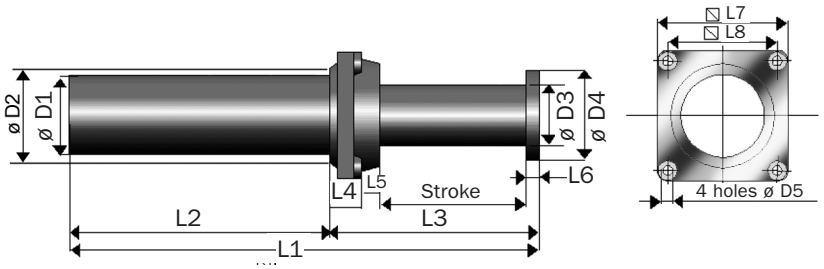


XLR Series - Front Flange Mount- Fc

Catalog No./ Model	Max Energy Capacity in-lbs. (kJ)	Stroke in. (mm)	Return Force Extension lbs. (kN)	Return Force Compression lbs. (kN)	Rdy_0 lbs. (kN)	Rdymax Max Shock Force lbs. (kN)
XLR6-150	53,104 (6)	5.9 (150)	652 (2,9)	4,609 (20,5)	5,620 (25)	11,240 (50)
XLR12-150	106,209 (12)	5.9 (150)	1,866 (8,3)	8,655 (38,5)	14,837 (66)	22,481 (100)
XLR12-200	106,209 (12)	7.9 (200)	1,259 (5,6)	6,744 (30,0)	9,442 (42)	17,535 (78)
XLR25-200	221,269 (25)	7.9 (200)	3,012 (13,4)	16,726 (74,4)	21,537 (95)	33,721 (150)
XLR25-270	221,269 (25)	10.6 (270)	2,495 (11,1)	11,555 (51,4)	14,837 (66)	25,179 (112)
XLR50-275	442,537 (50)	10.8 (275)	4,429 (19,7)	29,225 (130,0)	26,527 (118)	51,706 (230)
XLR50-400	442,537 (50)	15.7 (400)	2,900 (12,9)	18,839 (83,8)	16,861 (75)	33,721 (150)
XLR100-400	885,075 (100)	15.7 (400)	5,620 (25,0)	36,531 (162,5)	39,342 (175)	71,939 (320)
XLR100-600	885,075 (100)	23.6 (600)	2,608 (11,6)	29,765 (132,4)	19,109 (85)	51,706 (230)
XLR150-800	1,327,612 (150)	31.5 (800)	5,216 (23,2)	34,216 (152,2)	17,984 (80)	56,202 (250)

Impact Speed: Types XLR and BCLR Series shock absorbers are designed for impact velocities of up to 2 m/sec.
Higher impact velocities require custom modification.

Catalog No./ Model	L1 in. (mm)	L2 in. (mm)	L3 in. (mm)	L4 in. (mm)	L5 in. (mm)	L6 in. (mm)	L7 in. (mm)	L8 in. (mm)	D1 in. (mm)	D2 in. (mm)	D3 in. (mm)	D4 in. (mm)	D5 in. (mm)	Weight lbs. (kg.)
XLR6-150	16.1 (410)	9.1 (231)	7.0 (179)	0.75 (19)	0 (0)	0.39 (10)	3.5 (90)	2.8 (70)	2.0 (50)	3.5 (90)	1.5 (38)	2.0 (50)	0.35 (9)	9.3 (4,2)
XLR12-150	18.9 (480)	11.2 (285)	7.7 (195)	0.71 (18)	0.60 (15)	0.47 (12)	4.3 (110)	3.3 (85)	3.0 (75)	3.5 (90)	2.2 (57)	3.1 (80)	0.43 (11)	24.3 (11)
XLR12-200	20.9 (530)	11.2 (285)	9.6 (245)	0.71 (18)	0.60 (15)	0.47 (12)	4.3 (110)	3.3 (85)	3.0 (75)	3.5 (90)	2.2 (57)	3.1 (80)	0.43 (11)	24.3 (11)
XLR25-200	24.4 (620)	14.6 (370)	9.8 (250)	0.79 (20)	0.71 (18)	0.47 (12)	5.3 (135)	4.1 (105)	3.5 (90)	4.3 (110)	2.8 (72)	4.0 (100)	0.6 (14)	44.1 (20)
XLR25-270	27.2 (690)	14.6 (370)	12.6 (320)	0.79 (20)	0.71 (180	0.47 (12)	5.3 (135)	4.1 (105)	3.5 (90)	4.3 (110)	2.8 (72)	4.0 (100)	0.6 (14)	55.1 (25)
XLR50-275	33.7 (855)	20.5 (520)	13.2 (335)	1.0 (25)	0.79 (20)	0.60 (15)	6.9 (175)	5.5 (140)	4.3 (110)	5.9 (150)	3.4 (87)	4.7 (120)	0.71 (18)	88.2 (40)
XLR50-400	38.6 (980)	20.5 (520)	18.1 (460)	1.0 (25)	0.79 (20)	0.60 (15)	6.9 (175)	5.5 (140)	4.3 (110)	5.9 (150)	3.4 (87)	4.7 (120)	0.71 (18)	88.2 (40)
XLR100-400	53.9 (1370)	35.8 (910)	18.1 (460)	1.0 (25)	0.79 (20)	0.60 (15)	6.9 (175)	5.5 (140)	4.3 (110)	5.9 (150)	3.4 (87)	4.7 (120)	0.71 (18)	143.3 (65)
XLR100-600	61.8 (1570)	35.8 (910)	26.0 (660)	1.0 (25)	0.79 (20)	0.60 (15)	6.9 (175)	5.5 (140)	4.3 (110)	5.9 (150)	3.4 (87)	4.7 (120)	0.71 (18)	143.3 (65)
XLR150-800	103.9 (2640)	70.1 (1780)	33.9 (860)	1.0 (25)	0.79 (20)	0.60 (15)	6.9 (175)	5.5 (140)	4.3 (110)	5.9 (150)	3.4 (87)	4.7 (120)	0.71 (18)	253.5 (115)

