HIGH TEMPERATURE SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Reverse acting add \$10.14
- Double acting add \$14.46

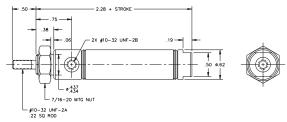


Add \$2.91 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 10" Optional Accessory: D-770 Mounting Bracket Base Weight: .09 Adder Per Inch of Stroke: .02

### DIMENSIONS



<sup>&</sup>lt;sup>®</sup>Magnalube is a registered trademark of the Carleton-Stuart Corporation.

# 9/16" Bore Non-Rotating Air Cylinders

# 9/16" Bore Non-Rotating Air Cylinders (continued)

#### **MODEL/PRICE**

NR-02



**BASE PRICE** Add \$2.91 per inch of stroke

**NR-02** 



\$37.70 BASE PRICE Add \$3.74 per inch of stroke

NR-02



\$48.15 **BASE PRICE** Add \$3.74 per inch of stroke

#### **DESCRIPTION/WEIGHT (lbs.)**

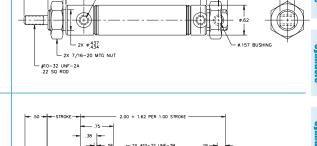
**Double Acting** - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 10" Optional Accessories: D-770 Mounting Nut D-850 Rod Clevis D-12321-A Pivot Bracket Base Weight: .09 Adder Per Inch of Stroke: .02

Reverse Single Acting - Pull Type - Rod Normally Extended -Spring Return - Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3" Maximum Stroke - 4" Optional Accessory: D-770 Mounting Bracket Base Weight: .08

Adder Per Inch of Stroke: .04 Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended - Spring Return - Rear **Pivot Mounting** Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3" Maximum Stroke - 4" Optional Accessories: D-850 Rod Clevis D-12321-A Pivot Bracket

Adder Per Inch of Stroke: .04

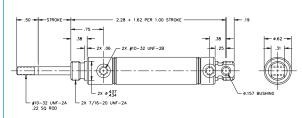
Base Weight: .08



€ ø:437

**DIMENSIONS** 

See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

1.89

# 3/4" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)

Enter Stroke Length as 3rd Digit

Add \$2.96 per inch of stroke

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)
- SIDE PORTED REAR HEAD (Q)
- PIVOT BUSHING (Y)

#### REVERSE ACTING BUMPERS (B)

- \$4.06 additional
- Add .062 to overall length

#### DOUBLE ACTING BUMPERS (B)

- \$5.67 additional
- · Add .125 to overall length

#### EXTRA EXTENSION (EE)

· Add \$1.46 per inch of extension

#### MAGNET (prefix M) - Add \$12.79

- Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.95 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch solection information. selection information.

#### LOW TEMPERATURE (N)

Temperature Range : -40° to 200°F
• Reverse acting add \$1.30

- Double acting add \$1.72

#### HIGH TEMPERATURE SEALS (V)

Temperature Range : 0° to 400°F (-18° to 205°C)

- Reverse acting add \$10.14
- Double acting add \$14.46

#### **MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS** NR-04 Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: **D-129 Mounting Bracket** L ø.624 Base Weight: .21 - 5/8-18 MTG NUT BASE PRICE Adder Per Inch of Stroke: .03 Add \$2.96 per inch of stroke **Double Acting** – Double End or -DXP Rear Pivot Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke – 24" Optional Accessories: 2x e-624 **D-129 Mounting Bracket** 1/4-28 UNF-2A .28 SQ ROD D-166-3 Rod Clevis D-13498-A Pivot Bracket **BASE PRICE** Base Weight: .29

Adder Per Inch of Stroke: .03

# 3/4" Bore Non-Rotating Air Cylinders

3/4" Bore Non-Rotating Air Cylinders (continued)

MODEL/PRICE DESCRIPTION/WEIGHT (Ibs.)

NR-04 -R

Reverse Single Acting - Pull
Type - Rod Normally Extended -

C EMEN

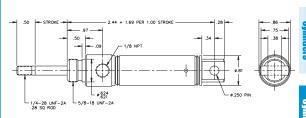
\$38.12 BASE PRICE Add \$3.74 per inch of stroke Type – Rod Normally Extended Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Accessory: D-129 Mounting Bracket Base Weight: .18 Adder Per Inch of Stroke: .07 See page 1.8 for length calculation of fractional stroke for single acting cylinders.

Cushio

NR-04 -RP



\$49.09 BASE PRICE Add \$3.74 per inch of stroke Reverse Single Acting – Pull
Type – Rod Normally Extended –
Spring Return — Rear Pivot
Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Accessories:
D-167 Mounting Brackets
D-166-3 Piston Rod Clevis
Base Weight: .18
Adder Per Inch of Stroke: .07



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

Non-Rotating

BFNR-04 -D



BASE PRICE
Add \$2.96 per inch of stroke

Double Acting – Front Block Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .22 Adder Per Inch of Stroke: .03 BFNR-04 -R



\$61.31 BASE PRICE Add \$3.74 for conduit outlet Pull Type – Front Block Mounting Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Base Weight: .19 Adder Per Inch of Stroke: .07

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

BFTNR-04\_-D

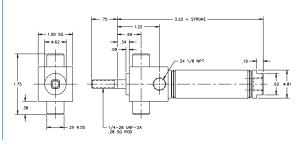


\$75.04

BASE PRICE

Add \$2.96 per inch of stroke

Double Acting - Front Block
Trunnion Mounting - Air Return
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke - 12"
Optional Accessories:
TRB-2 Trunnion Brackets
D-166-3 Rod Clevis
Base Weight: .29
Adder Per Inch of Stroke: .03



line Air linders

> Rod Lock Cylinders

> > 500 Hydraulic

Repairable Hole Punch

# I-I/I6" Bore Non-Rotating Air Cylinders

- Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 6 lbs. Relaxed 12 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)

☐ Enter Stroke Length as 3rd Digit

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)SIDE PORTED REAR HEAD (Q)
- PIVOT BUSHING (Y)

#### REVERSE ACTING BUMPERS (B)

- \$4.06 additional
- Add .062 to overall length

DOUBLE ACTING BUMPERS (B)

• \$5.67 additional

Add .125 to overall length

#### EXTRA EXTENSION (EE)

Add \$1.46 per inch of extension

- MAGNET (prefix M) Add \$15.86 Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.95 per track. See page 1.9 for track location details. See Switch Products. page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range : -40° to 200°F
• Reverse acting add \$1.30

- Double acting add \$1.72

#### HIGH TEMPERATURE SEALS (V)

Temperature Range : 0° to 400°F (-18° to 205°C)
• Reverse acting add \$11.23

- Double acting add \$17.26

#### **MODEL/PRICE**

### NR-09



BASE PRICE Add \$2.96 per inch of stroke

#### NR-09 -DXP



**BASE PRICE** Add \$2.96 per inch of stroke

### NR-09 -R



**RASE PRICE** Add \$4.52 per inch of stroke

### DESCRIPTION/WEIGHT (lbs.)

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: **D-129 Mounting Bracket** Base Weight: .33 Adder Per Inch of Stroke: .05

**Double Acting** - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 24"

Optional Accessories: **D-129 Mounting Bracket** D-166-1 Rod Clevis D-13498-A Pivot Bracket

Base Weight: .33

Adder Per Inch of Stroke: .05

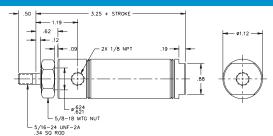
Reverse Single Acting - Pull Type - Rod Normally Extended -Spring Return - Front Nose Mounting

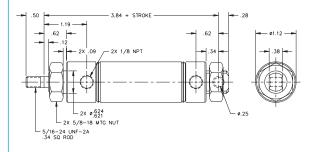
Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6"

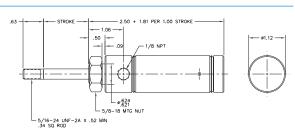
Optional Accessory: D-129 Mounting Bracket Base Weight: .24

Adder Per Inch of Stroke: .16

#### **DIMENSIONS**







See page 1.8 for length calculation of fractional stroke for single acting cylinders.

