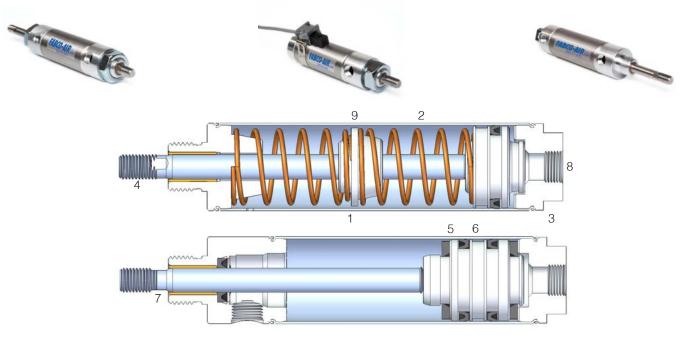
FABCO-AIR H-Series Air Cylinders

HUMPHREY INTERCHANGE



outstanding design and construction... superior performance and reliability



1. **Barrel** – Stainless steel (Type 304). Drawn and polished I.D. provides ideal lube-holding, low friction surface. Matte finish on O.D. Barrel attached to heads by Fabco roll-forming process.

2. **Return Springs** – High tensile strength music wire. Shotpeened...to relieve stresses for longer life.

3. **Heads** – Aluminum. Internal face grooved for positive air flow to piston seals.

4. **Piston Rod** - 303 Stainless Steel standard all models. Wrench flats, standard on most models, and chamfered for easy wrench contact without rod damage. Threads are roll formed for strength and durability.

5. **Piston** - Unique Fabco Piston may be factory assembled in two different ways – same overall dimensions with or without bumpers. Piston threads are Roll Formed for strength and durability. 6. **Seals** – Buna N standard on all models. Fluorocarbon (Viton...Option F) available for high ambient temperatures, for extremely high cycling conditions with limited lubrication or mild chemical resistance (air supply contaminants and/ or lubricants). Seal design ensures constant contact with cylinder barrel eliminating seal collapse and blowby.

7. **Rod Bushing** – Oil permeated bronze. Ball-sized to close tolerance... provides rod support and smooth, low friction rod movement for longer cylinder life.

8. **Pressure Ports** – Full, unrestricted porting for maximum air flow...combines with groove in heads to provide fast cylinder response and smooth rod movement.

9. **Spacers** – Spacers ensure a uniform spring rate and prohibit collapse of springs, providing maximum life.

10. **Accessories** – (see page 18 & 19) Steel mounting nuts, mounting brackets, rod clevises, etc., are burnished and bright zinc plated.

FABCO-AIR cylinder selection guide

Air cylinders have an excellent ability to provide fast response and rapid movement from the energy of compressed air. Rapid indexing, stamping, punching, part location, etc., are ideally suited to air cylinders. Applications requiring extremely slow and smooth, or precise movement are more difficult to satisfy due to the compressibility of air. Consult Factory.

mounting

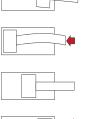


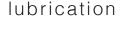
Mount to centerline of work to avoid side load on rod. Mount securely, without over-torquing mounting nuts. Check frequently for loose mountings. A secure mount, accurately placed, promotes cylinder performance and endurance. Side load on rod should be eliminated. Severe side load or stress

can cause rod breakage, excessive bushing wear, and scoring of piston/ barrel. Consider Option N (Wearstrip).

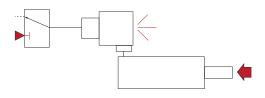
Reduce adverse effect of side load by attaching a universal rod eye to the piston rod. Also, consider utilizing only part of total stroke...keep piston "back" in barrel for greater column strength.

Avoid "bottoming-out" piston on cylinder heads at high pressures. Consider Option B (Bumper).





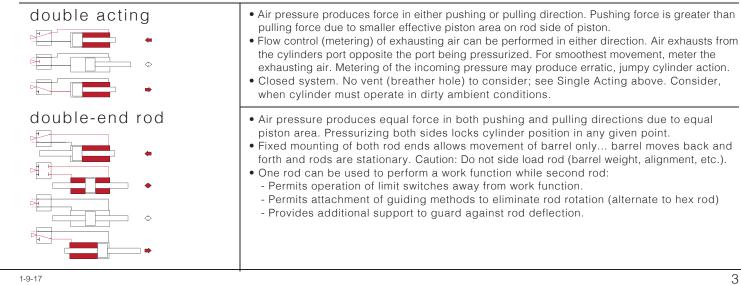
All models are factory prelubricated for optimum life and performance. Periodically lubricate internally with a non-detergent mineral-base oil. Automatic air line lubricators are most commonly used. To solve lubrication problems due to lubricant backflow during control valve exhaust cycle, install a Fabco quick exhaust valve directly to the cylinder port. This stops backflow and allows progressive flow of oil to cylinder. Avoid using higher pressure than is actually required. Nominal air pressure provides optimum cylinder life, reduces use and cost of compressed air, and saves energy.



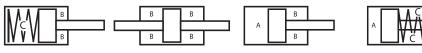
air cylinder application factors single acting types

spring return	• Spring return (single acting): Air pressure produces force in one pushing direction only, causing rod to extend.
	 Spring extend (single acting reverse): Air pressure produces force in one pulling direction only, causing rod to retract. Spring returns rod to normal position in one quick motion, determined by control valve's
spring extend	flow capacity and cylinder volume. Flow control (metering) of exhausting air during return stroke does not provide optimum smoothness of movement (consider Double Acting models for smoothest movement).
	 Only one 3-way valve is requiredless expensive than valving for double acting cylinders. Consider when compressed air supply is limited or must be conserved. Mount to insure that vent in side of barrel can breathe freely.
double acting types	

louble acting types



specifications



FORCE (F) is determined by square inches of piston area (A), and pressure (P) in PSIG. F=AxP

VOLUME (V) in cubic inches is determined by square inches of piston area (A), and length of stroke (L). V=AxL.

SPEED is affected by many variables (including force to move load, cylinder volume, control valve flow capacity, length of supply lines, etc.) making precise calculations difficult.

For Compressed Air to 200 PSIG

Ambient Temperature: -40°F to 160°F ...as standard

Ambient Temperature: -20°F to 400°F with Fluoroelastomer seals



Model	Bore Size	Port	Rod Diameter	Piston A Cylinder Volume (Spring Force in	Pounds if Cyl. is:
Code	I.D.	Size	or (HEX)	а	b (less rod)	c (normal)	c (actuated)
8	1/2	10-32 UNF	.187 (.187)	.20	.17	1	2
7	3/4	1/8 PIPE	.250 (.250)	.44	.39	1 1/2	5
6	1 1/16	1/8 PIPE	.312 (.375)	.89	.81	4	8
25	1 1/4	1/8 PIPE	.437 (N.A.)	1.23	1.08	7	14
5	1 1/2	1/8 PIPE	.437 (.437)	1.77	1.62	6	12
75	1 3/4	1/4 PIPE	.500 (N.A.)	2.41	2.21	12	24
4	2	1/4 PIPE	.625 (N.A.)	3.14	2.84	15	30
3	2 1/2	1/4 PIPE	.625 (N.A.)	4.91	4.60	N/A	N/A

how to order

model code - type - stroke length options B А С D

> 8 7

1/2 in 3/4 in 1/16 i 1/4 ir

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• • • examples:

6 - S - 25-DP-4M 8-D-2-1/2B

В

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6 25 5 75

А model codes / bore sizes available

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3/4

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С recommended naximum stroke 3 4 in. 2 in. 1/2 i 12 • • 12 • •

12

12

6

6

6

6

4

4

6

4

• Standard strokes are in 1" increments (1/2" for model code 8). Fractional strokes also available. Consult factory. Stroke tolerance is 1/32".

comments

• Longer than standard stroke lengths are available. Consult factory.

 When specifying longer than standard stroke lengths, consider possible rod deflection, adequate lubrication, high speed friction, etc. No warranty.

double acting nose mount double acting pivot/double end mount

double acting double end rod

double acting block front mount

single acting nose mount

single acting pivot mount

single acting nose mount/HEX rod

single acting pivot mount/HEX rod

single acting reverse/nose mount

single acting reverse/pivot mount

single acting block front mount

single acting reverse/block front mount

type

D

DP

D2EY

BFD

S

SP

SH

SHP

SR

SRP

BFS

BFSR

how to order options

									D						
		,													
							op	otions a	availab	le					
type	description	page	А	В	F	J	Κ	L	Μ	Ν	Р	R	Т	W	U
D	double acting nose mount	6	٠	•	•				٠	٠	•			•	
DP	double acting pivot/double-end mount	7		•	•	•	•	•	•	•	•	•	•	•	•
D2EY	double acting double end rod	8			•	•	•	•		٠	•			•	
BFD	double acting block front mount	9		•	•				•	٠	•			•	
S	single acting nose mount	10	٠		•					٠				•	
SP	single acting pivot mount	11			•					٠		•	•	•	•
SH	single acting nose mount/HEX rod	12	٠		•					٠				•	
SHP	single acting pivot mount/HEX rod	13			•					٠		•	•	•	•
SR	single acting reverse/nose mount	14			•					٠	•			•	
SRP	single acting reverse/pivot mount	15			•					•	٠	٠	٠	٠	٠
BFS	single acting block front mount	16			•					•				•	
BFSR	single acting reverse/block front mount	17			•					•	٠			٠	