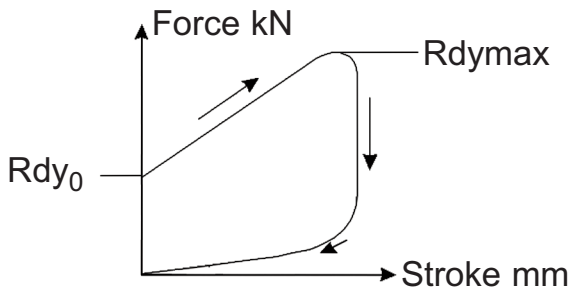
Rear Flange Mounting - Fa on Request.
Spring and shock absorber products are capable of functioning between 15°F and 160°F (-10°C and + 70°C). However, standard products are not intended for use over the full rated temperature range.
Consult factory for special product considerations required to accommodate operation over a wide temperature range.

Sizing Example

XLR6-150 → XLR-800 Series

Based On

- ☐ Impact velocity (V) : 2 m/s
- ☐ Operating temperature : 20° to + 40°C
- ☐ Surface protection : Electrolytic zinc & Painting
- ☐ Dynamic performance diagram



Symbols:

En = Energy Capacity (kJ)
C = Maximum Stroke (mm)
Rdy = Dynamic Reaction Force (kN)

1 - Energy Calculation

$$E = \frac{1}{2} M_e V_e^2$$

2 - Allowable Impact Frequency (IF)

$$IF < 8 \times \frac{En}{E} \text{ Impacts/hour}$$

3 - Required Stroke Calculation

$$Ce = C\left(\sqrt{\frac{E}{En\,(0{,}027\,V + 0{,}22)}} + 1{,}83 - 1{,}35\right)$$

4 - Calculation of Effective Reaction Rdy_e

$$Rdy_e = \left[\left(\frac{Rdymax - Rdy_0}{C}\right) \times Ce + Rdy_0\right](0{,}1V + 0{,}8)$$

5 - Application Example Data:

Effective mass = 30 t
Effective impact speed = 2,2
Maximum allowable structural force = 350 kN
Impact frequency = 10/hr

1: Energy dissipated/impact is 72,6 kJ

$$E = \frac{1}{2} \times 15 \times (2{,}2)^2$$

E = 72,6 kJ

2: XLR100-400 selected

3: Maximum allowable impact frequency
IF < 8 x 100 / 72,6 = 11
(10<11 impacts/hour is acceptable)

4: Effective (actual) stroke:

$$Ce = 400 \times \left(\sqrt{\frac{72{,}6}{100\,(0{,}027 \times 2{,}7 + 0{,}22)}} + 1{,}83 - 1{,}35\right)$$

Ce = 290,3 mm

5: $$Rdye = \left[\left(\frac{320 - 175}{400}\right) 290{,}3 + 175\right](0{,}1 \times 2{,}2 + 0{,}8)$$

Rdye = 285,8 kN

(which is less than maximum allowable reaction force of 350 kN)

6. Compare standards to results:

	XLR100-400		APPLICATION
E (kJ) =	100	>	72,6
IF =	11	>	10
C (mm) =	400	>	301,8
Rdymax (kN)	320	>	290,1

Note: maximum allowed structural load is 350 kN > 290,1 kN

All performance characteristics can be modified.
Please advise us of your specific requirements.