# I-I/I6" Bore Non-Rotating Air Cylinders

# 1-1/16" Bore Non-Rotating Air Cylinders (continued)

#### MODEL/PRICE

#### DESCRIPTION/WEIGHT (lbs.)

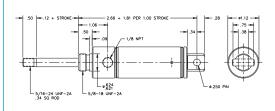
#### **DIMENSIONS**

NR-09□-RP



\$50.49 BASE PRICE Add \$4.52 per inch of stroke

Reverse Single Acting – Pivot or Pull Type – Rod Normally Extended Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Accessories: D-166-1 Piston Rod Clevis D-167 Mounting Bracket Base Weight: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

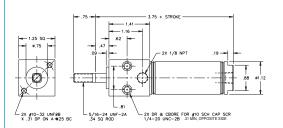
BFNR-09 -D



\$63.44 BASE PRICE Add \$2.96 per inch of stroke

**Double Acting** – Front Block Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .49 Adder Per Inch of Stroke: .05

Adder Per Inch of Stroke: .16

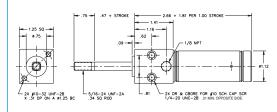


BFNR-09 □-R



\$69.42 BASE PRICE Add \$4.52 per inch of stroke

Reverse Single Acting – Front Block Mounting – Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Base Weight: .36 Adder Per Inch of Stroke: .16



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

BFTNR-09 -D

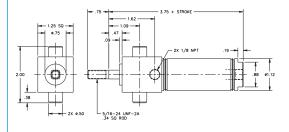


\$77.17

BASE PRICE

Add \$2.96 per inch of stroke

Double Acting – Front Block Trunnion Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Optional Accessories: TRB-2 Trunnion Brackets D-166-1 Rod Clevis Base Weight: .49 Adder Per Inch of Stroke: .05



Repairable
Hole Punch

# I-I/2" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 8.5 lbs. Relaxed 17 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)

Enter Stroke Length as 3rd Digit

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)
- SIDE PORTED REAR HEAD (Q)
- PIVOT BUSHING (Y)

#### REVERSE ACTING BUMPERS (B)

- \$4.42 additional
- Add .062 to overall length

#### DOUBLE ACTING BUMPERS (B)

- \$6.76 additional
- · Add .125 to overall length

#### EXTRA EXTENSION (EE)

Add \$2.03 per inch of extension

- MAGNET (prefix M) Add \$19.14
   Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.95 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range : -40° to 200°F
• Reverse acting add \$1.72

- Double acting add \$2.08

#### HIGH TEMPERATURE SEALS (V)

Temperature Range : 0° to 400°F (-18° to 205°C)
• Reverse acting add \$13.26

- Double acting add \$19.14

# **MODEL/PRICE**

**\$71.14** BASE PRICE Add \$4.16 per inch of stroke **DESCRIPTION/WEIGHT (lbs.)** 

Double Acting - Air Return -

Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-241 Mounting Bracket Base Weight: .69

Adder Per Inch of Stroke: .08

- 1.50 .88 → 2X 1/8 NPT 3/4-16 7/16-20 UNF-2A .47 SQ ROD

**DIMENSIONS** 

-DXP



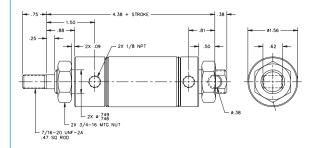
\$87.00 BASE PRICE Add \$4.16 per inch of stroke **Double Acting** - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke - 24" Optional Accessories: **D-241 Mounting Bracket** 

D-231-1 Rod Clevis

D-8323-A Pivot Bracket Base Weight: .82

Adder Per Inch of Stroke: .08



# I-I/2" Bore Non-Rotating Air Cylinders

### 1-1/2" Bore Non-Rotating Air Cylinders (continued)

**MODEL/PRICE** 

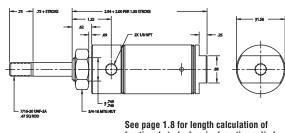
**DESCRIPTION/WEIGHT (lbs.)** 

**DIMENSIONS** 



\$69.94 BASE PRICE Add \$6.24 per inch of stroke

Reverse Single Acting - Pull Type - Rod Normally Extended Spring Return - Spring force 8.5 lbs. relaxed, 17 lbs. compressed -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Accessory: D-241 Mounting Bracket Base Weight: .44 Adder Per Inch of Stroke: .22



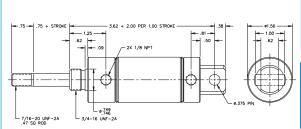
fractional stroke for single acting cylinders.

NR-17



Add \$6.24 per inch of stroke

Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended - Spring Return - Spring Force 8.5 lbs. relaxed, 17 lbs. compressed - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Accessories: D-231-1 Piston Rod Clevis D-229 Mounting Bracket Base Weight: .45 Adder Per Inch of Stroke: .22

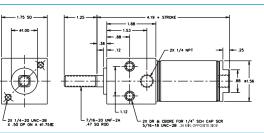


See page 1.8 for length calculation of fractional stroke for single acting cylinders.



\$100.26 BASE PRICE Add \$4.16 per inch of stroke

**Double Acting** - Front Block Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .99 Adder Per Inch of Stroke: .08



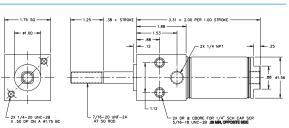


\$104.21 BASE PRICE Add \$6.24 per inch of stroke

**Pull Type** - Front Block Mounting - Rod Normally Extended -Reverse Single Acting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Base Weight: .96

Adder Per Inch of Stroke: .22

Adder Per Inch of Stroke: .08

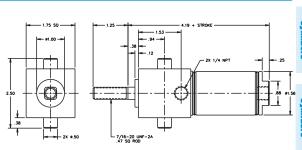


See page 1.8 for length calculation of fractional stroke for single acting cylinders.



**\$115.44 BASE PRICE** Add \$4.16 per inch of stroke

**Double Acting** - Front Block Trunnion Mounting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 12" Optional Accessories: TRB-2 Trunnion Brackets D-231-1 Rod Clevis Base Weight: 1.06



# 2" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 15 lbs. Relaxed 30 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)

Enter Stroke Length as 3rd Digit

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)
- SIDE PORTED REÀR HEAD (Q)

#### REVERSE ACTING BUMPERS (B)

- \$5.15 additional
- Add .062 to overall length

#### DOUBLE ACTING BUMPERS (B)

- \$8.74 additional
- Add .125 to overall length

#### EXTRA EXTENSION (EE)

• Add \$2.24 per inch of extension

MAGNET (prefix M) - Add \$22.20

- Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.95 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Reverse acting add \$2.39
- Double acting add \$3.90

#### HIGH TEMPERATURE SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Reverse acting add \$18.25
- Double acting add \$24.34

# MODEL/PRICE

# NR-31□-D



\$103.32 BASE PRICE Add \$4.84 per inch of stroke

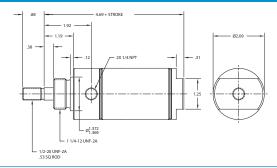
### **DESCRIPTION/WEIGHT (lbs.)**

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessories: D-615 Mounting Bracket

D-508 Mounting Nut Base Weight: 1.40

Adder Per Inch of Stroke: .15

### **DIMENSIONS**



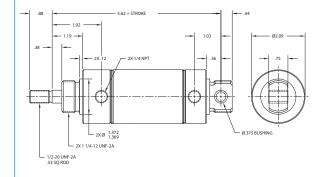
**NR-31 □-DXP** 



\$123.86 BASE PRICE Add \$4.84 per inch of stroke Double Acting – Universal
Mounting Type – Pivot or Double
End — Air Return
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6",
7", 8", 9", 10", 11", 12"
Maximum Stroke – 24"
Optional Accessories:
D-615 Mounting Bracket
D-231-3 Rod Clevis

D-620 Pivot Bracket D-508 Mounting Nut Base Weight: 1.62

Adder Per Inch of Stroke: .15



# 2" Bore Non-Rotating Air Cylinders

### 2" Bore Non-Rotating Air Cylinders (continued)

#### **DESCRIPTION/WEIGHT (lbs.)**

#### **DIMENSIONS**

MODEL/PRICE



\$124.02 BASE PRICE Add \$8.37 per inch of stroke

NR-31
☐-RP



\$135.82 BASE PRICE Add \$8.37 per inch of stroke

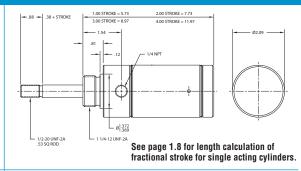
Reverse Single Acting — Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 4" Optional Accessories: D-129 Mounting Bracket

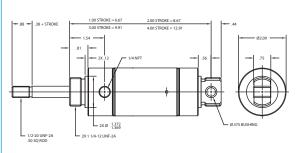
D-129 Mounting Bracket D-508 Mounting Nut Base Weight: 1.24 Adder Per Inch of Stroke: .43

Reverse Single Acting — Pivot or Pull Type – Rod Normally Extended Spring Return – Rear Pivot Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 4"
Optional Accessories:
D-231-3 Piston Rod Clevis
D-620 Pivot Bracket
D-508 Mounting Nut
D-615 Mounting Bracket

Base Weight: 1.46

Adder Per Inch of Stroke: .43





See page 1.8 for length calculation of fractional stroke for single acting cylinders.