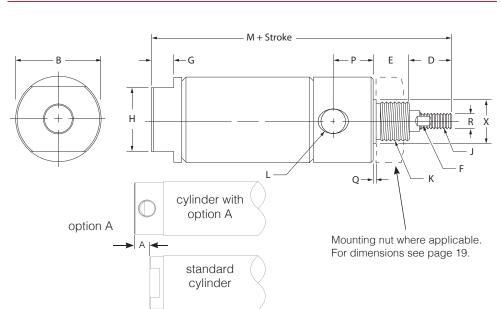
example: 7-D-4BN (3/4 Bore/Double acting cylinder with bumpers and wearstrip)

option	option decription
А	SIDE PORTED REAR HEAD - Locates rear port on side of body. Available on type D, S and SH (See product pages for details).
В	BUMPER - Reduce mechanical noise - Absorb shock - Negligible stroke change due to compression set - Buna N standard. (Viton Bumpers standard when option B is ordered with Option F.) - Single Acting Models - one bumper opposite spring side on piston - Double Acting Models - one bumper on both sides of piston - Standard on type D2EY.
F	FLUOROELASTOMER SEALS (VITON) - For ambient temperatures of -20° to 400° F.
J	ROTATE FRONT HEAD 90 - Front head is rotated 90° clockwise from rear port, viewed from rod end.
К	ROTATE FRONT HEAD 180 - Front head is rotated 180° clockwise from rear port, viewed from rod end.
L	ROTATE FRONT HEAD 270 - Front head is rotated 270° clockwise from rear port, viewed from rod end.
М	INTERNAL MAGNET - For use with Fabco Sensor Switches (see page 22 & 23).
N	WEARSTRIP - Protects pistons and barrel from wear due to minor rod deflection - Standard on type D, DP, and BFD with 5 inches or more of stroke. Standard on type SR and SRP with 3 inches or more of stroke. Not available on Model 8.
Р	POLYPAK ROD SEALS - Provides excellent rod sealing capabilities at low pressures.
R	ROTATED REAR PIVOT TANG - Rotation of rear pivot tang 90°. Port remains in original position.
Т	PIVOT PIN IN REAR TANG - Pivot pin pressed into rear tang. No bracket available. Not available in Models 3 and 4.
W	ROD WIPER - Provides a wiping action to remove most foreign material from exposed rod while maintaining adequate lubricating film. Protects rod and primary rod seal. Not available on Model 8.
U	REAR PIVOT BUSHING - Bushing in rear pivot hole. Hole diameter remains the same. Available on SP, SHP, SRP, DP of models 7, 6, 25, & 5. Standard on model 3 and 4. Note: Model 5 cylinders have no threads on tang (tang diameter is 1.0 inch).

D-type double acting / nose mount

- Stainless steel rod, standard.
- Simple, reliable design.
- Requires air pressure to extend and retract rod.
- Extend force exceeds retract force (smaller effective area on rod side of piston).
- Exclusive Fabco reversible piston.
- Specify option M (internal magnet) to operate sensors.
- Wearstrip standard: 5 inches or more of stroke (optional on
- shorter strokes. N/A on model 8).
- Options: A, B, F, M, N, P and W.
- Mounting nut included, except model 4 & 3 (order separately).
- Available accessories foot mount and rod clevis. See pages 18 & 19.

For product configuration utility, 3D CAD viewer, and 3D CAD Model downloads, Visit www.fabco-air.com.



Media.....Compressed Air Pressure Range.....-0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer....-20°F to 400°F Ambient* Recommended maximum stroke.......12" *additional heat may be generated by seal friction (high speed cycling).

	piston area	1* - in ²
model	volume - in ³ (per	inch of stroke)
code.	plain side	rod side
8	.20	.17
7	.44	.39
6	.89	.81
25	1.23	1.08
5	1.77	1.62
75	2.41	2.21
4	3.14	2.84
3	4.91	4.60

model & type (stroke)	bore	A add to dim. M	B dia.	D rod retracted	E nose length	F wrench flat	G flat	H flat	J rod thread x length	K nose thread	L port (NPSF)	M length	Ρ	Q pilot	R rod dia.	X pilot 001 006
8-D	1/2	.19	.62	.50	.41	none	.12	.37	10-32 x .50	7/16-20	10-32 UNF	2.62*	.37	.04	.187	.437
7-D	3/4	.44	.88	.50	.50	none	.16	.62	1/4-28 x .50	5/8-18	1/8	3.47	.48	.07	.250	.625
6-D	1 1/16	.25	1.12	.62	.50	.25	.25	.87	5/16-24 x .50	5/8-18	1/8	3.75	.52	.07	.312	.625
25-D	1 1/4	.31	1.31	1.00	.62	.38	.18	.87	7/16-20 x .75	3/4-16	1/8	4.75	.63	.07	.437	.750
5-D	1 1/2	.19	1.55	1.00	.62	.38	.25	.87	7/16-20 x .75	3/4-16	1/8	4.44	.62	.07	.437	.750
75-D	1 3/4	.56	1.81	1.19	.75	.44	.25	1.25	1/2-20 x .88	1-14	1/4	5.57	.72	.09	.500	1.030
4-D	2	.37	2.07	1.25	.81	.50	.31	1.25	1/2-20 x .88	1 1/4-12	1/4	5.56	.69	.12	.625	1.375
3-D	2 1/2	.37	2.62	1.25	.81	.50	.31	1.75	1/2-20 x .88	1 3/8-12	1/4	5.56	.69	.12	.625	1.500
* model 8 only	- add 0	.399 for	Option	ıМ.				•				-	•			

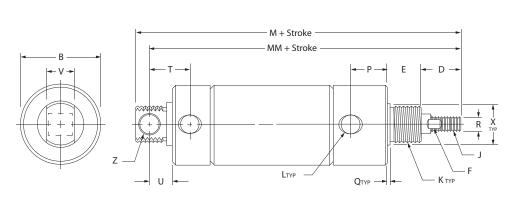


DP-type double acting / pivot mount or double-end mount

• Stainless steel rod, standard.

- Simple, reliable design.
- Requires air pressure to extend and retract rod.
- Extend force exceeds retract force (smaller effective area on rod side of piston).
- Exclusive Fabco reversible piston.
- Specify option M (internal magnet) to operate sensors.
- Wearstrip standard: 5 inches or more of stroke (optional on
- shorter strokes. N/A on model 8).
- Options: B, F, J, K, L, M, N, P, R, T, W and U.
 Versatile mounting, pivot, nose, double-end.
- Available accessories, pivot bracket, mounting nut, foot mount and rod clevis, see pages 18 & 19.

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Media.....Compressed Air Pressure Range.....-0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer....-20°F to 400°F Ambient* Recommended maximum stroke.......12" *additional heat may be generated by seal friction (high speed cycling).

	<i>)</i> /	
_	piston area	a* - in²
model	volume - in ³ (per i	nch of stroke)
code.	plain side	rod side
8	.20	.17
7	.44	.39
6	.89	.81
25	1.23	1.08
5	1.77	1.62
75	2.41	2.21
4	3.14	2.84
3	4.91	4.60

*Area x PSIG = Approximate Force

model & type (stroke)	bore	B dia.	D rod exten.	E nose length	F wrench flat	J rod thread x length	K nose & pivot thread	L port (NPSF)	M length	MM length	Ρ	Q pilot	R rod dia.	Т	U	V	X Pil. Dia. 001 006	Z Pivot Hole Dia.
8-DP	1/2	.62	.50	.41	none	10-32 x .50	7/16-20	10-32 UNF	3.31*	3.06*	.37	.04	.187	.42	.25	.31	.437	.16
7-DP	3/4	.88	.50	.50	none	1/4-28 x .50	5/8-18	1/8	4.54	4.25	.48	.07	.250	.66	.34	.38	.625	.25
6-DP	1 1/16	1.12	.62	.50	.25	5/16-24 x .50	5/8-18	1/8	4.62	4.34	.52	.07	.312	.62	.34	.38	.625	.25
25-DP	1 1/4	1.31	1.00	.62	.38	7/16-20 x .75	3/4-16	1/8	5.83	5.47	.63	.07	.437	.91	.41	.50	.750	.25
5-DP	1 1/2	1.55	1.00	.62	.38	7/16-20 x .75	3/4-16	1/8	5.50	5.12	.62	.07	.437	.81	.50	.62	.750	.38
75-DP	1 3/4	1.81	1.19	.75	.44	1/2-20 x .88	1-14	1/4	7.13	6.63	.72	.09	.500	.98	.50	.62	1.030	.38
4-DP	2	2.07	1.25	.81	.50	1/2-20 x .88	1 1/4-12	1/4	6.93	6.50	.69	.12	.625	1.0	.57	.75	1.375	.38
3-DP	2 1/2	2.62	1.25	.81	.50	1/2-20 x .88	1 3/8-12	1/4	6.93	6.50	.69	.12	.625	1.0	.57	.75	1.500	.38
* model	8 only ·	- add 0.	399 for	Option	M.		•	•				•	•			•		

FABCO-AIR com

D2EY-type double acting - double end rod / double end mount

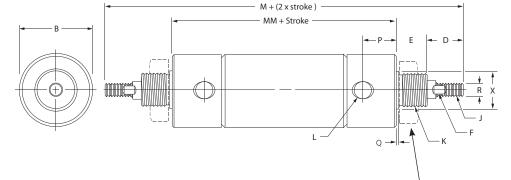


- One rod can be used to perform work function, second rod to operate limit switches, provide support or guide.
- · Fixed mounting of both rod ends allows movement of barrel only.
- · Bumpers and Stainless steel rod, standard.
- Options: F,J,K,L,N,P,W.
- Two mounting nuts included, except Model 3 & 4 (order separately).
- Available accessories foot mount, mounting nut and rod clevis, see pages 18 & 19.

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> Media.....Compressed Air Pressure Range.....0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer.....-20°F to 400°F Ambient* Recommended maximum stroke......12" *additional heat may be generated by seal friction (high speed cycling).

	piston area* - in ²
model code.	volume - in ³ (per inch of stroke)
8	.17
7	.39
6	.81
25	1.08
5	1.62
75	2.21
4	2.84
3	4.6



For dimensions see page 19.

*Area x PSIG = Approximate Force

model & type (stroke)	bore	B dia.	D rod retracted	E nose length	F wrench flat	J rod thread x length	K nose thread	L port (NPSF)	M length	MM length	Ρ	Q pilot	R rod dia.	X pilot 001 006
8-D2EY	1/2	.62	.50	.41	none	10-32 x .50	7/16-20	10-32 UNF	3.88	2.07	.37	.04	.187	.437
7-D2EY	3/4	.88	.50	.50	none	1/4-28 x .50	5/8-18	1/8	5.03	3.03	.48	.07	.250	.625
6-D2EY	1 1/16	1.12	.62	.50	.25	5/16-24 x .50	5/8-18	1/8	5.32	3.07	.52	.07	.312	.625
25-D2EY	1 1/4	1.31	1.00	.62	.38	7/16-20 x .75	3/4-16	1/8	6.83	3.58	.63	.07	.437	.750
5-D2EY	1 1/2	1.55	1.00	.62	.38	7/16-20 x .75	3/4-16	1/8	6.63	3.39	.62	.07	.437	.750
75-D2EY	1 3/4	1.81	1.19	.75	.44	1/2-20 x .88	1-14	1/4	8.57	4.69	.72	.09	.500	1.030
4-D2EY	2	2.07	1.25	.81	.50	1/2-20 x .88	1 1/4-12	1/4	8.31	4.19	.69	.12	.625	1.375
3-D2EY	2 1/2	2.62	1.25	.81	.50	1/2-20 x .88	1 3/8-12	1/4	8.31	4.19	.69	.12	.625	1.500

Mounting nut where applicable.

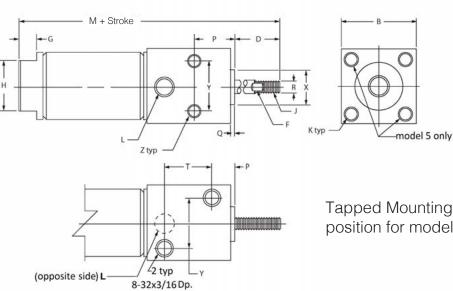
FIRO-AR on Control



BFD-type

- Versatile mounting... through-head, front mount using pilot.
- Stainless steel rod, standard.
- Simple, reliable design.
- Requires air pressure to extend and retract rod.
- Extend force exceeds retract force (smaller effective area on rod side of piston).
- Exclusive Fabco reversible piston.
- Specify option M (internal magnet) to operate sensors.
- Wearstrip standard (double acting only): 5 inches
- or more of stroke (optional, shorter strokes).
- Options: B, F, M, N, P.
- Available accessories, rod clevis, see pages 18 & 19.

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Media....Compressed Air Pressure Range.....0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer.....-20°F to 400°F Ambient* Recommended maximum stroke.....12" *additional heat may be generated by seal friction (high speed cycling).

	<u>piston area* -</u> volume - in ³ (per inch	
model code.	plain side	rod side
8-BFD	.20	.17
7-BFD	.44	.39
6-BFD	.89	.81
5-BFD	1.77	1.62
*Aroo V DOIC	Approvimento Force	

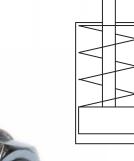
*Area x PSIG = Approximate Force

Tapped Mounting hole (Z) position for model 8-BFD only

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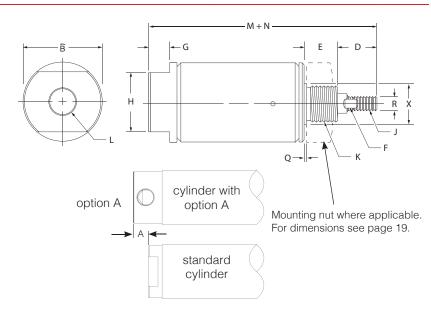
model & type (stroke)	bore	B Square.	D rod exten.	F Wrench flat	G flat	H flat	J rod thread x length	K mounting holes	L port (NPSF)	M length	Ρ	Q pilot	R rod dia.	Т	X pilot dia. 001 006	Y	Z mounting holes
8-BFD	1/2	.75	.50	none	.12	.37	10-32 x .50	Two #8-32 holes on .75 diameter bolt circle	10-32 UNF	2.62	.31	.06	.187	.44	.437	.44	Two #8-32 holes
7-BFD	3/4	1.00	1.06	.22	.16	.62	1/4-28 x .75	Two #10-32 holes on 1.0 diameter bolt circle	1/8	4.03	.47	.09	.250	.51	.625	.62	Two holes drill and c' bored for 10-32 cap screw tap 1/4-20
6-BFD	1 1/16	1.25	1.12	.25	.25	.87	5/16-24 x .75	Two #10-32 holes on 1.25 diameter bolt circle	1/8	4.75	.72	.09	.312	.54	.750	.81	Two holes drill and c' bored for 10-32 cap screw tap 1/4-20
5-BFD	1 1/2	1.75	1.50	.38	.25	.87	7/16-20 x 1.25	Two #1/4-20 holes on 1.75 diameter bolt circle	1/4	5.44	1.00	.12	.437	.66	1.000	1.12	Two holes drill and c' bored for 1/4-20 cap screw tap 5/16-18

S-type single acting / nose mount



- Stainless steel rod, standard.
- Economical requires air pressure only to extend rod.
- Stress relieved spring/s retract rod.
- Options: A, F and N.
- Mounting nut included, except model 4 (order separately).
- Available accessories: foot mount and rod clevis, see pages 18 & 19.

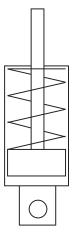
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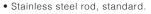


	piston area* - in ² volume - in ³		g force unds
model code.	(per inch of stroke)	free	comp
8	.20	1	2
7	.44	1.5	5
6	.89	4	8
25	1.23	7	14
5	1.77	6	12
75	2.41	12	24
4	3.14	15	30

model	bore	А	В	D	E	F	G	Н	J	К	L	М	1	N	Q	R	х
& type (stroke)	bore	add to dim. M	dia.	rod exten.	nose length	wrench flat	flat	flat	rod thread x length	nose thread	port (NPSF)	length	for each stroke increment of:	add to M	pilot	rod dia.	pilot dia. 001 006
8-S	1/2	.19	.56	.50	.31	none	.12	.37	10-32 x .50	3/8-24	10-32 UNF	1.81	1/2"	.94	.04	.187	.375
7-S	3/4	.44	.81	.50	.44	none	.16	.62	1/4-28 x .50	1/2-20	1/8	2.00	1"	1.69	.07	.250	.500
6-S	1 1/16	.25	1.12	.62	.50	.25	.25	.87	5/16-24 x .50	5/8-18	1/8	2.56	1"	1.56	.07	.312	.625
25-S	1 1/4	.31	1.31	1.00	.62	.38	.18	.87	7/16-20 x .75	3/4-16	1/8	3.41	1"	1.81	.07	.437	.750
5-S	1 1/2	.19	1.55	1.00	.62	.38	.25	.87	7/16-20 x .75	3/4-16	1/8	3.19	1"	1.69	.07	.437	.750
75-S	1 3/4	.56	1.81	1.19	.75	.44	.25	1.25	1/2-20 x .88	1-14	1/4	3.85	1"	2.00	.09	.500	1.030
4-S	2	.37	2.07	1.25	.81	.50	.31	1.25	1/2-20 x .88	1 1/4-12	1/4	4.17	1"	2.00	.12	.625	1.375

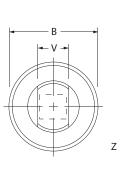
SP-type single acting / pivot mount or double-end mount

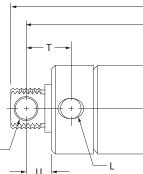


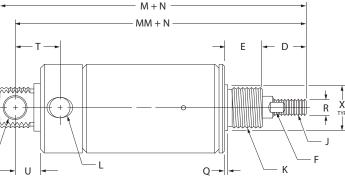


- Economical requires air pressure only to extend rod.
- Stress relieved spring/s retract rod.
- Options: F, N, R, T and U.
- Versatile mounting, pivot, nose, double-end.
- Available accessories, pivot bracket, foot mount, mounting nut and rod clevis, see pages 18 &19.

For product configuration utility, 3D CAD viewer, and 3D CAD Model downloads, Visit www.fabco-air.com.





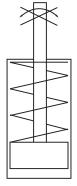


Media.....Compressed Air Pressure Range.....0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer.....-20°F to 400°F Ambient* Recommended maximum stroke......6" *additional heat may be generated by seal friction (high speed cycling).

	piston area* - in ²		g force unds
model code.	volume - in ³ (per inch of stroke)	free	comp
8	.20	1	2
7	.44	1.5	5
6	.89	4	8
25	1.23	7	14
5	1.77	6	12
75	2.41	12	24
4	3.14	15	30

model & type (stroke)	bore	B dia.	D rod exten.	E nose length	F wrench flat	J rod thread x length	K nose thread	L port (NPSF)	M length	MM length	N for each stroke increment of:	add to M	Q pilot	R rod dia.	Т	U	V	X Pil. Dia. 001 006 front (rear)	Z Pivot Hole Dia.
8-SP	1/2	.62	.50	.31	none	10-32 x .50	3/8-24 (7/16- 20)	10-32 UNF	2.50	2.25	1/2"	.94	.04	.187	.42	.25	.31	.375 (.437)	.16
7-SP	3/4	.81	.50	.44	none	1/4-28 x .50	1/2-20 (5/8-18)	1/8	3.06	2.77	1"	1.69	.07	.250	.66	.34	.38	.500 (.625)	.25
6-SP	1 1/16	1.12	.62	.50	.25	5/16-24 x .50	5/8-18 TYP.	1/8	3.44	3.16	1"	1.56	.07	.312	.62	.34	.38	.625	.25
25-SP	1 1/4	1.31	1.00	.62	.38	7/16-20 x .75	3/4-16 TYP.	1/8	4.50	4.14	1"	1.81	.07	.437	.91	.41	.50	.750	.25
5-SP	1 1/2	1.55	1.00	.62	.38	7/16-20 x .75	3/4-16 TYP.	1/8	4.25	3.88	1"	1.69	.07	.437	.81	.50	.62	.750	.38
75-SP	1 3/4	1.81	1.19	.75	.44	1/2-20 x .88	1-14 TYP.	1/4	5.41	4.91	1"	2.00	.09	.500	.98	.50	.62	1.030	.38
4-SP	2	2.07	1.25	.81	.50	1/2-20 x .88	1 1/4-12 TYP.	1/4	5.54	5.11	1"	2.00	.12	.625	1.0	.57	.74	1.375	.381

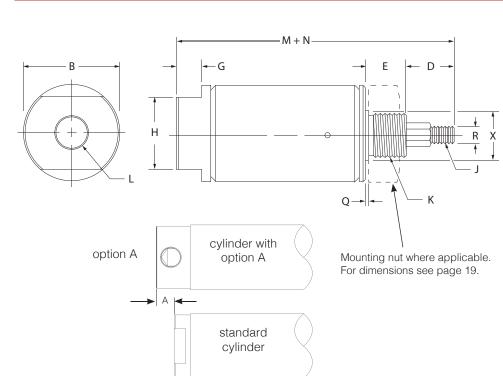
SH-type single acting, non-rotating rod / nose mount





- Stainless steel rod, standard.
- Non-rotating hex rod-no special guides required.
- Requires air pressure only to extend rod.
- Stress relieved springs retract rod.
- Options: A, F and N.
- Mounting nut included.
- Available accessories: foot mount and rod clevis, see pages 18 & 19.