I Air Three

ree-Position Cylinders

Cushion

MRS®

Non-Rotating Gylinders

2 2

All Stainles: Non-Repairat

All Stainles

Z Line Air

Rod Lock

500 Hydraulic Gylinders

> Repairable Hole Punch

# 2-1/2" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)
- Enter Stroke Length as 3rd Digit

#### **OPTIONS:**

#### NO CHARGE:

- PORTS ROTATED (K)
- SIDE PORTED REÀR HEAD (Q)

#### DOUBLE ACTING BUMPERS (B)

- \$8.74 additional
- · Add .125 to overall length

#### EXTRA EXTENSION (EE)

Add \$2.55 per inch of extension

#### MAGNET (prefix M) - Add \$22.20

• Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.95 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

#### LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

Double acting add \$4.63

#### HIGH TEMPERATURE SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

Double acting add \$24.34

# **MODEL/PRICE** NR-50



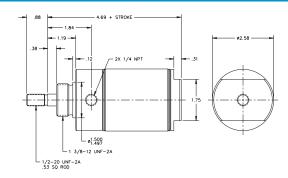
\$148.30 BASE PRICE Add \$5.25 per inch of stroke

#### DESCRIPTION/WEIGHT (lbs.)

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessories: D-615-1 Mounting Bracket D-2540 Mounting Nut Base Weight: 1.98

Adder Per Inch of Stroke: .17

### **DIMENSIONS**



NR-50 -DXP



\$165.10 **BASE PRICE** Add \$5.25 per inch of stroke

**Double Acting** – Universal Mounting Type - Pivot or Double End - Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

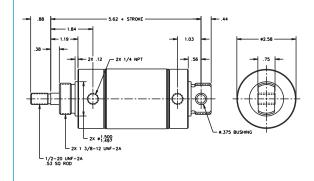
Maximum Stroke - 24"

Optional Accessories: D-615-1 Mounting Bracket

D-231-3 Rod Clevis D-620 Pivot Bracket

D-2540 Mounting Nut Base Weight: 2.27

Adder Per Inch of Stroke: .17



#### Accessories –

- For 9/16" bore, see page 1.20.
- For 3/4" bore, see page 1.28.
- For 1-1/16" bore, see page 1.40.
- For 1-1/2" bore, see page 1.53.
- For 2" bore, see page 1.60
- For 2-1/2" bore, see page 1.62.

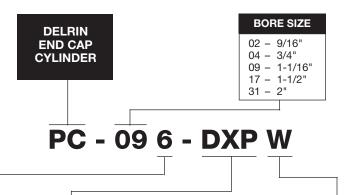


The Bimba PC Cylinder has a stainless steel body, stainless steel rod and acetal resin end caps. It is ideal for applications and environments that require exposure to moisture, lubricants and specific solvents.

### **How to Order**

The model number of all PC Cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and options. Please refer

to the charts below for an example of model number PC-096-DXPW. This is an 1-1/16" bore. 6" stroke PC cylinder with a universal mount and rod wiper.



#### STANDARD STROKE **LENGTHS**

All models: 1/2", 1", 1-1/2", 2", 2-1/2", 3", 4", 5", 6"

DXP & DXDE models: 7", 8", 9", 10", 11", 12"

Consult your local distributor for price and availability of nonstandard strokes

#### **MOUNTING**

D Nose Mount

DXP Universal Mount

DXDE - Double Ended Rod

### (in alphabetical order, except for EE which is last)

**OPTIONS** 

99 - HT-99 oil pre-lube

B - Bumpers

C - Air Cushion, both ends

C1 - Air Cushion, front head only

C2 - Air Cushion, rear head only K - Pivot 90° (DXP model only)

M - Magnetic Piston

NT - No Thread

Q - Side Ported Rear Head

T - Switch Track (T2, T3 or T4, see page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.)

V - Fluoroelastomer Seals (for compatibility only)

W - Rod Wiper (not available for 9/16" bore)

EEX.XX - Extra Extension

### **Approximate Power Factors**

9/16" 0.2 For example, a PC-096-DXPW will exert 3/4" 0.4 a force of 0.9 times the air line pressure; 1-1/16" a PC-173-D will exert a force of 1.7 0.9 1-1/2" 1.7 times the air pressure, etc. 2" 3.1

# **List Prices**

	Mou	nting							Options					
Bore	D	DXP	Stroke Adder*	B Bumpers	С	C1 or C2	C with V D & DXP	C1V or C2V** D & DXP	EE Extra Extension per inch	K Pivot 90° (DXP only)	M Magnetic Piston	T Switch Track (T2,T3,T4)	V Fluoro- elastomer Seals	W Rod Wiper
9/16" (02)	\$38.43	\$40.98	\$2.18	\$5.30	N/A	N/A	N/A	N/A	\$1.20		\$11.96		\$13.62	N/A
3/4" (04)	40.82	43.84	2.18	5.30	\$19.71	\$10.05	\$41.50	\$32.29	1.20		11.96	\$3.69 per	13.62	\$3.69
1-1/16" (09)	42.85	46.44	2.18	5.30	21.53	10.92	46.75	36.09	1.20	N/C	14.82		16.12	3.69
1-1/2" (17)	54.81	60.06	3.33	6.40	25.17	12.53	51.95	39.78	1.77		17.84	Track	17.84	3.69
2" (31)	85.90	92.87	3.59	8.11	40.82	19.92	79.98	59.64	1.92		20.80		22.83	3.69

	Mounting						Options							
Bore	DXDE	Stroke Adder*	B Bumpers	С	C with V**	C1V	EE Extra Extension per inch	M Magnetic Piston	T Switch Track (T2,T3,T4)	V Fluoro- elastomer Seals	W Rod Wiper			
9/16" (02)	\$53.61	\$2.70	\$5.30	N/A	N/A	N/A	\$1.46	\$11.96		\$17.84	N/A			
3/4" (04)	60.01	2.70	5.30	\$19.71	\$46.12	\$36.09	1.46	11.96	\$3.55	17.84	\$7.33			
1-1/16" (09)	63.28	2.70	5.30	21.53	50.96	39.78	1.46	14.82	per	20.59	7.33			
1-1/2" (17)	82.78	5.10	6.40	25.17	59.49	47.22	2.55	17.84	Track	22.83	7.33			
2" (31)	120.28	5.25	8.11	40.82	87.10	67.08	2.65	20.80		30.21	7.33			

<sup>\*</sup>Nonstandard fractional strokes are priced to the next full inch increment.

No charge Option - NT, Q

# **Stainless Steel Accessory Prices**

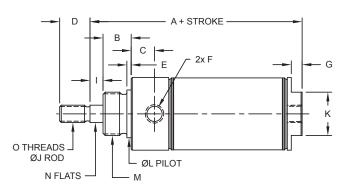
Bore	Rod En	d Clevis	Mounting Nut				
Bore	Model	Price	Model	Price			
9/16" (02)	D-850-SS	\$26.83	D-154-SS	\$1.85			
3/4" (04)	D-54565-SS	29.85	D-9-SS	2.60			
1-1/16" (09)	D-54564-SS	33.75	D-9-SS	2.60			
1-1/2" (17)	D-54562-SS	41.50	D-1331-SS	4.10			
2" (31)	D-54563-SS	49.09	D-508-SS	8.75			

Bore	Foot B	racket	Pivot Bracket				
Bore	Model	Price	Model	Price			
9/16" (02)	D-770-SS	\$7.35	D-55202-SS	\$19.08			
3/4" (04)	D-129-SS	8.15	D-55203-SS	23.24			
1-1/16" (09)	D-129-SS	8.15	D-55203-SS	23.24			
1-1/2" (17)	D-61288-SS	16.65	D-55204-SS	28.81			
2" (31)	D-615-SS	35.55	D-55205-SS	35.78			

<sup>\*\*</sup>Price adder includes the cushion and the fluoroelastomer seals.