For product configuration utility, 3D CAD viewer, and 3D CAD Model downloads, Visit www.fabco-air.com.



Media.....Compressed Air Pressure Range.....-0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer....-20°F to 400°F Ambient* Recommended maximum stroke.......6" *additional heat may be generated by seal friction (high speed cycling).

	piston area* - in ²		g force
model code.	volume - in ³ (per inch of stroke)	free	unds comp
8	.20	1	2
7	.44	1.5	5
6	.89	4	8
5	1.77	6	12

model	bore	А	В	D	E	G	Н	J	К	L	М	1	١	Q	R	Х
& type (stroke)	bore	add to dim. M	dia.	rod exten.	nose length	flat	flat	rod thread x length	nose thread	port (NPSF)	length	for each stroke increment of:	add to M	pilot	Hex Flats.	pilot dia. 001 006
8-SH	1/2	.19	.56	.75	.31	.12	.37	10-32 x .50	3/8-24	10-32 UNF	2.06	1/2"	.94	.04	.187	.375
7-SH	3/4	.44	.81	.75	.44	.16	.62	1/4-28 x .50	1/2-20	1/8	2.25	1"	1.69	.07	.250	.500
6-SH	1 1/16	.25	1.12	.75	.50	.25	.87	5/16-24 x .50	5/8-18	1/8	2.68	1"	1.56	.07	.375	.625
5-SH	1 1/2	.19	1.55	1.25	.62	.25	.87	7/16-20 x 1.0	3/4-16	1/8	3.44	1"	1.69	.07	.437	.750

SHP-type single acting, non-rotating rod / pivot mount or double-end mount

M + N

FABCO-AIR

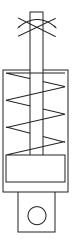
D -

Κ

R

Ε

Q



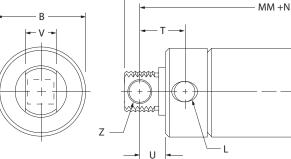
- Stainless steel rod, standard.
- Non-rotating hex rod-no special guides required.
- Requires air pressure only to extend rod.
- Stress relieved springs retract rod.
- Options: F, N, R, T and U.
- Versatile mounting, pivot, nose, double end.
- Available accessories: pivot bracket, foot mount, mounting nut and rod clevis, see pages 18 & 19.

For product configuration utility, 3D CAD viewer, and 3D CAD Model downloads, Visit www.fabco-air.com.

Media.....Compressed Air Pressure Range......-0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer....-20°F to 400°F Ambient* Recommended maximum stroke........6" *additional heat may be generated by seal friction (high speed cycling).

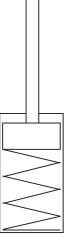
	piston area* - in ²		g force
model	volume - in ³	ро	unds
code.	(per inch of stroke)	free	comp
8	.20	1	2
7	.44	1.5	5
6	.89	4	8
5	1.77	6	12

model	bore	В	D	Е	J	К	L	М	MM	N		Q	R	т	U	V	Х	z
& type (stroke)	bore	dia.	rod exten.	nose length	rod thread x length	nose thread	port (NPSF)	length	length	for each stroke increment of:	add to M	pilot	HEX FLATS			-	pilot dia. 001 006	Pivot Hole Dia.
8-SHP	1/2	.56	.75	.31	10-32 x .50	3/8-24	10-32 UNF	2.75	2.50	1/2"	.94	.04	.187	.42	.25	.31	.375 (.437)	.16
7-SHP	3/4	.81	.75	.44	1/4-28 x .50	1/2-20 (5/8-18)	1/8	3.31	3.02	1"	1.69	.07	.250	.66	.34	.38	.500 (.625)	.25
6-SHP	1 1/16	1.12	.75	.50	5/16-24 x .50	5/8-18	1/8	3.56	3.28	1"	1.56	.07	.375	.62	.34	.38	.625	.25
5-SHP	1 1/2	1.55	1.25	.62	7/16-20 x 1.0	3/4-16	1/8	4.50	4.13	1"	1.69	.07	.437	.81	.50	.62	.750	.38



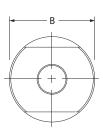
SR-type single acting reverse / nose mount

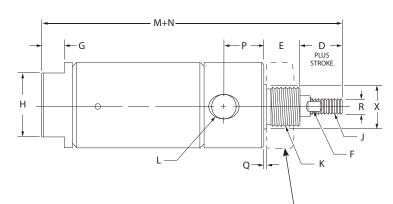




- Stainless steel rod, standard.
- Requires air pressure to retract rod.
- Stress relieved springs extend rod.
- Options: F, N, P and W.
- Wearstrip standard: 3 inches or more of stroke (optional, shorter strokes).
- Mounting nut included, except model 4 (order separately).
- Available accessories: foot mount and rod clevis, see pages 18 & 19.

For product configuration utility, 3D CAD viewer, and 3D CAD Model downloads, Visit www.fabco-air.com.





Media.....Compressed Air Pressure Range.....-0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer....-20°F to 400°F Ambient* Recommended maximum stroke.......4" *additional heat may be generated by seal friction (high speed cycling).

	piston area* - in ²		g force unds
model code.	volume - in ³ (per inch of stroke)	free	comp
8	.17	1	4
7	.39	1.5	7.5
6	.81	4	12
25	1.08	7	21
5	1.62	6	18
75	2.21	12	36
4	2.84	15	42

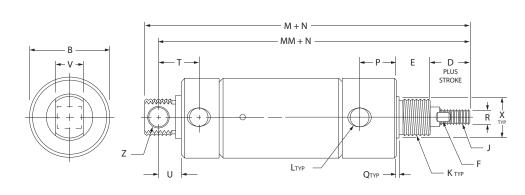
Mounting nut where applicable. For dimensions see page 19.

model & type (stroke)	bore	B dia.	D rod retracted	E nose length	F wrench flat	G flat	H flat	J rod thread x length	K nose thread	L port (NPSF)	M length (with rod extended)	for each stroke increment of:	add to M	P	Q pilot	R rod dia.	X pilot dia. 001 006
8-SR	1/2	.62	.50	.41	none	.12	.37	10-32 x .50	7/16-20	10-32 UNF	2.42	1/2"	1.44	.37	.04	.187	.437
7-SR	3/4	.88	.50	.50	none	.16	.62	1/4-28 x .50	5/8-18	1/8	2.78	1"	2.69	.48	.07	.250	.625
6-SR	1 1/16	1.12	.62	.50	.25	.25	.87	5/16-24 x .50	5/8-18	1/8	3.28	1"	2.56	.52	.07	.312	.625
25-SR	1 1/4	1.31	1.00	.62	.38	.18	.87	7/16-20 x .75	3/4-16	1/8	4.25	1"	2.81	.63	.07	.437	.750
5-SR	1 1/2	1.55	1.00	.62	.38	.25	.87	7/16-20 x .75	3/4-16	1/8	4.00	1"	2.69	.62	.07	.437	.750
75-SR	1 3/4	1.81	1.19	.75	.44	.25	1.25	1/2-20 x .88	1-14	1/4	5.03	1"	3.00	.72	.09	.500	1.030
4-SR	2	2.07	1.25	.81	.50	.31	1.25	1/2-20 x .88	1 1/4-12	1/4	5.11	1"	3.00	.69	.12	.625	1.375

SRP-type single acting reverse / pivot mount or double end mount

- Stainless steel rod, standard.
- Requires air pressure to retract rod.
- Stress relieved springs extend rod.
- Options: F, N, P and W.
- Wearstrip standard: 3 inches or more of stroke (optional, shorter strokes).
- Options: F, N, P, R, T, W and U.
- Versatile mounting, pivot, nose, double-end.
- Available accessories: pivot bracket, foot mount, mounting nut and rod clevis, see pages 18 & 19.

For product configuration utility, 3D CAD viewer, and 3D CAD Model downloads, Visit www.fabco-air.com.



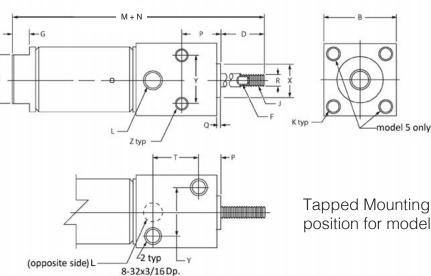
Media.....Compressed Air Pressure Range.....-0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer....-20°F to 400°F Ambient* Recommended maximum stroke.......4" *additional heat may be generated by seal friction (high speed cycling).

	piston area* - in ²		g force unds
model code.	volume - in ³ (per inch of stroke)	free	comp
8	.17	1	4
7	.39	1.5	7.5
6	.81	4	12
25	1.08	7	21
5	1.62	6	18
75	2.21	12	36
4	2.84	15	42

model & type (stroke)	bore	B dia.	D rod exten.	E nose length	F wrench flat	J rod thread x length	K nose thread	L port (NPSF)	M length (w/rod ext.)	MM length (w/rod ext.)	N for each stroke increment of:	add to M	Ρ	Q pilot	R rod dia.	Т	U	V	X Pil. Dia. 001 005	Z Pivot Hole Dia.
8-SRP	1/2	.62	.50	.41	none	10-32 x .50	7/16-20	10-32 UNF	3.12	2.88	1/2"	1.44	.37	.04	.187	.42	.25	.31	.437	.16
7-SRP	3/4	.88	.50	.50	none	1/4-28 x .50	5/8-18	1/8	3.84	3.55	1"	2.69	.48	.07	.250	.66	.34	.38	.625	.25
6-SRP	1 1/16	1.12	.62	.50	.25	5/16-24 x .50	5/8-18	1/8	4.15	3.87	1"	2.56	.52	.07	.312	.62	.34	.38	.625	.25
25-SRP	1 1/4	1.31	1.00	.62	.38	7/16-20 x .75	3/4-16	1/8	5.33	4.97	1"	2.81	.63	.07	.437	.91	.41	.50	.750	.25
5-SRP	1 1/2	1.55	1.00	.62	.38	7/16-20 x .75	3/4-16	1/8	5.06	4.69	1"	2.69	.62	.07	.437	.81	.50	.62	.750	.38
75-SRP	1 3/4	1.81	1.19	.75	.44	1/2-20 x .88	1-14	1/4	6.59	6.09	1"	3.00	.72	.09	.500	.98	.50	.62	1.030	.38
4-SRP	2	2.07	1.25	.81	.50	1/2-20 x .88	1 1/4-12	1/4	6.48	6.05	1"	3.00	.69	.12	.625	1.0	.57	.75	1.375	.38



FABCO-AIR air cylinders **BFS-type** FABCO-AIR.com • Versatile mounting... through-head, front mount using pilot. • Stainless steel rod, standard. • Wearstrip standard 3" inches or more of stroke (optional on shorter strokes. N/A on model 8). • BFS Options: F and N. • Available accessories: rod clevis, see pages 18 & 19. For product configuration utility, 3D CAD viewer, and 3D CAD Model downloads, Visit www.fabco-air.com.



.....Compressed Air Media... Pressure Range.....0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer.....-20°F to 400°F Ambient* Recommended maximum stroke......6" *additional heat may be generated by seal friction (high speed cycling).

	piston area* - in ²		g force unds
model code.	volume - in ³ (per inch of stroke)	free	comp
8-BFS	.20	1	2
7-BFS	.44	1.5	5
6-BFS	.89	4	8
5-BFS	1.77	6	12

Area x PSIG = Approximate Force

Tapped Mounting hole (Z) position for model 8-BFS only

model & type (stroke)	bore	square	D rod exten.	F Wrench flat	G flat	H flat	J rod thread x length	K mounting holes	L port (NPSF)	M length	N for each stroke increment of:	add to M	Ρ	Q pilot	R rod dia.	Т	X pilot dia. 001 006	Y	Z mounting holes
8-BFS	1/2	.75	.50	none	.12	.37	10-32 x .50	Two #8-32 holes on .75 dia bolt circle	10-32 UNF	2.42	1/2"	.94	.31	.06	.187	.44	.437	.44	Two #8-32 holes
7-BFS	3/4	1.00	1.06	.22	.16	.62	1/4-28 x .75	Two #10-32 holes on 1.0 dia bolt circle	1/8	3.34	1"	1.69	.47	.09	.250	.51	.625	.62	Two holes drill and c' bored for 10-32 cap screw tap 1/4-20
6-BFS	1 1/16	1.25	1.12	.25	.25	.87	5/16-24 x .75	Two #10-32 holes on 1.25 dia bolt circle	1/8	4.28	1"	1.56	.72	.09	.312	.54	.750	.81	Two holes drill and c' bored for 10-32 cap screw tap 1/4-20
5-BFS	1 1/2	1.75	1.50	.38	.25	.87	7/16-20 x 1.25	Two #1/4-20 holes on 1.75 dia bolt circle	1/4	5.00	1"	1.69	1.00	.12	.437	.66	1.000	1.12	Two holes drill and c' bored for 1/4-20 cap screw tap 5/16-18



Plus stroke

0

• BFSR Options: F,N and P.

-G

(opposite side) L

• Available accessories: rod clevis, see pages 18 & 19.

For product configuration utility, 3D CAD viewer, and 3D CAD Model downloads, Visit www.fabco-air.com.

Z typ

⁴2 typ

8-32x3/16Dp.

v

Media.....Compressed Air Pressure Range.....-0-200 PSIG Temperature Range.....-40°F to 160°F Ambient* w/Fluoroelastomer....-20°F to 400°F Ambient* Recommended maximum stroke.......4" *additional heat may be generated by seal friction (high speed cycling).

	piston area* - in ²		g force
model code.	volume - in ³ (per inch of stroke)	free	unds comp
8-BRSR	.17	1	4
7-BFSR	.39	1.5	7.5
6-BFSR	.81	4	12
5-BFSR	1.62	8	18

*Area x PSIG = Approximate Force

Tapped Mounting hole (Z) position for model 8-BFSR only

model 5 only

model & type (stroke)	bore	B square	D rod exten.	F Wrench flat	G flat	H flat	J rod thread x length	K mounting holes	L port (NPSF)	M length	for each stroke increment of:	add to M	Ρ	Q pilot	R rod dia.	Т	X pilot dia. 001 006	Y	Z mounting holes
8-BFSR	1/2	.75	.50	none	.12	.37	10-32 x .50	Two #8-32 holes on .75 dia bolt circle	10-32 UNF	2.42	1/2"	1.44	.31	.06	.187	.44	.437	.44	Two #8-32 holes
7-BFSR	3/4	1.00	1.06	.22	.16	.62	1/4-28 x .75	Two #10-32 holes on 1.0 dia bolt circle	1/8	3.34	1"	2.69	.47	.09	.250	.51	.625	.62	Two holes drill and c' bored for 10-32 cap screw tap 1/4-20
6-BFSR	1 1/16	1.25	1.12	.25	.25	.87	5/16-24 x .75	Two #10-32 holes on 1.25 dia bolt circle	1/8	4.28	1"	2.56	.72	.09	.312	.54	.750	.81	Two holes drill and c' bored for 10-32 cap screw tap 1/4-20
5-BFSR	1 1/2	1.75	1.50	.38	.25	.87	7/16-20 x 1.25	Two #1/4-20 holes on 1.75 dia bolt circle	1/4	5.18	1"	2.69	1.00	.12	.437	.66	1.000	1.12	Two holes drill and c' bored for 1/4-20 cap screw tap 5/16-18

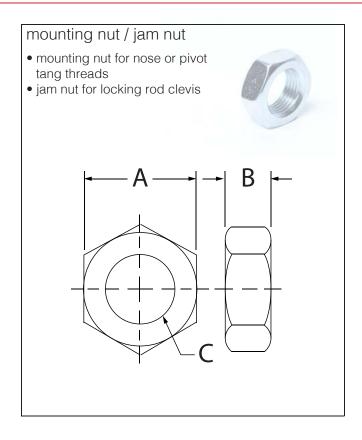
FABCO-AIR

• air cylinder accessories are made of carbon steel • burnished for surface smoothness • bright zinc plated for corrosion resistance

accessories	Model Number	Cylinder Bore Sizes (model code)	А	В	С	D	E	F	G	Н	J
pivot bracketfor use with pivot cylinders	BP-8-C	1/2 (8)	.20	.52	.43	.54	.22	.16	50°	.64	.75
 cylinders can pivot through 120° one-piece construction for 	BP-11-C	3/4 (7) & 1 1/16 (6)	.26	.65	.75	.87	.31	.26	53°	.87	1.19
strength and ease of cylinder installation/removal	BP-25-C	1 1/4 (25)	.32	.77	.75	.94	.31	.26	53°	1.06	1.25
	BP-15-C	1 1/2 (5) & 1 3/4 (75)	.39	.96	1.00	1.25	.38	.38	52°	1.37	1.63
	BP-19-C	2 (4) & 2 1/2 (3)	.45	1.20	1.00	1.43	.38	.38	48°	1.68	1.81

		Model Number	Cylinder Bore Sizes (model code)	А	В	С	D	E	F	G	Н
rod clevis	13	CT-8	1/2 (8)	.38	.19	.75	.38	10-32	.19	.94	.12
 for use on all cylinders smooth beveled ends locknut, clevis pin and 	C= 310	CT-7	3/4 (7)	.50	.25	.94	.50	1/4-28	.26	1.20	.16
cotter pin supplied.		CT-11	1 1/16 (6)	.50	.26	.94	.50	5/16-24	.26	1.20	.19
A B SQ U		CT-15	1 1/4 (25) & 1 1/2 (5)	.75	.38	1.30	.75	7/16-20	.38	1.70	.25
F		CT-19	1 3/4(75),2(4), 2 1/2(3)	.75	.38	1.30	.75	1/2-20	.38	1.70	.31

		Model Number	Cylinder Bore Sizes (model code)	А	В	С	D	Е	F	G	Н	J
foot mount		F-8-S	1/2(8) single acting types	.31	.19	.62	1.00	.37	.38	56°	.57	1.38
 for nose mounting and double end mounting 	a Di-	F-8	1/2(8) double acting types	.31	.19	.62	1.00	.37	.44	56°	.57	1.38
 gusseted for added strength 		F-7	3/4(7) single acting types	.44	.19	.75	1.25	.40	.50	45°	.69	1.63
E	— E	F-11	3/4(7) double acting 1 1/16(6) single & double acting types	.56	.27	1.00	1.50	.56	.63	45°	.81	1.88
		F-15	1 1/4(25) & 1 1/2(5) All Types	.77	.27	1.50	1.89	.76	.76	49°	1.00	2.50
	G H	F-75	1 3/4(75) All Types	.94	34	1.50	2.25	.88	1.04	52°	1.25	3.00
		F-19	2(4) All Types	1.00	.34	1.62	2.25	1.00	1.38	60°	1.50	3.12
		F-21	2 1/2 (3) All Types	1.00	.34	1.62	2.88	1.25	1.50	63°	1.75	3.75
			equires one each JN-8-S and and 7-SHP require one eacl					nd mount.	•			



mounting nut #	where to use cylinder bore & type	А	В	С
JN-8-S	1/2(8) single acting	.56	.22	3/8-24
JN-8	1/2(8) double acting	.68	.25	7/16-20
JN-7	3/4(7) single acting	.75	.31	1/2-20
JN-11	3/4(7) double acting 1 1/16(6) all types	.93	.37	5/8-18
JN-15	1 1/4(25) all types 1 1/2(5) all types	1.12	.42	3/4-16
JN-75	1 3/4(75) all types	1.50	.56	1-14
JN-19	2(4) all types	1.88	.50	1 1/4-12
JN-21	2 1/2(3) All Types	2.06	.50	1 3/8-12

jam nut #	where to use cylinder bore size	A	В	С
C110-9	1/2(8)	.370	.12	10-32
C110-762	3/4(7)	.43	.16	1/4-28
C110-763	1 1/16(6)	.50	.19	5/16-24
JN-8	1 1/4(25) & 1 1/2(5)	.68	.25	7/16-20
JN-7	1 3/4(75) & 2(4) & 2 1/2(3)	.75	.31	1/2-20

FABCO-AIR volume chambers C, CP, CPP types standard / end mount / double end mount

- C type: standard inline mount
- CP type: end mount
- CPP type: double end mount
- For vacuum or air
- Ideal for time delay circuits
- Stainless steel barrel
- Aluminum end caps
- Options: A and AA side porting.
- See page 18 and 19 for foot mount and mounting nuts. (CP, CPP models)

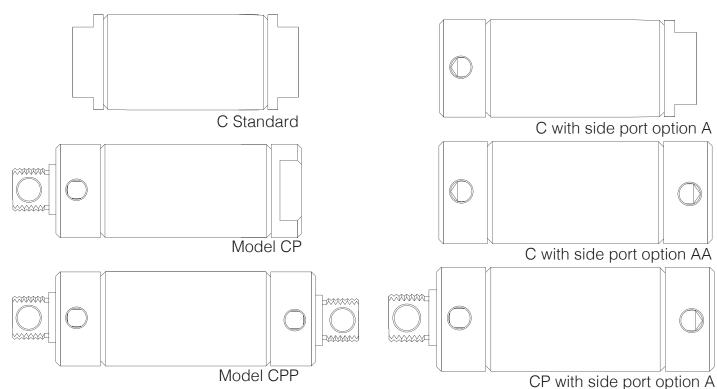
	bore	volun	ne in ³
bore code	dia. in.	basic volume*	add per 1.0 inch length
8	1/2	.11	.20
7	3/4	.40	.44
6	1 1/16	.88	.89
25	1 1/4	1.44	1.23
5	1 1/2	1.68	1.77
75	1 3/4	3.29	2.41
4	2	4.04	3.14
3	2 1/2	6.38	4.91



ueis)					
		o or	de	۶r	
bore code		model		length	option
7		С		6	А
see left	_	C CP CPP		specify in inches	A AA
		examp	le:		
		7 - C	-6A		
		5 - C	P-4		

8-CPP-2-1/2

*add this volume to sum of the per inch volume. This basic volume exists before any 1-inch increments are added.