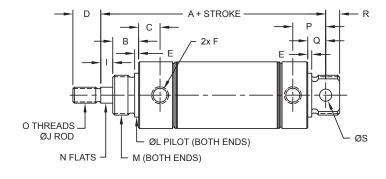
# **Dimensions**

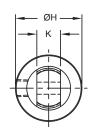
### **D** Mounting Style



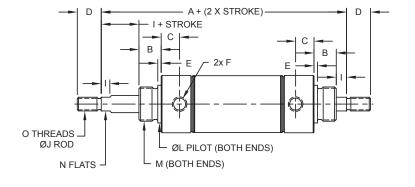


# **DXP Mounting Style**





### **DXDE** Mounting





Standard Air

Cylinders

Cushion

MRS®

Non-Rotating

PG PG

All Stainless Non-Repairable

All Stainles

Z Line Air

Rod Lock

500 Hydraul Cylinders

> Repairable Hole Punch

### **Dimensions**

### **D** Mounting Style

Bore	Α	A (cushion or Q option)	В	С	D	Е	F	G	Н	H (cushion option)	ı	J	К	L	М	N	0
9/16" (02)	2.28		0.38	0.38	0.50	0.06	#10-32	0.19	0.61			0.19	0.50	.434/437	7/16-20		#10-32
3/4" (04)	2.97	3.44	0.50	0.47	0.50	0.09	1/8 NPT	0.19	0.81	0.96		0.25	0.63	.621/.624	5/8-18		1/4-28
1-1/16" (09)	3.25	3.50	0.50	0.56	0.50	0.09	1/8 NPT	0.19	1.13	1.13	0.13	0.31	0.88	.621/.624	5/8-18	0.25	5/16-24
1-1/2" (17)	3.69	3.88	0.63	0.63	0.75	0.09	1/8 NPT	0.25	1.56	1.56	0.25	0.44	0.88	.996/.999	1-14	0.38	7/16-20
2" (31)	4.69	5.27	0.81	0.72	0.88	0.13	1/4 NPT	0.31	2.08	2.08	0.38	0.63	1.25	1.372/1.375	1-1/4-12	0.50	1/2-20

Magnetic Piston Length Adder: 0.125" for 1-1/16" and 1-1/2", all other sizes 0.250"

## **DXP Mounting Style**

Bore	Α	В	С	D	E	F	Н	H (cushion option)	I	J
9/16" (02)	2.56	0.38	0.38	0.50	0.06	#10-32	0.61			0.19
3/4" (04)	3.75	0.50	0.47	0.50	0.09	1/8 NPT	0.86	0.96		0.25
1-1/16" (09)	3.84	0.50	0.56	0.50	0.09	1/8 NPT	1.13	1.13	0.13	0.31
1-1/2" (17)	4.38	0.63	0.63	0.75	0.09	1/8 NPT	1.56	1.56	0.25	0.44
2" (31)	5.63	0.81	0.73	0.88	0.13	1/4 NPT	2.08	2.08	0.38	0.63

Bore	K	L	М	N	0	Р	Q	R	S
9/16" (02)	0.31	.434/.437	7/16-20		#10-32	0.38	0.25	0.19	0.16
3/4" (04)	0.38	.621/.624	5/8-18		1/4-28	0.63	0.34	0.28	0.25
1-1/16" (09)	0.38	.621/.624	5/8-18	0.25	5/16-24	0.63	0.34	0.28	0.25
1-1/2" (17)	0.63	.996/.999	1-14	0.38	7/16-20	0.81	0.50	0.38	0.38
2" (31)	0.74	1.372/1.375	1-1/4-12	0.50	1/2-20	1.03	0.56	0.44	0.38

Magnetic Piston Length Adder: 0.125" for 1-1/16" and 1-1/2", all other sizes 0.250"

### **DXDE** Mounting

Bore	Α	В	С	D	E	F	Н	H (cushion option)	1	J	L	М	N	0
9/16" (02)	2.94	0.38	0.38	0.50	0.06	#10-32	0.61			0.19	.434/.437	7/16-20		#10-32
3/4" (04)	4.00	0.50	0.47	0.50	0.09	1/8 NPT	0.86	0.96		0.25	.621/.624	5/8-18		1/4-28
1-1/16" (09)	4.00	0.50	0.56	0.50	0.09	1/8 NPT	1.13	1.13	0.13	0.31	.621/.624	5/8-18	0.25	5/16-24
1-1/2" (17)	5.13	0.63	0.63	0.75	0.09	1/8 NPT	1.56	1.56	0.25	0.44	.996/.999	1-14	0.38	7/16-20
2" (31)	6.56	0.81	0.73	0.88	0.13	1/4 NPT	2.08	2.08	0.38	0.63	1.372/1.375	1-1/4-12	0.50	1/2-20

Magnetic Piston Length Adder: 0.250"

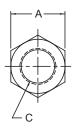
# **Bumper Length Adder**

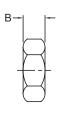
9/16" (02)	3/4" (04)	1-1/16" (09)	1-1/2" (17)	2" (31)
0.125	0	0.125*	0.125	0.250

\*For DXDE model, add 0.500"

# **Dimensions**

### Stainless Steel Mounting Nut\*

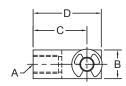


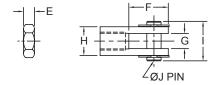


*Bore	Model	Α	В	С
9/16" (02)	D-154-SS	0.69	0.25	7/16-20
3/4" (04)	D-9-SS	0.94	0.38	5/8-18
1-1/16" (09)	D-9-SS	0.94	0.38	5/8-18
1-1/2" (17)	D-1331-SS	1.50	0.55	1-14
2" (31)	D-508-SS	1.88	0.50	1-1/4-12

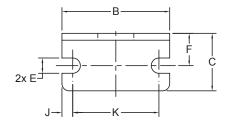
\*See page 1.104 for torque specifications

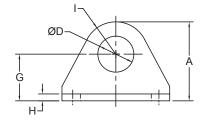
# Stainless Steel Rod End Clevis (includes nut)





### Stainless Steel Foot Bracket





### Stainless Steel Rod End Clevis (includes nut)

Bore	Model	Α	В	С	D	E	F	G	Н	1	J
9/16" (02)	D-850-SS	#10-32	0.38	0.75	0.94	0.13	0.56	0.19	0.38	0.56	0.19
3/4" (04)	D-54565-SS	1/4-28	0.50	0.94	1.19	0.16	0.69	0.25	0.50	0.69	0.25
1-1/16" (09)	D-54564-SS	5/16-24	0.50	0.94	1.19	0.19	0.69	0.25	0.50	0.69	0.25
1-1/2" (17)	D-54562-SS	7/16-20	0.75	1.31	1.69	0.25	0.94	0.38	0.75	1.03	0.38
2" (31)	D-54563-SS	1/2-20	0.75	1.31	1.69	0.31	0.94	0.38	0.75	1.03	0.38

### Stainless Steel Foot Bracket

Bore	Model	Α	В	С	D	E	F	G	Н	- 1	J	K
9/16" (02)	D-770-SS	0.84	1.38	0.69	0.44	0.19	0.38	0.56	0.09	0.38	0.19	1.00
3/4" (04)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56	0.19	1.50
1-1/16" (09)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56	0.19	1.50
1-1/2" (17)	D-61288-SS	1.75	2.50	1.50	1.03	0.28	0.75	1.00	0.12	0.75	0.31	1.88
2" (31)	D-615-SS	2.50	3.13	1.63	1.38	0.34	1.00	1.50	0.25	1.00	0.44	2.25

# Three-Position

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3	3

# MRS®

# Non-Rotatir

# Pinder:



# All Stainles Renairable

# Z Line Ai

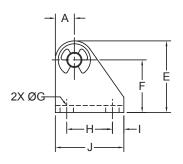
# Rod Lock

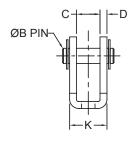
# 500 Hydraulion Cylinders

Hole Punch

# **Dimensions**

### **Stainless Steel Pivot Bracket**





Bore	Model	Α	В	С	D	E	F	G	Н	I	J	K
9/16" (02)	D-55202-SS	0.20	0.16	0.31	0.06	0.76	0.56	0.20	0.50	0.13	0.75	0.44
3/4" (04)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/16" (09)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/2" (17)	D-55204-SS	0.38	0.38	0.63	0.13	1.75	1.38	0.28	1.00	0.25	1.50	0.91
2" (31)	D-55205-SS	0.38	0.38	0.75	0.25	1.75	1.38	0.28	1.00	0.25	1.50	1.25

# **Specifications**

Pressure Rating: 100 psi (Air)

Temperature Range: 32°F to 160°F (0°C to 72°C)