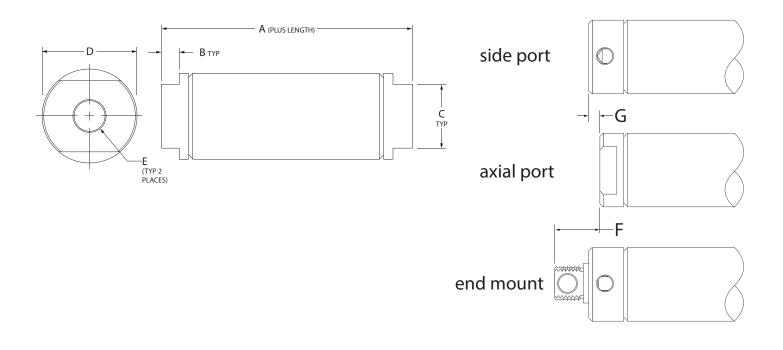
1-9-17

FABCO-AIR volume chambers dimensions



			C	limension	S		
bore code	A	В	С	D	E (NPSF)	F	G
8	1.35	.11	.37	.56	10-32 UNF	.96	.19
7	1.91	.16	.62	.81	1/8	1.35	.44
6	2.18	.25	.88	1.11	1/8	.88	.25
25	2.67	.18	.87	1.30	1/8	1.08	.31
5	2.26	.25	.88	1.55	1/8	1.06	.19
75	2.57	.25	1.24	1.80	1/4	1.56	.56
4	2.81	.32	1.25	2.07	1/4	1.37	.37
3	2.81	.31	2.07	2.61	1/4	1.37	.37

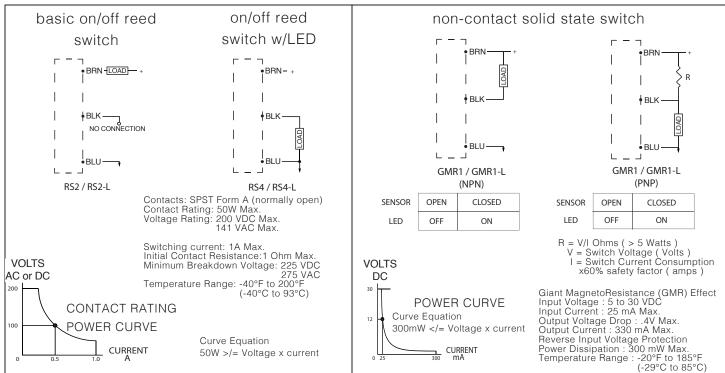
- For side porting, (option A) add dimension A & G to desired length. (double the G dimension for option AA, side porting both ends.)
- For end mount add dimension A & F to desired length. (Double the F dimensions for end mount both ends.)



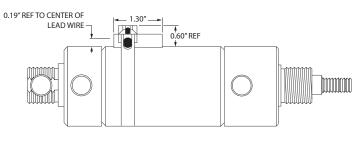
with position sensing

Fabco double acting air cylinders, type D, DP, and BFD may be ordered with Option M, an internal magnet factory installed on the reversible piston, permitting use with position sensing switches. Cylinder models with Option M are interchangeable in length with other Fabco air cylinders, facilitating conversions of existing applications.

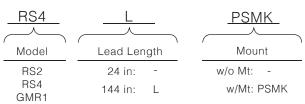
sensor switches



PSMK Mounting Kit: Mounts sensor to Fabco Cylinder. Assembly instructions are included with shipment.



how to order



lead length : 24 inches standard lead length : 144 inches = Option L

FABCO-AIR

	Switches	Price
RS-2	Reed	\$23.63
RS-2L	Reed w/144" Lead	\$32.53
RS-2-PSMK	Reed w/Mounting	\$29.76
RS-2L-PSMK	Reed w/144" leads & Mtg	\$38.65
RS-4	Reed - LED	\$33.36
RS-4L	Reed - LED w/144" Leads	\$43.68
RS-4-PSMK	Reed - LED w/Mtg	\$39.49
RS-4L-PSMK	Reed - LED w/144" Leads & Mtg	\$49.81
GMR-1	Solid State	\$37.70
GMR-1L	Solid State w/144" Leads	\$48.14
GMR-1-PSMK	Solid State w/Mounting	\$43.83
GMR-1L-PSMK	Solid State w/144" leads & Mtg	\$54.27
PSMK	Sensor Switch Mounting Kit	\$5.75

Prices effective Jan 2. 2017

Cylinder Accessories Magnetic Position Sensors



Temperature range:-4° to +176°F (-20° to +80C)

ABCO-AIR

Female Cordsets for Quick Disconnect Sensors

Part No.

CFC-1M

CFC-2M

CFC-5M

Price

\$15.05

16.85

21.30

Band Clamp for

Clamp On Sensors

(must be ordered separately)

1 Meter 2 Meters

5 Meters

Part No. 800-A00-000 Price: \$8.10

Cordset Length

Magnetically operated reed switches and electronic sensors can be mounted anywhere along the length and circumferance of the cylinder. A magnetic piston is required.

Sensor Type	Dovetail Style Sensors	8	Prewired 9 f Part No.	t. Leadwire Price	Quick Disc Part No.	onnect* Price
Reed (No LED) Reed (LED)	0-120 VDC/VAC, 0.5 Amp Max current, 5-120 VDC/VAC, 0.03 Amp Max current,		949-000-001 . 949-000-002 .	\$18.95	949-000-301 949-000-302	\$26.95
Electronic (LED)	Sourcing PNP 5-28 VDC, 0.20 Amp Max	current, 1.0 Voltage Drop	949-000-002.		949-000-302	
Electronic (LED)	Sinking NPN 5-28 VDC, 0.20 Amp Max		949-000-032.		949-000-332	
*Note: Quick di	sconnect styles are supplied with 6 in	ch pigtail with male connecto	or. Order female	e cordsets sep	parately from ch	art below.
dovetail style s resistant. 60° v allows close m • Two methods available: one cylinder barrel sensor – must	/ Sciew	nd is an tail slots. H-Se	ries cylinder with rai		extruded alumir is locked in place w il sensors	
		Mounting Options	IT OIL OILE OILL ADCO-7	an s intear side pi		
	Band Clamp Adapter for Dovetail Sensors (Must be ordered separately) Part No. 900-300-000 Price: \$8.55	Dovetail Rail as shown ab (must be ordered separal Order by Part No. "ER – where the length is known "ER – cylinder model no." Example: "ER-6-DP-4M" I cylinder allows factory to determine the length no (Estimated length for pric is "stroke + 1") Price: \$3.10 + \$1.10 per Supplied with double side affixed. Application recommend a) Clean cylinder body O acetone. Remove all oil fr	tely). length" n, or by Model no. of eeded. ing purposes inch length ed tape ations: .D. with om surface.	crimped b c) Double ch d) High perfi- tape offers stick" but you only c e) Remove p place rail f) Firmly pres Alternatively can be faste urethane add product mar recommenda	ations for applic	of the rail esided eel and ive, giving careful ! om tape ar ion. inder body luminum ra te [®] U-05FL r. Follow ation.
Sensor Type	Electrical Characteristics	5	Prewired 9 Part No.	ft. Leadwire Price	Quick Disc Part No.	Price
Reed (LED) { Electronic (LED) {	5-120 VAC/VDC, 0.5 AMP Max, 10 Watt M Sourcing, PNP, 6-24 VDC, 0.5 Amp Max, 1 Sinking, NPN, 6-24 VDC, 0.5 Amp Max, 1.	1.0 voltage drop		3\$31.40	9-2A197-1303 9-2A197-1331 9-2A197-1332	\$40.45 43.15
		- and	Prewired style with a 9 foot	e sensors are leadwire.	supplied	

*Quick disconnect style sensors are supplied with male connector as shown in this photo. Order female cordsets separately from the chart below.



FABCO-AIR deluxe rod ends

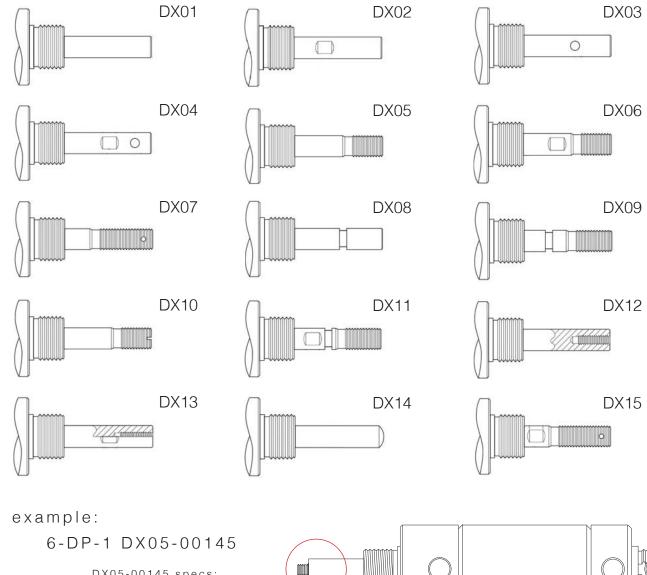
Exclusive with Fabco Air Cylinders (except SH, SHP, and D2EY models), you may choose from 15 unique, custom rod-end design selections, and have Fabco tailor it to your exact requirements.

The 15 themes are shown below, and address customizable features such as rod extension length, wrench flat position, male or female rod thread and rod thread length, plain rod end, rounded rod end, ring grooves, rod diameter reductions, and (cotter) pin holes.

Each of the 15 different rod end selections includes a specific set of user definable dimensions selected from the Deluxe Rod

End Workbook. Expect normal lead times and no minimum order quantities. A unique model number is assigned at the initial build cycle. That part number is permanently available for future orders of the same make.

Examples of part numbers utilizing codes below are: 7-S-2 DX01-00039 and 5-S-1N DX12-00015.



DX05-00145 specs: D=1.5" J=10-32 UNF JL=0.25"

FABCO-AIR

Model 8 (1/2 Bore)

Prices effective Jan 2, 2017 x = NOT APPLICABLE

Model	Base	Stroke per 1/2"	Bumper B	Magnet	FKM (Viton) F	Wearstrip N	Rod Wiper W	Side Port A	Rotate 90 J	Rotate 180 K	Rotate 270 L	PolyPk P	Rotate tang R	Pivot Pin T	Pivot Bush U
				IVI	г —	IN	vv	A	J	ĸ	L.		n		0
D	\$18.06	\$0.94	\$4.14	\$5.40	\$9.78	х	Х	\$3.50	х	х	х	\$7.53	х	х	х
DP	\$22.27	\$0.94	\$4.14	\$5.40	\$9.78	х	х	х	\$1.35	\$1.35	\$1.35	\$7.53	\$4.07	\$2.10	х
D2EY	\$29.60	\$1.19	STD	х	\$12.54	х	х	х	\$1.35	\$1.35	\$1.35	\$15.05	х	х	х
S	\$17.45	\$1.70	х	х	\$5.30	х	х	\$3.50	х	х	х	х	х	х	х
SP	\$23.05	\$1.70	х	х	\$5.30	х	х	х	х	Х	х	х	\$5.45	\$2.10	Х
SH	\$22.05	\$1.70	х	х	\$5.30	х	х	\$3.50	х	х	х	х	х	х	х
SHP	\$27.85	\$1.70	х	Х	\$5.30	х	х	х	х	Х	х	Х	\$5.45	\$2.10	Х
SR	\$26.95	\$1.70	Х	Х	\$9.20	Х	Х	\$3.50	Х	Х	х	\$7.53	х	Х	Х
SRP	\$33.50	\$1.70	Х	Х	\$9.20	Х	х	х	Х	Х	х	\$7.53	\$5.45	\$2.10	Х
BFD	\$28.48	\$0.94	\$4.14	\$5.40	\$9.78	х	Х	Х	Х	Х	х	\$7.53	х	Х	Х
BFS	\$31.85	\$1.70	Х	Х	\$5.30	Х	х	\$3.50	Х	Х	Х	Х	х	Х	Х
BRSR	\$41.65	\$1.70	х	х	\$9.20	Х	х	\$3.50	х	х	х	х	х	х	х
С	\$10.67	\$0.72	х	Х	х	Х	Х	\$2.54	х	Х	х	х	Х	х	Х
СР	\$14.78	\$0.72	х	Х	Х	х	х	\$2.54	Х	х	х	х	х	Х	х
CPP	\$19.24	\$0.72	х	х	х	х	х	х	х	х	х	х	х	х	х

Ac	cessories	Price
CT-8	Rod Clevis	\$3.17
F-8-S	Foot Mount	\$1.97
F-8	Foot Mount	\$1.97
JN-8-S	Jam Nut	\$0.65
JN-8	Jam Nut	\$0.55
BP-8-C	Pivot Bracket	\$3.30

Model 7 (3/4 Bore)

Model	Base	Stroke per 1"	Bumper	Magnet	FKM (Viton)	Wear strip	Rod Wiper	Side Port	Rotate 90	Rotate 180	Rotate 270	PolyPk	Rotate tang	Pivot Pin	Pivot Bush
			В	М	F	N	W	Α	J	К	L	Р	R	т	U
D	\$18.30	\$1.76	\$4.14	\$5.71	\$9.78	\$2.90	\$6.61	\$3.50	Х	х	х	\$7.63	Х	Х	х
DP	\$22.63	\$1.76	\$4.14	\$5.71	\$9.78	\$2.90	\$6.61	х	\$1.35	\$1.35	\$1.35	х	х	\$2.00	х
D2EY	\$32.74	\$2.33	STD	х	\$12.54	\$2.90	х	х	\$1.35	\$1.35	\$1.35	х	х	х	х
S	\$19.45	\$3.25	х	х	\$5.30	\$2.90	х	\$3.50	х	х	х	х	х	Х	х
SP	\$24.25	\$3.25	х	х	\$5.30	\$2.90	х	х	х	Х	х	х	х	\$2.00	Х
SH	\$23.65	\$3.25	х	х	\$5.30	\$2.90	х	\$3.50	х	х	х	х	х	х	х
SHP	\$29.50	\$3.25	Х	Х	\$5.30	\$2.90	Х	Х	Х	Х	Х	Х	Х	\$2.00	Х
SR	\$28.40	\$3.25	Х	Х	\$9.20	\$2.90	Х	\$3.50	Х	Х	Х	Х	Х	Х	Х
SRP	\$34.80	\$3.25	Х	Х	\$9.20	\$2.90	х	Х	Х	Х	Х	Х	Х	\$2.00	Х
BFD	\$28.48	\$1.76	\$4.14	\$5.71	\$9.78	\$2.90	х	х	Х	х	х	х	х	х	х
BFS	\$34.35	\$3.25	Х	Х	\$5.30	\$2.90	х	\$3.50	Х	Х	Х	Х	Х	х	Х
BRSR	\$43.30	\$3.25	х	Х	\$9.20	\$2.90	х	\$3.50	Х	Х	х	х	х	х	Х
С	\$11.15	\$0.90	Х	х	Х	Х	Х	\$2.53	Х	Х	Х	Х	Х	Х	Х
СР	\$16.11	\$0.90	Х	Х	х	х	х	\$2.53	Х	Х	Х	Х	Х	Х	Х
CPP	\$20.74	\$0.90	х	Х	х	х	х	\$2.53	х	Х	х	х	х	х	х

		-
Acc	essories	Price
CT-7	Rod Clevis	\$3.30
F-7	Foot Mount	\$1.97
F-11	Foot Mount	\$2.25
JN-7	Jam Nut	\$0.72
JN-11	Jam Nut	\$0.72
BP-11-C	Pivot Bracket	\$3.23

	DC		Alf			Mode	el 6 (1	-1/16	Bore))		<i>x</i> =	- NOT	APPLIC	ABLE
Model	Base	Stroke per 1"	Bumper B	Magnet M	FKM (Viton) F	Wear strip N	Rod Wiper W	Side Port A	Rotate 90 J	Rotate 180 K	Rotate 270 L	PolyPk P	Rotate tang R	Pivot Pin T	Pivot Bush U
D	\$21.82	\$1.76	\$4.14	\$6.07	\$11.86	\$3.20	\$8.22	\$3.50	х	х	х	\$7.53	Х	Х	х
DP	\$26.09	\$1.76	\$4.14	\$6.07	\$11.86	\$3.20	\$8.22	х	\$1.35	\$1.35	\$1.35	\$7.53	\$4.07	\$2.00	\$10.86
D2EY	\$38.78	\$2.44	STD	х	\$14.94	\$3.20	×	х	\$1.35	\$1.35	\$1.35	\$15.05	х	х	х
S	\$21.65	\$4.10	х	х	\$6.35	\$3.20	х	\$3.50	х	х	х	х	х	х	Х
SP	\$26.90	\$4.10	Х	Х	\$6.35	\$3.20	х	х	х	х	Х	Х	\$4.07	\$2.00	\$10.8
SH	\$25.90	\$4.10	х	х	\$6.35	\$3.20	х	\$3.50	х	х	х	х	х	х	Х
SHP	\$37.10	\$4.10	Х	Х	\$6.35	\$3.20	х	Х	Х	Х	Х	Х	\$4.07	\$2.00	\$10.8
SR	\$31.35	\$4.10	Х	Х	\$10.80	\$3.20	\$9.60	\$3.50	Х	Х	х	\$10.05	Х	Х	Х
SRP	\$37.10	\$4.10	Х	Х	\$10.80	\$3.20	\$9.60	Х	Х	Х	Х	\$10.05	\$4.07	\$2.00	\$10.8
BFD	\$34.43	\$1.76	\$4.14	\$6.07	\$11.86	\$3.20	Х	Х	Х	х	Х	\$7.53	Х	Х	х
BFS	\$42.05	\$4.10	х	х	\$6.35	\$3.20	Х	\$3.50	х	х	х	Х	х	х	х
BRSR	\$50.90	\$4.10	Х	Х	\$10.80	\$3.20	\$9.60	\$3.50	х	Х	х	\$10.05	х	Х	Х
С	\$11.81	\$1.21	х	Х	Х	Х	х	\$2.53	Х	Х	х	Х	х	Х	Х
СР	\$16.04	\$1.21	Х	Х	х	х	Х	\$2.53	х	Х	Х	Х	Х	х	Х
CPP	\$20.62	\$1.21	Х	Х	х	х	х	\$2.53	Х	Х	Х	Х	Х	Х	Х

Acc	essories	Price
CT-11	Rod Clevis	\$3.29
F-11	Foot Mount	\$2.25
JN-11	Jam Nut	\$0.72
BP-11-C	Pivot Bracket	\$3.23

Model 25 (1-1/4 Bore)