Delrin End Caps

304 Stainless Steel Body 303 Stainless Steel Rod

Anodized Aluminum Alloy Piston

Options: Buna N Bumpers

Polyurethane Wiper

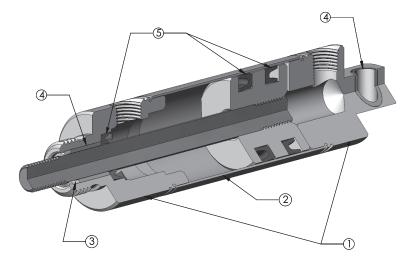
Fluoroelastomer Seals (for compatibility only,

not high temperature)

	CYLINDER WEIGHT (lbs.)													
Bore		Base Weigh	t	Adder	per 1"									
Боге	D	DXP	DXDE	D & DXP	DXDE									
9/16" (02)	0.05	0.06	0.07	0.02	0.03									
3/4" (04)	0.13	0.15	0.18	0.03	0.05									
1-1/16" (09)	0.21	0.25	0.3	0.05	0.07									
1-1/2" (17)	0.46	0.48	0.6	0.08	0.13									
2" (31)	1.08	1.17	1.48	0.15	0.24									

	MOUNTING NUT	
Bore Size	Thread Size	Max Torque (in- lbs.)
9/16" (02)	7/16-20	4.0
3/4" (04) 1-1/16" (09)	5/8-18	12.0
1-1/2" (17)	1-14	30.0
2" (31)	1 1/4-12	45.0

# **Component Description**



- 1. Corrosion resistant 303 Stainless Steel end caps
- 2. 304 SS body with mirror finish ID for long, reliable seal life.
- Urethane rod wiper designed to withstand exposure to harsh chemical solutions while limiting ingress of the solutions and application matter into the cylinder.
- PTFE-based rod and pivot bushings selected for their resistance to many commonly used cleaning solutions.
- 5. Nitrile seals are standard with optional high temperature or other materials available.

# Standard All Cylinders

Three-Positic Cylinders

Cushion

MRS®

Non-Rotatin

PG

All Stainless Non-Repairab

All Stainles

Z Line A

Rod Loc Cylinder

00 Hydraulic

Repairable
Hole Punch
Cylinders

# **Operating Specifications**

# **Pressure Rating**

250 psi air maximum

# **Temperature Rating**

-20°F to 200°F. Note that if the magnetic piston is used, maximum temperature is derated to 185°F. Fluoroelastomer seals rated for higher temperatures (up to 400°F) are available. Fluoroelastomer seals (option "V") should be ordered for chemical compatibility only. The temperature rating of the standard Urethane rod wiper is 200 degrees F. If a cylinder temperature rating of higher than 200 degrees F is required please contact your local distributor to request a quote for a custom design to meet your application requirements.

If cylinders are operated at temperatures below 0°F for extended time periods, our low temperature option (N) is recommended. This option has a temperature range of -40°F to 200°F. If cylinders are operated below -20°F with low temperature seals for extended time periods, cylinder performance will be affected by the cold temperature.

### Lubrication

Food grade synthetic grease



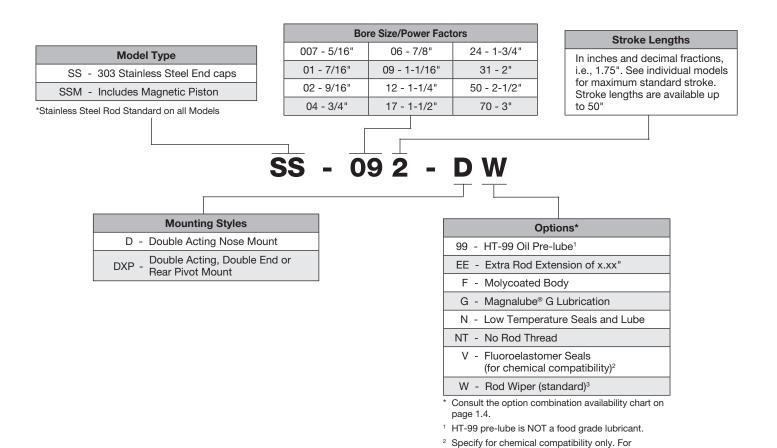
### **How to Order**

The model number of all Original Line Cylinders consists of three alphanumeric clusters. These designate product type, bores size and stroke length, and mounting styles and options.

Please refer to the charts below for an example of model number SS-092-DW. This is a 303 Stainless Steel End cap Cylinder, 1-1/16" bore, Double Acting Nose Mount, Rod Wiper (standard).

cylinders rated over 200°F, see the note under Operating Specifications on previous page. Rod Wiper is standard; "W" option must be

included in part number.



# **List Prices**

	Mou	nting	Stroke	Options								
Bore	D	DXP	Adder	EE (per inch)	N	М	v					
5/16" (007)	\$74.15	\$91.26	\$1.82	\$0.99	\$1.51	\$8.84	\$12.17					
7/16" (01)	77.84	99.63	2.03	0.99	1.51	9.46	12.17					
9/16" (02)	79.56	102.44	2.03	0.99	1.51	10.92	12.17					
3/4" (04)	92.04	112.74	2.03	0.99	1.51	10.92	12.32					
7/8" (06)	93.60	119.96	2.03	0.99	1.51	11.23	14.72					
1-1/16" (09)	99.53	120.12	2.03	0.99	1.51	13.52	14.72					
1-1/4" (12)	103.32	121.68	2.55	1.51	2.34	14.09	16.33					
1-1/2" (17)	109.82	126.88	3.12	1.51	2.86	16.33	16.33					
1-3/4" (24)	114.30	134.94	3.12	1.66	3.02	16.80	20.85					
2" (31)	118.82	136.45	3.54	1.66	3.54	18.93	21.94					
2-1/2" (50)	158.86	191.31	3.69	2.18	4.37	19.66	21.94					
3" (70)	217.10	262.18	4.37	2.18	4.37	33.44	22.72					

<sup>\*</sup>No Charge Options: NT

Note: Pricing for fractional and non-standard stroke lengths follow the same pricing rules as our standard Original Line cylinders.

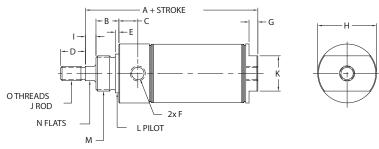
## **Stainless Steel Accessory Prices**

Bore	Rod End C	levis	Mounting	Nut	Foot Brad	cket	Pivot Bracke	t (1 pc.)	Pivot Bracket (2 pc.)		
bore	Model	Price	Model	Price	Model	Price	Model	Price	Model	Price	
5/16" (007)	D-26690-SS	\$21.11	D-801-SS	\$1.30	D-26765-SS	\$14.80	D-26689-SS	\$40.25	D-113373-SS	\$49.82	
7/16" (01)	D-850-SS	26.83	D-801-SS	1.30	D-770-SS	7.35	D-55202-SS	19.08	D-12321-SS	42.22	
9/16" (02)	D-850-SS	26.83	D-154-SS	1.85	D-770-SS	7.35	D-55202-SS	19.08	D-12321-SS	42.22	
3/4" (04)	D-54565-SS	29.85	D-9-SS	2.60	D-129-SS	8.15	D-55203-SS	23.24	D-13498-SS	45.34	
7/8" (06)	D-54565-SS	29.85	D-9-SS	2.60	D-129-SS	8.15	D-55203-SS	23.24	D-13498-SS	45.34	
1-1/16" (09)	D-54564-SS	33.75	D-9-SS	2.60	D-129-SS	8.15	D-55203-SS	23.24	D-13498-SS	45.34	
1-1/4" (12)	D-54562-SS	41.50	D-3556-SS	3.40	D-241-SS	25.60	D-111614-SS	47.89	D-1360-SS	48.20	
1-1/2" (17)	D-54562-SS	41.50	D-3556-SS	3.40	D-241-SS	25.60	D-55204-SS	28.81	D-229-SS	67.29	
1-3/4" (24)	D-54563-SS	49.09	D-1331-SS	4.10	D-1337-SS	40.60	D-55204-SS	28.81	D-620-1-SS	74.52	
2" (31)	D-54563-SS	49.09	D-508-SS	8.75	D-615-SS	35.55	D-55205-SS	35.78	D-620-SS	76.86	
2-1/2" (50)	D-54563-SS	49.09	D-2540-SS	18.20	D-615-1-SS	35.55	D-55205-SS	35.78	D-620-SS	76.86	
3" (70)	D-8314-SS 53.66 D		D-5379-SS	27.85	D-19127-SS	51.60	D-111613-SS	75.40	D-13512-SS	80.44	