Model	Base	Stroke per 1"	Bumper	Magnet	FKM (Viton)	Wearstrip	Rod Wiper	Side Port	Rotate 90	Rotate 180	Rotate 270	PolyPk	Rotate tang	Pivot Pin	Pivot Bush
			В	М	F	N	W	Α	J	К	L	Р	R	т	U
D	\$31.92	\$2.25	\$4.14	\$6.07	\$11.86	\$3.20	\$9.21	\$3.50	х	х	х	\$7.53	х	Х	х
DP	\$38.20	\$2.25	\$4.14	\$6.07	\$11.86	\$3.20	\$9.21	х	\$1.35	\$1.35	\$1.35	\$7.53	\$5.40	\$4.56	\$6.68
D2EY	\$53.11	\$3.45	STD	х	\$14.94	\$3.20	х	х	\$1.35	\$1.35	\$1.35	х	х	х	х
S	\$33.95	\$5.10	х	х	\$6.35	\$3.20	х	\$3.50	х	х	х	х	х	х	х
SP	\$41.80	\$5.10	Х	х	\$6.35	\$3.20	Х	х	х	Х	Х	Х	\$5.40	\$4.56	\$6.68
SR	\$44.30	\$5.10	Х	Х	\$10.80	\$3.20	\$9.21	\$3.50	Х	Х	Х	\$7.53	Х	Х	х
SRP	\$48.65	\$5.10	Х	Х	\$10.80	\$3.20	\$9.21	Х	Х	Х	Х	\$7.53	\$5.40	\$4.56	\$6.68
С	\$13.33	\$1.43	х	х	х	Х	Х	\$2.53	Х	х	х	Х	Х	Х	Х
СР	\$19.42	\$1.43	х	Х	х	Х	Х	\$2.53	х	х	х	х	х	Х	х
CPP	\$25.52	\$1.43	х	Х	Х	Х	Х	\$2.53	Х	Х	Х	Х	Х	х	Х

Acc	essories	Price
CT-15	Rod Clevis	\$5.47
F-15	Foot Mount	\$3.30
JN-15	Jam Nut	\$1.00
BP-25-C	Pivot Bracket	\$4.87

											Pı	rices et	fective	a Jan 2	, 2017
F <u></u>	B	U	A			Mod	el 5 (⁻	1-1/2	Bore)			x :	NOT	APPLIC	CABLE
Model	Base	Stroke per 1"	Bumper B	Magnet M	FKM (Viton) F	Wear strip N	Rod Wiper W	Side Port A	Rotate 90 J	Rotate 180 K	Rotate 270 L	PolyPk P	Rotate tang R	Pivot Pin T	Pivot Bush U
D	\$37.07	\$2.63	\$4.52	\$6.77	\$13.05	\$3.56	\$9.21	\$3.50	х	х	×	\$7.52	х	х	х
DP	\$42.34	\$2.63	\$4.52	\$6.77	\$13.05	\$3.56	\$9.21	×	\$1.35	\$1.35	\$1.35	\$7.52	\$5.45	\$2.77	\$8.80
D2EY	\$58.64	\$4.27	STD	х	\$16.50	\$3.56	x	х	\$1.35	\$1.35	\$1.35	x	х	х	х
S	\$40.60	\$5.85	х	х	\$7.45	\$3.56	х	\$3.50	х	х	х	х	х	х	х
SP	\$47.05	\$5.85	х	х	\$7.45	\$3.56	Х	х	х	х	х	х	\$5.45	\$2.77	\$8.80
SH	\$45.15	\$5.85	х	х	\$7.45	\$3.56	х	\$3.50	х	х	х	х	х	х	х
SHP	\$52.15	\$5.85	Х	Х	\$7.45	\$3.56	Х	Х	х	Х	Х	Х	\$5.45	\$2.77	\$8.80
SR	\$50.40	\$5.85	Х	Х	\$11.75	\$3.56	\$9.21	\$3.50	х	Х	х	\$7.52	Х	х	Х
SRP	\$57.40	\$5.85	Х	Х	\$11.75	\$3.56	\$9.21	Х	Х	Х	Х	\$7.52	\$5.45	\$2.77	\$8.80
BFD	\$54.19	\$2.63	\$4.52	\$6.77	\$13.05	\$3.56	х	\$3.50	Х	х	Х	\$7.52	Х	Х	Х
BFS	\$64.60	\$5.85	х	Х	\$7.45	\$3.56	Х	\$3.50	х	Х	Х	х	х	Х	х
BRSR	\$72.20	\$5.85	Х	Х	\$11.75	\$3.56	\$9.21	\$3.50	х	Х	Х	\$7.52	Х	х	х
С	\$15.98	\$1.75	Х	Х	х	х	Х	\$2.53	х	х	х	х	х	х	х
СР	\$21.06	\$1.75	х	х	х	х	х	\$2.53	х	х	х	х	х	х	Х
CPP	\$26.12	\$1.75	х	Х	х	х	Х	\$2.53	х	Х	х	Х	Х	х	Х

Acce	essories	Price
CT-15	Rod Clevis	\$5.47
F-15	Foot Mount	\$3.30
JN-15	Jam Nut	\$1.00
BP-15-C	Pivot Bracket	\$5.12

Model 75 (1-3/4 Bore)

Model	Base	Stroke per 1"	Bumper B	Magnet M	FKM (Viton) F	Wear strip N	Rod Wiper W	Side Port A	Rotate 90 J	Rotate 180 K	Rotate 270 L	PolyPk P	Rotate tang R	Pivot Pin T	Pivot Bush U
D	\$54.19	\$2.94	\$4.52	\$6.77	\$13.05	\$3.56	\$10.54	\$3.50	х	х	х	\$7.53	х	х	х
DP	\$61.02	\$2.94	\$4.52	\$6.77	\$13.05	\$3.56	\$10.54	х	\$1.35	\$1.35	\$1.35	\$7.53	\$4.08	\$2.77	\$8.80
D2EY	\$78.15	\$5.56	STD	х	\$16.50	\$3.56	х	х	\$1.35	\$1.35	\$1.35	х	х	х	х
S	\$59.35	\$7.95	х	х	\$7.45	\$3.56	х	\$3.50	х	х	х	х	х	х	х
SP	\$68.70	\$7.95	Х	Х	\$7.45	\$3.56	Х	х	х	Х	Х	Х	\$4.08	\$2.77	\$8.80
SR	\$71.95	\$7.95	Х	Х	\$11.75	\$3.56	\$10.54	\$3.50	Х	Х	Х	\$7.53	Х	Х	Х
SRP	\$73.55	\$7.95	Х	Х	\$11.75	\$3.56	\$10.54	х	х	Х	Х	\$7.53	\$4.08	\$2.77	\$8.80
С	\$18.63	\$2.05	Х	Х	Х	Х	х	\$2.53	х	Х	х	х	Х	х	Х
СР	\$25.52	\$2.05	х	х	х	х	х	\$2.53	х	х	х	х	х	Х	х
CPP	\$32.32	\$2.05	х	х	Х	Х	Х	\$2.53	х	х	Х	х	х	х	Х

Acc	essories	Price
CT-19	Rod Clevis	\$5.46
F-75	Foot Mount	\$5.12
JN-75	Jam Nut	\$2.30
BP-15-C	Pivot Bracket	\$5.12

Prices effective Jan 2, 2017 FABCO-AIR Model 4 (2" Bore) x = NOT APPLICABLE Bumper FKM Wearstrip Rod Pivot Model Base Magnet Side Rotate Rotate Rotate PolyPk Rotate Pivot Stroke Pin tang per 1" (Viton) Wiper Port 90 180 270 Bush в Μ F Ν Ŵ Α J κ L Ρ R т U D \$55.31 \$2.94 \$5.97 \$16.50 \$3.86 \$10.53 \$3.95 \$7.53 \$7.89 Х Х Х Х Х Х DP \$67.85 \$2.94 \$5.97 \$7.89 \$3.86 \$10.53 \$1.35 \$1.35 \$1.35 \$7.53 \$4.08 \$16.50 Х Х Х \$1.35 D2EY \$82.97 \$5.60 STD Х \$22.13 \$3.86 Х Х \$1.35 \$1.35 Х Х Х Х s \$76.55 \$8.45 х \$9.53 \$3.86 \$3.95 Х Х Х Х х Х Х х Х \$9.53 \$3.86 \$4.08 \$94.60 \$8.45 Х SP Х Х Х Х Х Х Х Х Х \$3.95 SR Х \$10.53 Х \$7.53 Х \$16.55 \$3.86 Х Х Х Х \$89.80 \$8.45 Х \$4.08 \$98.30 \$8.45 \$16.55 \$10.53 \$7.53 SRP Х Х \$3.86 Х Х Х Х Х Х С \$24.06 \$2.16 Х Х Х \$3.80 Х Х Х Х Х Х Х Х Х \$3.80 Х CP \$2.16 Х Х Х Х Х Х Х Х Х Х Х \$36.13 CPP \$2.16 \$3.80 \$48.13 Х Х Х Х Х Х Х Х Х Х Х Х

Acc	essories	Price
CT-19	Rod Clevis	\$5.46
F-19	Foot Mount	\$7.63
JN-19	Jam Nut	\$3.95
BP-19-C	Pivot Bracket	\$10.19

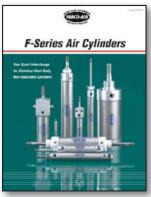
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Model	Base	Stroke per 1"	Bumper B	Magnet M	FKM (Viton) F	Wear strip N	Rod Wiper W	Side Port A	Rotate 90 J	Rotate 180 K	Rotate 270 L	PolyPk P	Rotate tang R	Pivot Pin T	Pivot Bush U
D	\$80.08	\$3.20	\$5.97	\$9.54	\$16.50	\$3.86	\$3.86	\$3.95	х	х	Х	\$7.53	х	х	х
DP	\$93.70	\$3.20	\$5.97	\$9.54	\$16.50	\$3.86	\$3.86	х	\$1.35	\$1.35	\$1.35	\$7.53	\$4.08	х	х
D2EY	\$110.96	\$6.21	STD	х	\$22.13	\$3.86	\$3.86	х	\$1.35	\$1.35	\$1.35	х	х	х	х
С	\$38.78	\$2.96	х	х	х	х	х	\$3.80	х	х	х	х	х	х	х
СР	\$51.81	\$2.96	Х	Х	Х	х	х	\$3.80	Х	Х	Х	Х	х	Х	Х
CPP	\$64.89	\$2.96	х	х	х	х	х	\$3.80	х	х	Х	Х	х	х	Х

Acc	essories	Price
CT-19	Rod Clevis	\$5.46
F-21	Foot Mount	\$7.63
JN-21	Jam Nut	\$3.95
BP-19-C	Pivot Bracket	\$10.19

Notes

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Stainless Steel Body Air Cylinders Catalog #SSB-03

For more options see our F-Series Catalog or visit the configure page at FABCO-AIR.COM



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