Repairable Hole Punch

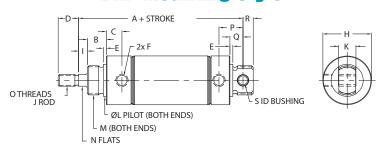
# **Dimensions**

### **D** Mounting Style



Bore	Α	В	С	D	Е	F	G	Н	I	J	K	L	М	N	0
5/16" (007)	1.55	0.31	0.16	0.38	N/A	#10-32	N/A	0.61	N/A	0.125	N/A	N/A	3/8-24	N/A	#5-40
7/16" (01)	2.13	0.38	0.35	0.50	0.05	#10-32	0.19	0.74	N/A	0.188	0.38	0.433/0.437	7/16-20	N/A	#10.32
9/16" (02)	2.28	0.38	0.38	0.50	0.06	#10-32	0.19	0.62	N/A	0.188	0.50	0.434/0.437	7/16-20	N/A	#10-32
3/4" (04)	2.97	0.50	0.47	0.50	0.09	1/8 NPT	0.19	0.86	N/A	0.250	0.62	0.621/0.624	5/8-18	N/A	1/4-28
7/8" (06)	2.71	0.50	0.47	0.50	0.09	1/8 NPT	0.19	0.93	N/A	0.250	0.62	0.621/0.624	5/8-18	N/A	1/4-28
1-1/16" (09)	3.25	0.50	0.57	0.50	0.09	1/8 NPT	0.19	1.11	0.12	0.312	0.88	0.621/0.624	5/8-18	0.25	5/16-24
1-1/4" (12)	3.81	0.63	0.75	0.75	0.09	1/8 NPT	0.25	1.33	0.25	0.438	0.88	0.746/0.749	3/4-16	0.38	7/16-20
1-1/2" (17)	3.69	0.66	0.63	0.75	0.09	1/8 NPT	0.25	1.56	0.25	0.438	0.88	0.746/0.749	3/4-16	0.38	7/16-20
1-3/4" (24)	4.44	0.75	0.88	0.88	0.09	1/4 NPT	0.25	1.85	0.31	0.500	1.25	1.029/1.032	1-14	0.44	1/2-20
2" (31)	4.69	0.81	0.75	0.88	0.13	1/4 NPT	0.31	2.09	0.38	0.625	1.25	1.372/1.375	1-1/4-12	0.50	1/2-20
2-1/2" (50)	4.69	0.81	0.66	0.88	0.13	1/4 NPT	0.31	2.58	0.38	0.625	1.75	1.497/1.500	1-3/8-12	0.50	1/2-20
3" (70)	5.25	1.00	0.72	1.25	0.19	3/8 NPT	0.31	3.13	0.38	0.750	2.00	1.622/1.625	1-1/2-12	0.63	5/8-18

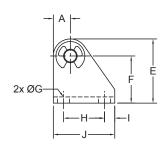
# **DXP Mounting Style**

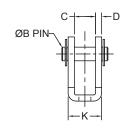


Bore	Α	В	С	D	E	F	Н	I	J	K	L	М	N	0	Р	Q	R	S
5/16" (007)	1.94	0.31	0.16	0.38	N/A	#10-32	0.50 SQ	N/A	0.125	0.25	N/A	3/8-24	N/A	#5-40	0.34	0.19	0.16	0.13
7/16" (01)	2.56	0.38	0.35	0.50	0.05	#10-32	Ø.74	N/A	0.188	0.31	0.433/0.437	7/16-20	N/A	#10-32	0.44	0.25	0.25	0.16
9/16" (02)	2.56	0.38	0.38	0.50	0.06	#10-32	Ø.62	N/A	0.188	0.31	0.434/0.437	7/16-20	N/A	#10-32	0.38	0.25	0.19	0.16
3/4" (04)	3.75	0.50	0.47	0.50	0.09	1/8 NPT	Ø.86	N/A	0.250	0.38	0.621/0.624	5/8-18	N/A	1/4-28	0.63	0.34	0.28	0.25
7/8" (06)	3.34	0.50	0.47	0.50	0.09	1/8 NPT	Ø.93	N/A	0.250	0.38	0.621/0.624	5/8-18	N/A	1/4-28	0.63	0.34	0.28	0.25
1-1/16" (09)	3.84	0.50	0.57	0.50	0.09	1/8 NPT	Ø1.11	0.12	0.312	0.38	0.621/0.624	5/8-18	0.25	5/16-24	0.63	0.34	0.28	0.25
1-1/4" (12)	4.53	0.63	0.75	0.75	0.09	1/8 NPT	Ø1.33	0.25	0.438	0.50	0.746/0.749	3/4-16	0.38	7/16-20	0.78	0.40	0.41	0.25
1-1/2" (17)	4.38	0.66	0.63	0.75	0.09	1/8 NPT	Ø1.56	0.25	0.438	0.63	0.746/0.749	3/4-16	0.38	7/16-20	0.81	0.50	0.38	0.38
1-3/4" (24)	5.50	0.75	0.88	0.88	0.09	1/4 NPT	Ø1.85	0.31	0.500	0.63	1.029/1.032	1-14	0.44	1/2-20	1.13	0.50	0.50	0.38
2" (31)	5.63	0.81	0.75	0.88	0.13	1/4 NPT	Ø2.09	0.38	0.625	0.75	1.372/1.375	1-1/4-12	0.50	1/2-20	1.03	0.56	0.44	0.38
2-1/2" (50)	5.63	0.81	0.66	0.88	0.13	1/4 NPT	Ø2.58	0.38	0.625	0.75	1.497/1.50	1-3/8-12	0.50	1/2-20	1.03	0.56	0.44	0.38
3" (70)	6.50	1.00	0.72	1.25	0.19	3/8 NPT	Ø3.13	0.38	0.750	0.88	1.622/1.625	1-1/2-12	0.63	5/8-18	1.34	0.81	0.63	0.50

# **Dimensions**

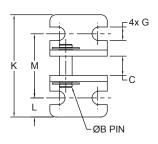
## **Stainless Steel One Piece Pivot Bracket**

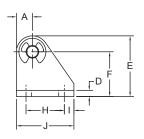




Bore	Model	Α	В	С	D	Е	F	G	Н	I	J	K
5/16" (007)	D-26689-SS	0.13	0.13	0.27	0.04	0.57	0.44	0.16	0.38	0.13	0.63	0.34
7/16" (01)	D-55202-SS	0.20	0.16	0.32	0.06	0.76	0.56	0.20	0.50	0.13	0.75	0.44
9/16" (02)	D-55202-SS	0.20	0.16	0.32	0.06	0.76	0.56	0.20	0.50	0.13	0.75	0.44
3/4" (04)	D-55203-SS	0.31	0.25	0.39	0.11	1.18	0.86	0.22	0.75	0.19	1.13	0.61
7/8" (06)	D-55203-SS	0.31	0.25	0.39	0.11	1.18	0.86	0.22	0.75	0.19	1.13	0.61
1-1/16" (09)	D-55203-SS	0.31	0.25	0.39	0.11	1.18	0.86	0.22	0.75	0.19	1.13	0.61
1-1/4" (12)	D-111614-SS	0.31	0.25	0.52	0.11	1.18	0.86	0.22	0.75	0.19	1.13	0.74
1-1/2" (17)	D-55204-SS	0.38	0.37	0.64	0.14	1.77	1.39	0.28	1.00	0.25	1.50	0.92
1-3/4" (24)	D-55204-SS	0.38	0.37	0.64	0.14	1.77	1.39	0.28	1.00	0.25	1.50	0.92
2" (31)	D-55205-SS	0.38	0.37	0.76	0.25	1.77	1.38	0.28	1.00	0.25	1.50	1.26
2-1/2" (50)	D-55205-SS	0.38	0.37	0.76	0.25	1.75	1.38	0.28	1.00	0.25	1.50	1.26
3" (70)	D-111613-SS	0.50	0.50	0.89	0.25	2.25	1.75	0.42	1.38	0.38	2.13	1.39

### **Stainless Steel Two Piece Pivot Bracket**





Bore	Model	Α	В	С	D	Е	F	G	Н	I	J	K	L	М
5/16" (007)	D-113373-SS	0.13	0.13	0.28	0.04	0.54	0.40	0.13	0.38	0.12	0.63	1.03	0.13	0.78
7/16" (01)	D-12321-SS	0.20	0.16	0.34	0.06	0.77	0.57	0.19	0.50	0.13	0.75	1.36	0.23	0.91
9/16" (02)	D-12321-SS	0.20	0.16	0.34	0.06	0.77	0.57	0.19	0.50	0.13	0.75	1.36	0.23	0.91
3/4" (04)	D-13498-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.27	0.75	0.19	1.13	2.00	0.38	1.26
7/8" (06)	D-13498-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.27	0.75	0.19	1.13	2.00	0.38	1.26
1-1/16" (09)	D-13498-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.27	0.75	0.19	1.13	2.00	0.38	1.26
1-1/4"(12)	D-1360-SS	0.31	0.25	0.50	0.12	1.19	0.88	0.27	0.75	0.19	1.13	2.13	0.38	1.39
1-1/2" (17)	D-229-SS	0.38	0.38	0.63	0.13	1.75	1.38	0.27	1.00	0.25	1.50	2.63	0.38	1.88
1-3/4" (24)	D-620-1-SS	0.38	0.38	0.63	0.25	1.75	1.38	0.27	1.00	0.25	1.50	2.87	0.43	2.00
2" (31)	D-620-SS	0.38	0.38	0.76	0.25	1.75	1.38	0.27	1.00	0.25	1.50	3.01	0.44	2.14
2-1/2" (50)	D-620-SS	0.38	0.38	0.76	0.25	1.75	1.38	0.27	1.00	0.25	1.50	3.01	0.44	2.14
3" (70)	D-13512-SS	0.50	0.50	0.88	0.25	2.25	1.75	0.27	1.25	0.25	1.75	3.88	0.63	2.63

Cylinders

Three-Positio

Cushion

MRS@

Non-Rotating

Polinder.

All Stainless Non-Repairable

All Stainless
Repairable

Z Line Ai

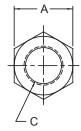
od Lock Vlinders

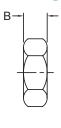
500 Hydraulic

Repairable Hole Punch

# **Dimensions**

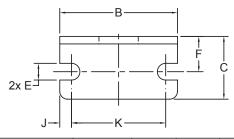
### **Stainless Steel Mounting Nut**

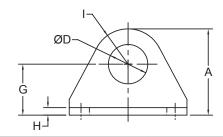




Bore	Model	Α	В	С
5/16" (007)	D-801-SS	0.56	0.22	3/8-24
7/16" (01)	D-154-SS	0.69	0.25	7/16-20
9/16"(02)	D-154-SS	0.69	0.25	7/16-20
3/4" (04)	D-9-SS	0.94	0.38	5/8-18
7/8" (06)	D-9-SS	0.94	0.38	5/8-18
1-1/16" (09)	D-9-SS	0.94	0.38	5/8-18
1-1/4" (12)	D-3556-SS	1.12	0.42	3/4-16
1-1/2" (17)	D-3556-SS	1.12	0.42	3/4-16
1-3/4" (24)	D-1331-SS	1.50	0.55	1-14
2" (31)	D-508-SS	1.88	0.50	1-1/4-12
2-1/2" (50)	D-2540-SS	1.85	0.50	1-3/8-12
3" (70)	D-5379-SS	2.25	0.50	1-1/2-12

## **Stainless Steel Foot Bracket**

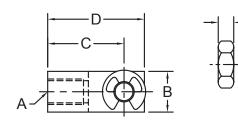


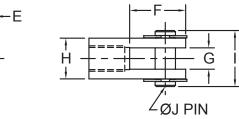


Bore	Model	Α	В	С	D	E	F	G	Н	I	J	K
5/16" (007)	D-26765-SS	0.75	1.00	0.38	0.38	0.13	0.25	0.44	0.06	0.31	0.13	0.75
7/16" (01)	D-770-SS	0.83	1.38	0.69	0.44	0.19	0.38	0.56	0.09	0.38	0.19	1.00
9/16" (02)	D-770-SS	0.83	1.38	0.69	0.44	0.19	0.38	0.56	0.09	0.38	0.19	1.00
3/4" (04)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56	0.19	1.50
7/8" (06)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56	0.19	1.50
1-1/16" (09)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56	0.19	1.50
1-1/4" (12)	D-241-SS	1.75	2.50	1.50	0.76	0.28	0.75	1.00	0.12	0.75	0.31	1.88
1-1/2" (17)	D-241-SS	1.75	2.50	1.50	0.76	0.28	0.75	1.00	0.12	0.75	0.31	1.88
1-3/4" (24)	D-1337-SS	2.12	3.00	1.50	1.04	0.34	0.88	1.25	0.18	0.91	0.38	2.25
2" (31)	D-615-SS	2.50	3.13	1.65	1.39	0.34	1.00	1.50	0.27	1.00	0.44	2.25
2-1/2" (50)	D-615-1-SS	3.00	3.75	1.63	1.50	0.34	1.00	1.75	0.26	1.25	0.44	2.88
3" (70)	D-19127-SS	3.14	4.38	1.63	1.63	0.34	1.00	1.89	0.25	1.25	0.44	3.50

# **Dimensions**

## **Stainless Steel Rod End Clevis (includes nut)**

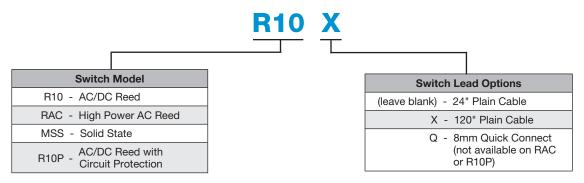




Bore	Model	Α	В	С	D	E	F	G	Н	I	J
5/16" (007)	D-26690-SS	#5-40	0.31	0.44	0.56	0.11	0.37	0.14	0.31	0.50	0.13
7/16" (01)	D-850-SS	#10-32	0.38	0.75	0.94	0.12	0.56	0.20	0.38	0.55	0.19
9/16" (02)	D-850-SS	#10-32	0.38	0.75	0.94	0.12	0.56	0.20	0.38	0.55	0.19
3/4" (04)	D-54565-SS	1/4-28	0.50	0.94	1.19	0.16	0.69	0.26	0.50	0.69	0.25
7/8" (06)	D-54565-SS	1/4-28	0.50	0.94	1.19	0.16	0.69	0.26	0.50	0.69	0.25
1-1/16" (09)	D-54564-SS	5/16-24	0.50	0.94	1.19	0.19	0.69	0.26	0.50	0.69	0.25
1-1/4" (12)	D-54562-SS	7/16-20	0.75	1.31	1.69	0.25	0.94	0.39	0.75	1.03	0.37
1-1/2" (17)	D-54562-SS	7/16-20	0.75	1.31	1.69	0.25	0.94	0.39	0.75	1.03	0.37
1-3/4" (24)	D-54563-SS	1/2-20	0.75	1.31	1.69	0.31	0.94	0.39	0.75	1.03	0.37
2" (31)	D-54563-SS	1/2-20	0.75	1.31	1.69	0.31	0.94	0.39	0.75	1.03	0.37
2-1/2" (50)	D-54563-SS	1/2-20	0.75	1.31	1.69	0.31	0.94	0.39	0.75	1.03	0.37
3" (70)	D-8314-SS	5/8-18	1.00	2.25	2.75	0.38	1.50	0.50	1.00	1.38	0.50

### **How to Order/List Prices**

Protection Rating: IP67 R10, RAC, MSS, and R10P Switches



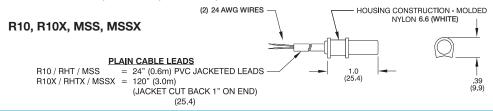
	Switch Only								
Model	Description	List Each							
R10	AC/DC Reed Switch with 24" Plain Cable Lead	\$30.26							
R10X	AC/DC Reed Switch with 120" Plain Cable Lead	34.89							
R10P	AC/DC Reed Switch with Circuit Protection, 24" Plain Cable Lead	48.83							
R10PX	AC/DC Reed Switch with Circuit Protection, 120" Plain Cable Lead	53.14							
R10Q	AC/DC Reed Switch with 8mm Quick Connect	47.42							
RAC	High Power AC Reed Switch with 24" Plain Cable Lead	42.12							
RACX	High Power AC Reed Switch with 120" Plain Cable Lead	46.33							
MSS	Solid State Switch with 24" Plain Cable Lead	50.23							
MSSX	Solid State Switch with 120" Plain Cable Lead	54.34							
MSSQ	Solid State Switch with 8mm Quick Connect	66.56							

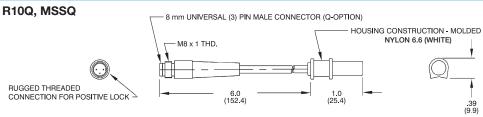
	Switch Bands (ordered separately)								
Model	Description	List Each							
USB25	Use with bores 5/16" through 2"	\$12.79							
USB50	Use with bores 2-1/2" and 3"	15.29							

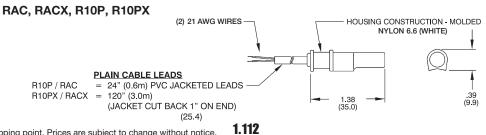
See Position Sensing Solutions, page 9.4 to order Cable Connectors separately.

# **Dimensions**

### R10, RAC, MSS, and R10P Switches





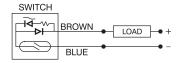


### **Electrical Circuit Diagrams**

### R10, RAC, MSS, and R10P Switches

#### R10 / R10X

Miniature Reed Switch, Cable Type, (2 Wire Switch)



RAC / RACX

High Power AC Reed Switch, Cable Type,

(2 Wire Switch)

LOAD

200 Watts Max.

12 to 240 Volts (AC only)

Input Voltage **Maximum Load Current** 

SWITCH

**BROWN** 

BLUE

**Contact Rating** 

**Minimum Load Current** 

**Maximum Load Current** 

Input Voltage

110 Volts Max. DC, 120 Volts Max. AC 400 mA Max. (Resistive) @ 25°C (77°F) 150 mA Max. (Resistive) @ 70°C (158°F)

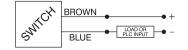
R<sub>10</sub>Q Miniature Reed Switch, 8mm Male Quick Connect. (2 Wire Switch)



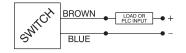
Input Voltage **Maximum Load Current** 

60 Volts Max. AC or DC 400 mA Max. (Resistive) @ 25°C (77°F) 150 mA Max. (Resistive) @ 70°C (158°F)

MSS / MSSX Miniature Solid State Switch, Cable Type, (2 Wire Switch)



Typical Current Sourcing (PNP) Configuration



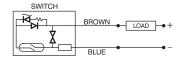
Typical Current Sinking (NPN) Configuration

### R10P / R10PX

80 mA

800 mA

Miniature Reed Switch, Cable Type, Circuit Protected (2 Wire Switch)



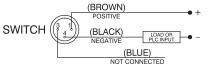
Input Voltage Maximum Load Current **Circuit Protection** 

120 Volts Max. AC, 110 Volts Max. DC 150 mA Max. (Resistive)

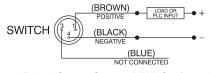
138 Volts Varistor Choke 680 µH

#### **MSSQ**

Miniature Solid State Switch, 8mm Male Quick Connect (2 Wire Switch)



Typical Current Sourcing (PNP) Configuration



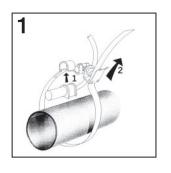
Typical Current Sinking (NPN) Configuration

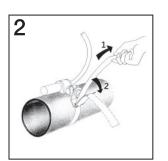
### **Mounting**

R10, RAC, MSS, and R10P Switches

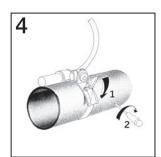
### **Universal Switch Band**

(Mounting Illustrations)









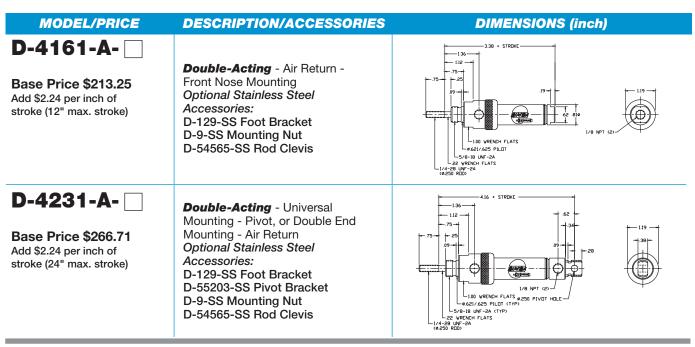


# All Stainless Steel Repairable (Bell Ring Style) Original Line Cylinders

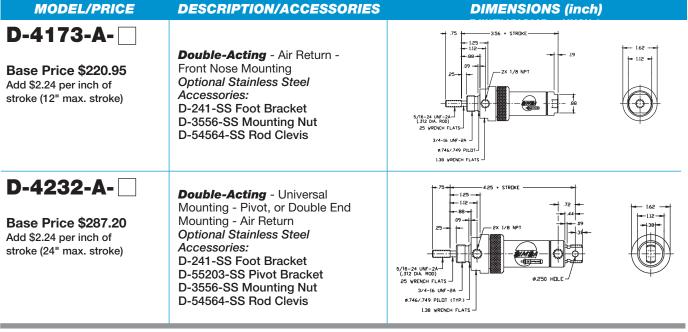


The all stainless repairable Original Line cylinders are ideal for food processing, chemical, medical, pharmaceutical, offshore or marine equipment, and energy production or waste management applications. The bell ring design also offers the added benefit of full repairability without the need for hand tools by securing the body to the rod guide with a knurled, threaded nut.

### 3/4" Bore

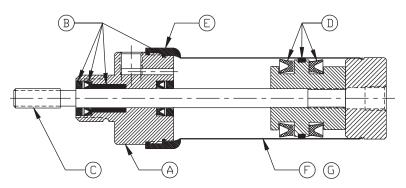


### 1-1/16" Bore



# All Stainless Steel Repairable (Bell Ring Style) Original Line Cylinders

### **Cylinder Assemblies and Component List**



3/4" Bore

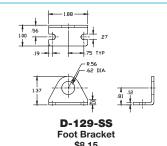
1-1/16" Bore

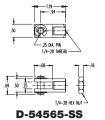
ITEM PART NO.	DESCRIPTION	LIST	ITEM PART NO.	DESCRIPTION	LIST
A D-4485-A	ROD GUIDE ASSEMBLY (Includes Rod Guide and D-4530 Kit)	66.04	A D-4489-A	ROD GUIDE ASSEMBLY (Includes Rod Guide and D-4533 Kit)	119.70
B D-4530-A	ROD SEAL KIT (Includes Seals, Bush-	29.07	B D-4533-A	ROD SEAL KIT (Includes Seals, Bush-	30.52
	ing, Seal Retainer and Body Seal)			ing, Seal Retainer and Body Seal)	
C D-4486-A-□	PISTON ROD ASSEMBLY (Includes	31.30 + 2.13/in.	C D-4490-A-□	PISTON ROD ASSEMBLY (Includes	40.66 + 2.13/in
	Rod, Piston and D-4531 Kit)			Rod, Piston and D-4534 Kit)	
D D-4531	PISTON SEAL KIT (Includes Piston	7.80	D D-4534-A	PISTON SEAL KIT (Includes Piston	10.24
	Seals and Piston Guide Ring)			Seals and Piston Guide Ring)	
E D-3961-SS	BELL RING	18.40	E D-1778-SS	BELL RING	19.60
F D-4487-A-□	REAR HEAD AND BODY ASSEMBLY	36.50 + 2.13/in.	F D-4491-A-□	REAR HEAD AND BODY ASSEMBLY	40.09 + 2.13/in
	(Nose Mount)			(Nose Mount)	
G D-4488-A-□	REAR HEAD AND BODY ASSEMBLY	45.60 + 2.13/in.	G D-4492-A-□	REAR HEAD AND BODY ASSEMBLY	87.10 + 2.13/in
	(Universal Mount)			(Universal Mount)	

# 3/4" Bore

1-1/16" Bore

1,19



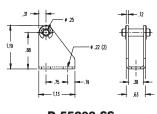


**Rod Clevis** \$29.85

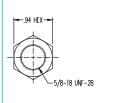
D-54564-SS

**Rod Clevis** 

\$33.75



**D-55203-SS Pivot Bracket** \$23.24



**D-9-SS Mounting Nut** \$2.60

3/4-16 UNF-2B

D-3556-SS

**Mounting Nut** 

\$3.40



# **Engineering Specifications**

304 Stainless steel body

**D-241-SS** 

Foot Bracket

\$25.60

- Low friction Buna N "U" Cup seals and rod wiper
- 303 Stainless steel endcaps, piston rod, and bell ring nut
- Pressure Rating: 250 psi (air)

D-55203-SS

**Pivot Bracket** 

\$23.24

Composite FDA approved rod bearing and FDA approved lubricant